FASTENING TECHNOLOGY

REINFORCEMENT TECHNOLOGY
Punching Shear Reinforcement

CONNECTOR TECHNOLOGY

FACADE CONNECTION SYSTEMS

MOUNTING TECHNOLOGY

JORDAHL® Punching Shear Reinforcement JDA

For Everyone Who Needs More Space in Less Time.

Technical Information

JORDAHL®
anchored in quality

Quality since 1907.

JORDAHL's registered office and administrative headquarters

The JORDAHL Company

JORDAHL connects: concrete, steel, heavy loads and a whole lot more. And of course numerous customers around the world who have already decided to use high-quality and individual products from fastening, reinforcement, connection, and mounting technology and facade connection systems. Customers who choose JORDAHL want more – higher quality, broader choice, better technical advice, wider experience. The company was founded in Berlin in 1907 and since that time we have been at the forefront of connection and reinforcement technology development. JORDAHL products such as anchor channels have become milestones in the evolution of structural engineering and have brought lasting changes to construction, shaping the way buildings are designed and making them safer, not just in Germany.
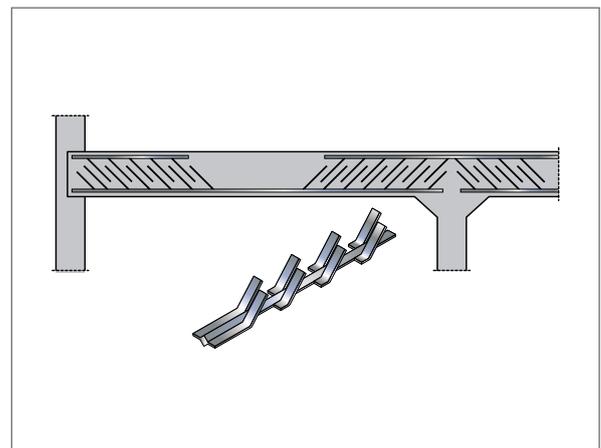
The JORDAHL Seal

JORDAHL has over 100 years of unique experience in the market. This experience forms the basis of our expertise and high standards. Whether high-quality products, service or consulting – we aim to do everything for our customers to the same demanding standard of excellence. This is what the JORDAHL seal stands for. It is a guarantee of quality for our customers and also the standard that we strive to adhere to each and every day.

The sign of excellent JORDAHL® Quality.

The Invention of the Kahn Steel Reinforcement System

The German-born structural engineer Julius Kahn revolutionised construction with concrete with the invention of the Kahn steel reinforcement system – a steel reinforcement system with connecting stays or side "wings". Using these, his brother Albert Kahn, one of the most prominent industry architects of his time, erected a few of his spectacular structures. In 1907 the Kahn steel reinforcement system finally arrived in Europe: the Swedish structural engineer Ivar Kreuger had secured the European rights and on that basis, together with his friend, the Norwegian structural engineer Anders Jordahl, founded the company "Deutsche Kahneisen Gesellschaft Jordahl & Co." in Berlin. The Kahn steel reinforcement system, forerunner of today's punching shear reinforcement, became a successful product on the booming German construction market, and the foundation on which JORDAHL's success was built.

The Kahn steel reinforcement system

Contents

Double-headed anchors in ribbed reinforcement steel

JORDAHL® Punching Shear Reinforcement

Approvals and Certificates

European Technical Assessment (ETA)

Due the continuous improvement of our products, JORDAHL® JDA punching shear reinforcement system has been issued a European Technical Assessment by the German Institute for Construction Engineering (DIBt). The ETA assesses the products both for quality and in terms of technical performance based on a general European design concept. The ETA is valid without restrictions in more than 30 countries and gives maximum planning reliability even for international projects.

General Building Approval
(Allgemeine bauaufsichtliche Zulassung – abZ)

With the General Building Approval we offer our customers additional certainty of recognized JORDAHL® quality and a demonstrated basis for planning: The abZ confirms that JORDAHL products, such as the JORDAHL® Shear Reinforcement JDA-S are safe to use in compliance with German quality requirements.

JORDAHL Information
Interested in our approvals? They are available to download via QR code (simply scan, select the document you require and download) or as a standard download from
www.jordahl.de � Downloads � Approvals.

Introduction to Punching Shear Reinforcement

Flat slab structures with large spans between supporting columns allow optimum use of factory or warehouse buildings with large floor space.
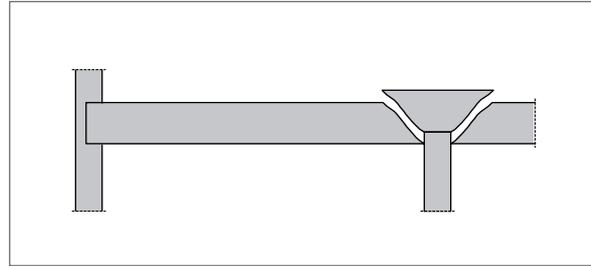
Fig. 1: punching shear situation

Even in the early days of concrete structures, the problem of punching shear at the column head area was already recognized (Fig. 1). Mushroom construction was introduced in around 1900 as a way of avoiding the arrangement with main transverse and auxiliary beams (Fig. 2).
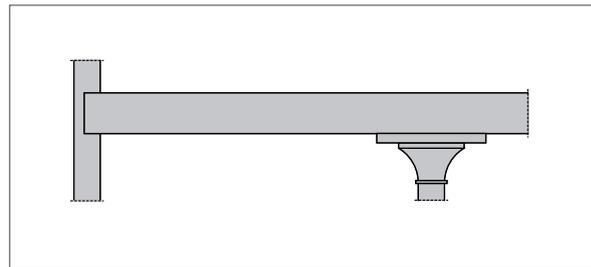
Fig. 2: mushroom ceilings

Only a short time later the Kahn steel reinforcement system (Fig. 3) was used as tensile reinforcement. It possessed upturned wings which resisted transverse forces in the ceiling support area. The inventor of the Kahn steel reinforcement system, Julius Kahn, and his brother, the famous architect Albert Kahn, enjoyed great success with this product in the field of construction with reinforced steel concrete.
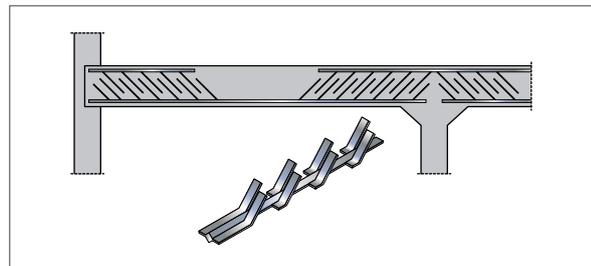
Fig. 3: "Kahn" steel reinforcement system

Using conventional methods it is often not possible to achieve thin slabs and wide spans between supporting columns or large slab breakthroughs close to the supporting column heads (Fig. 4). As an alternative, Andrä et al. have developed a solution in which the area at risk of punching shear is dowelled using dowel strips.
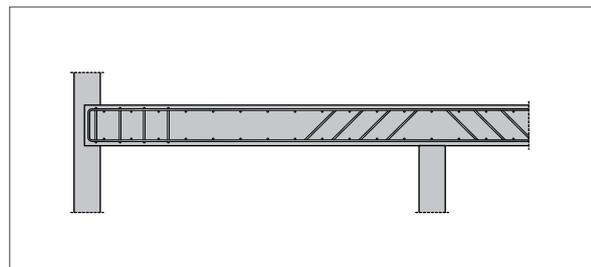
Fig. 4: flat ceiling with stirrups and bent-up rebar

This solution was further developed for punching shear anchoring made from reinforcing steel with two swaged heads (Fig. 5) in each case. Following the introduction of the Eurocode, a fundamental reworking of the assessment process became necessary. The current European Technical Assessment ETA-13/0136 corresponds to the latest state of knowledge and is successfully applied in a number of areas.

Fig. 5: JORDAHL® punching shear reinforcement JDA with double-headed anchors

Advantages of JORDAHL® Punching Shear Reinforcement JDA

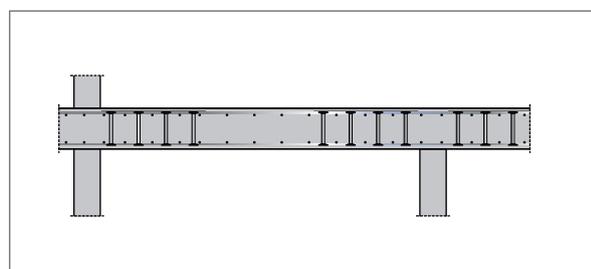The JORDAHL® JDA punching shear reinforcement system consists of double-headed anchors which are connected by a perforated steel strip. The double-headed anchors enable the transition between punching shear forces and the transverse load-bearing capacity of the structure. Suitable for flat slab structures and foundations, JORDAHL® JDA punching shear reinforcement is used to transfer high transverse forces while minimising formwork, concrete and reinforcement requirements.
The punching shear resistance can be increased by 50% when compared to foundations without punching shear reinforcement, and by 96% compared to ceiling slabs without punching shear reinforcement.

Product Features

- European Technical Assessment for static and dynamic effects (ETA-13/0136)
- concrete strength range C20/25 to C50/60
- software design according to the safety concept of the Eurocode
- asymmetrical load applications are accurately taken into account for all support positions
- defined transition between punching shear and transverse force load-bearing capacity
- suitable for slab thickness of 18 cm and greater

Product Advantages

- allows flat slab construction reducing formwork requirements and reducing cost.
- enables optimum use of space below the slab
- provides higher load-bearing capacity than conventional reinforcement techniques
- minimises concrete slab depths saving weight and expense
- standard strip arrangements of anchors simplifies installation layout
- system can be installed quickly and easily from above and below
- versatile product design options for special load requirements

The JORDAHL® punching shear reinforcement JDA consists of double-headed anchors, which are connected by a strip of flat steel. Double-headed anchors secure the transition between punching through and shear force bearing capacity.

Material

The system's strip is made of structural steel and the double-headed anchors are made of B500B reinforcement steel. Materials are subject to confirmation at time of order.
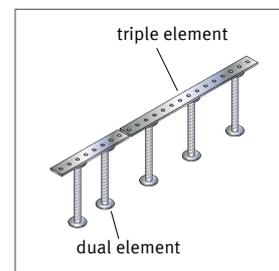
Technical Information

JORDAHL® punching shear reinforcement JDA is manufactured according to the particular static requirements. The double-headed anchors are available in the following diameters: d_A = 10, 12, 14, 16, 20 and 25 mm (see page 19 for the product range). The head diameter d_k is always equivalent to 3 times the shaft diameter d_A. This ensures an essentially slip-free anchoring of the compression area and tensile area.
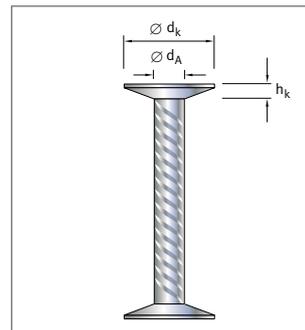
Double-headed anchor in ribbed

Anchor diameter d_A [mm]	Head diameter d_k [mm]	Min. head thickness h_k [mm]	Anchor cross-section A [mm²]	Load-bearing capacity F_{Rd} [kN]
10	30	5	79	34.1
12	36	6	113	49.2
14	42	7	154	66.9
16	48	7	201	87.4
20	60	9	314	136.6
25	75	12	491	213.4

Elements

Optimised elements (piecewise)
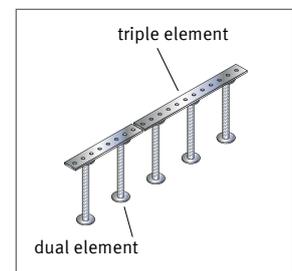
JDA standard elements (piecewise)

Optimised elements (continuous)

JDA standard elements (continuous)

Standard Product Range

Punching Shear Reinforcement JDA, Two Anchor System

Punching Shear Reinforcement JDA, Three Anchor System

JORDAHL Advice

Is the size or design you require not shown? No problem! Simply contact our JORDAHL experts, e.g. by e-mail at experten@jordahl.de.
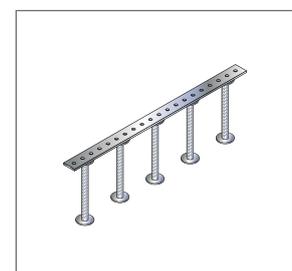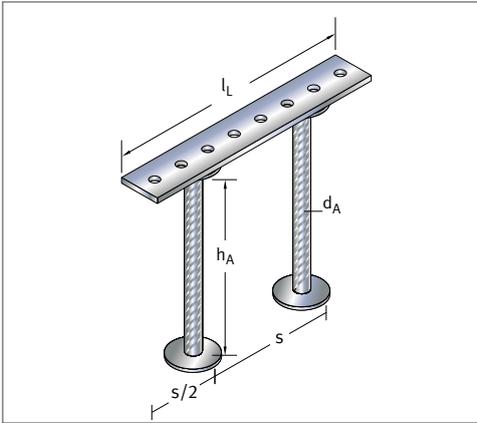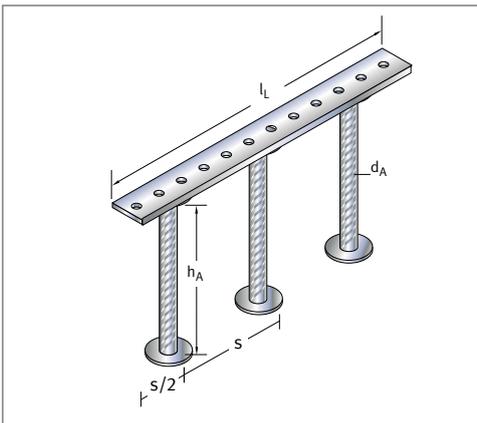They provide friendly, fast and competent advice, and will also gladly develop an individual solution for your specific application.

JDA product range[1] — for anchor diameter d_A [mm]

Anchor length h_A [mm]	10 2 Anch.	10 3 Anch.	12 2 Anch.	12 3 Anch.	14 2 Anch.	14 3 Anch.	16 2 Anch.	16 3 Anch.	20 2 Anch.	20 3 Anch.	25 2 Anch.	25 3 Anch.
125												
135	200											
145	200	300										
155	220	330	220	330								
	240	360	240									
165	240	360	240	360		360						
		390										
175	240	360	240	360	240	360						
	260	390	260									
	280	420										
185	260			390								
	280	420	280	420	280	420						
195	280	420	280	420	280	420	280	420				
	300	450	300	450								
205	280	420	280	420	280	420	280	420				
	300	450	300	450	300	450						
			320		320	480	320	480				
215	300		300	450	300	450	300					
					340							
225			320	480	320	480						
235			340	510	340	510	340	510	340			
245			340		340							
			360	540	360	540	360	540	360	540		
							380					
255			360		360	540	360	540	360	540		
							400					
265					380	570	380	570				
					400		400	600	400	600		
275					400	600	400	600	400	600		
285					380							
					420		420		420	630		
295									420	630		
					440	660	440	660			440	660
305					440		440					
315												
325							480		480		480	
335							480				480	720
345									500	750	500	
									520		520	
385											560	840
435											640	960
585											860	

◼ stocked lengths   ☐ on request

Product range[1] JDA-FT-KL for precast slabs — Anchor length h_A [mm]		for anchor diameter d_A [mm] 10	12	14	16
Minimum	In steps of 10 mm	125	125	135	155
Maximum		315	335	365	405

| Product range[1] single anchor JDA units — Anchor length h_A [mm]		for anchor diameter d_A [mm] 10	12	14	16	20	25
Minimum	In steps of 10 mm	125	125	135	155	185	215
Maximum		5505	5505	5505	5505	5505	5505

[1] other anchor lengths on request

Design According to ETA-13/0136

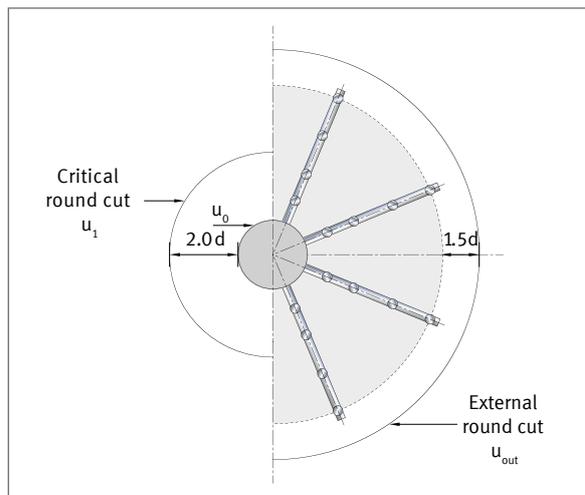A fundamental of the design against punching shear is a clear separation of flat slabs and foundations. The design is regulated in the European Technical Assessment ETA-13/0136.
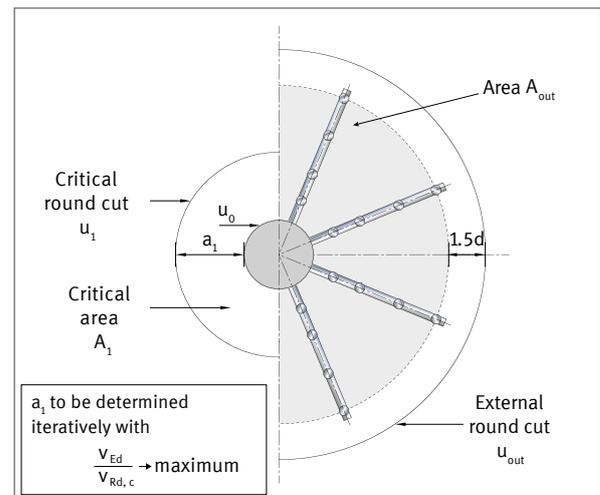
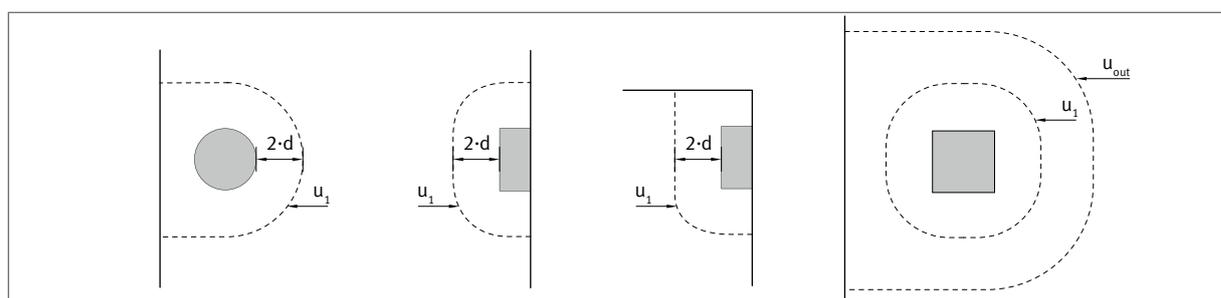## Summary of Proofs
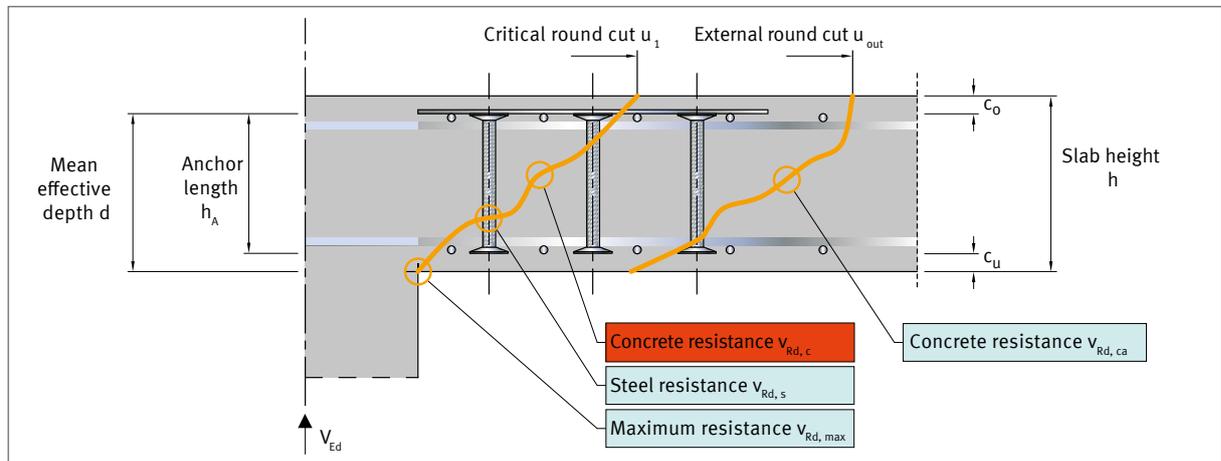
Round Cut Guide

For Flat Slabs

For Foundations

Conditions: $u_0 \leq 12\,d$
$h \geq 180$ mm
$b \leq a \leq 2$ for rectangular supports

For edge and corner supports the round cut is guided perpendicularly to the free edge (cf. example on page 13).

However, the smallest, critical round cut is decisive.

Design Load

For Flat Slabs

$$v_{Ed} = \frac{\beta \times V_{Ed}}{u_1 \times d} \ [\text{N/mm}^2]$$

For Foundations

$$v_{Ed} = \frac{\beta \times V_{Ed,red}}{u_1 \times d} \ [\text{N/mm}^2]$$
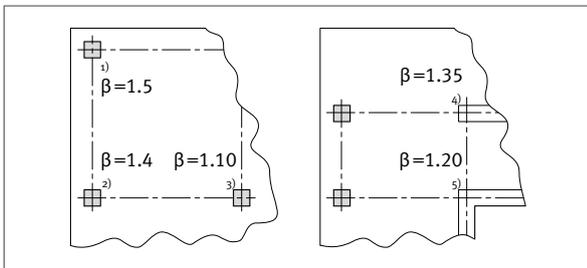
$$V_{Ed,red} = V_{Ed} - \sigma_{0d} \times A_1 = V_{Ed}\left(1 - \frac{A_1}{A_F}\right) \ [\text{kN}]$$

σ_{0d}: soil pressure
A_F: contact area of the foundation; for foundation slabs the area delimited by the bending moment zero-points running in the radial direction

Load-Increase Factor

Simplified values are possible for support conditions for adjacent fields in the area $0.8 < l_1/l_2 < 1.25$.

1) corner support, 2) edge support, 3) internal support, 4) wall end, 5) wall corner

Alternatively or for a support span ratio of more than 25 %, the more accurate process on the basis of a fully plastic shear stress distribution from EN 1992-1-1 can be used. The process with a reduced critical round cut is not admissable.

Punching Shear Resistance without Punching Shear Reinforcement

For Flat Slabs

$$v_{Rd,c} = C_{Rd,c} \times \kappa \times (100 \times \rho_l \times f_{ck})^{1/3} \geq v_{min} \ [\text{N/mm}^2]$$

For Foundations

$$v_{Rd,c} = C_{Rd,c} \times \kappa \times (100 \times \rho_l \times f_{ck})^{1/3} \times \frac{2d}{a_1} \geq v_{min} \times \frac{2d}{a_1} \ [\text{N/mm}^2]$$

Size factor $\quad \kappa = 1 + \sqrt{\dfrac{200 \text{ mm}}{d}} \leq 2.0$

Longitudinal reinforcement ratio $\quad \rho_l = \sqrt{\rho_{lx} \times \rho_{ly}} \leq \begin{cases} 0.5 \times f_{cd}/f_{yd} \\ 0.02 \end{cases}$

Minimum resistance $\quad v_{min} = \dfrac{0.0525}{\gamma_c} \times \sqrt{\kappa^3 \times f_{ck}} \ $ for $d \leq 600$ mm

$$= \frac{0.0375}{\gamma_c} \sqrt{\kappa^3 \times f_{ck}} \ \text{ for } d > 800 \text{ mm}$$

Empirical Factor – For Flat Slabs

$$C_{Rd,c} = \frac{0.18}{\gamma_c} \ \text{ for } u_0 \geq 4d$$

$$C_{Rd,c} = \frac{0.18}{\gamma_c}\left(0.1 \times \frac{u_0}{d} + 0.6\right) \geq \frac{0.15}{\gamma_c} \ \text{ for } u_0 < 4d$$

Empirical Factor – For Foundations

$$C_{Rd,c} = \frac{0.15}{\gamma_c} \ \text{ for compact foundations with } a_\lambda \leq 2.0 \ d$$

$$C_{Rd,c} = \frac{0.18}{\gamma_c} \ \text{ for slender foundations with } a_\lambda > 2.0 \ d$$

Punching Shear Resistance with Double-Headed Anchors

For Flat Slab

$$v_{Rd,max} = 1.96\, v_{Rd,c}\ [N/mm^2]$$

For Foundations

$$v_{Rd,max} = 1.50\, v_{Rd,c}\ [N/mm^2]$$

Design in Area C or 0.8 d

For Flat Slab

$$V_{Rd,sy} = m_c \times n_c \times \frac{d^2_A \times \pi \times f_{yd}}{4 \times \eta}\ [kN]$$
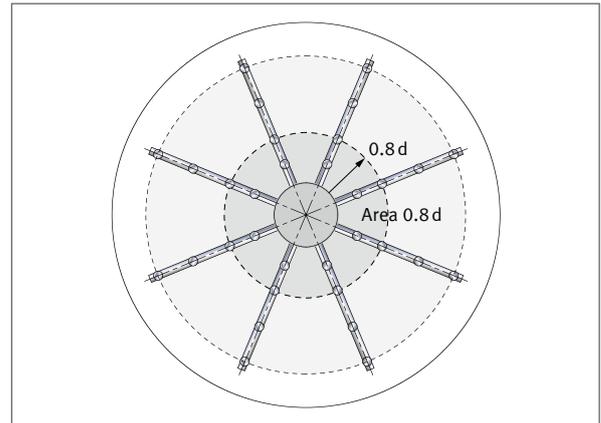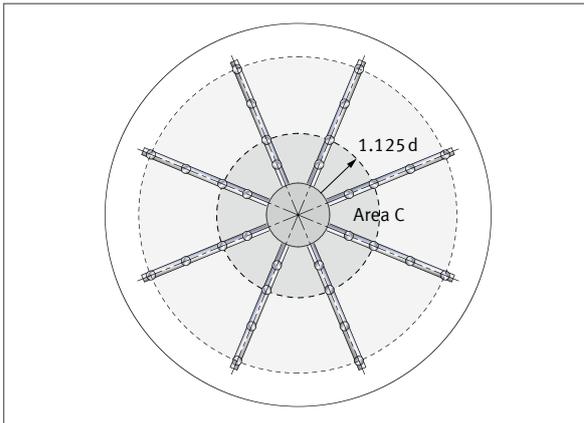
Slab thickness factor:
h = 1.0 for d ≤ 200 mm
h = 1.6 for d ≥ 800 mm

For Foundations

$$V_{Rd,sy} = f_{yd} \times A_{s,o.8d}\ [kN]$$

$A_{s,o.8d}$: steel cross-sectional area of the double-headed anchors in the area 0.8 d
f_{yd}:   design yield strength of the double-headed anchors

1.125 d

Area C

0.8 d

Area 0.8 d

External Round Cut

$$v_{Rd,ca} = \frac{0.15}{\gamma_c} \times \kappa \times (100 \times \rho_l \times f_{ck})^{1/3} \geq v_{min}\ [N/mm^2]$$

Reduced Load-Increase Factor:

Internal supports, wall ends, wall corners	Edge supports	Corner supports
$\beta_{red} = \beta \geq 1.10$	$\beta_{red} = \dfrac{\beta}{1.2 + \dfrac{\beta}{20} \times \dfrac{l_s}{d}} \geq 1.10$	$\beta_{red} = \dfrac{\beta}{1.2 + \dfrac{\beta}{15} \times \dfrac{l_s}{d}} \geq 1.10$

For Flat Slab

$$u_{out} = \frac{\beta_{red} \times V_{Ed}}{v_{Rd,ca} \times d}$$

For Foundations

$$u_{out} = \frac{\beta_{red} \times V_{Ed,red}}{v_{Rd,ca} \times d}$$

$$V_{Ed,red} = V_{Ed} \times \sigma_{od} \times A_{out} = V_{Ed}\left(1 - \frac{A_{out}}{A_F}\right)\ [kN]$$

Admissible Anchor Separations

For Flat Slab

- the first anchor is located between 0.35 d and 0.5 d from the support
- the radial anchor spacing may not exceed 0.75 d
- the maximum spacing of the anchors in the tangential direction at a spacing of 1.0 d from the support must be ≤ 1.7
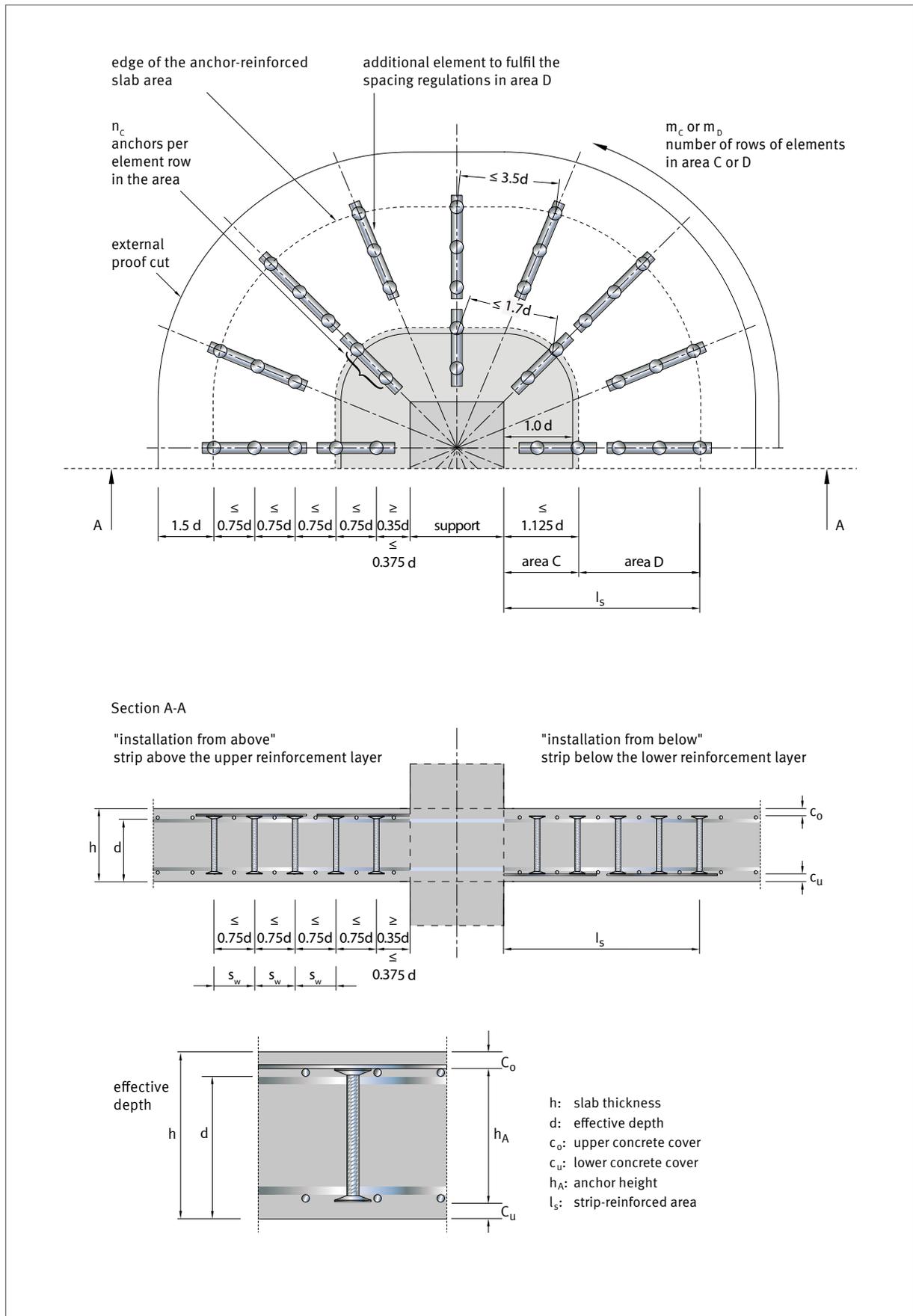- the tangential anchor spacing in area D may not exceed 3.5 d
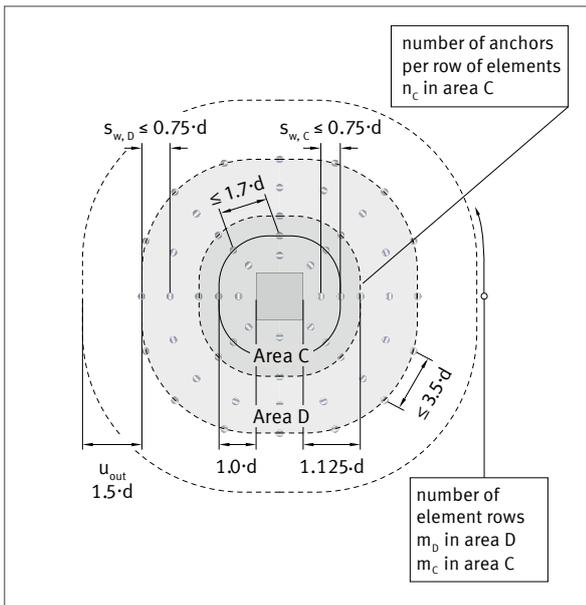
For Foundations

- the first anchor is located 0.3 d from the support, the second anchor 0.8 d from the support
- the radial anchor spacing may not exceed 0.75 d for slender foundations and 0.5 d for compact foundations
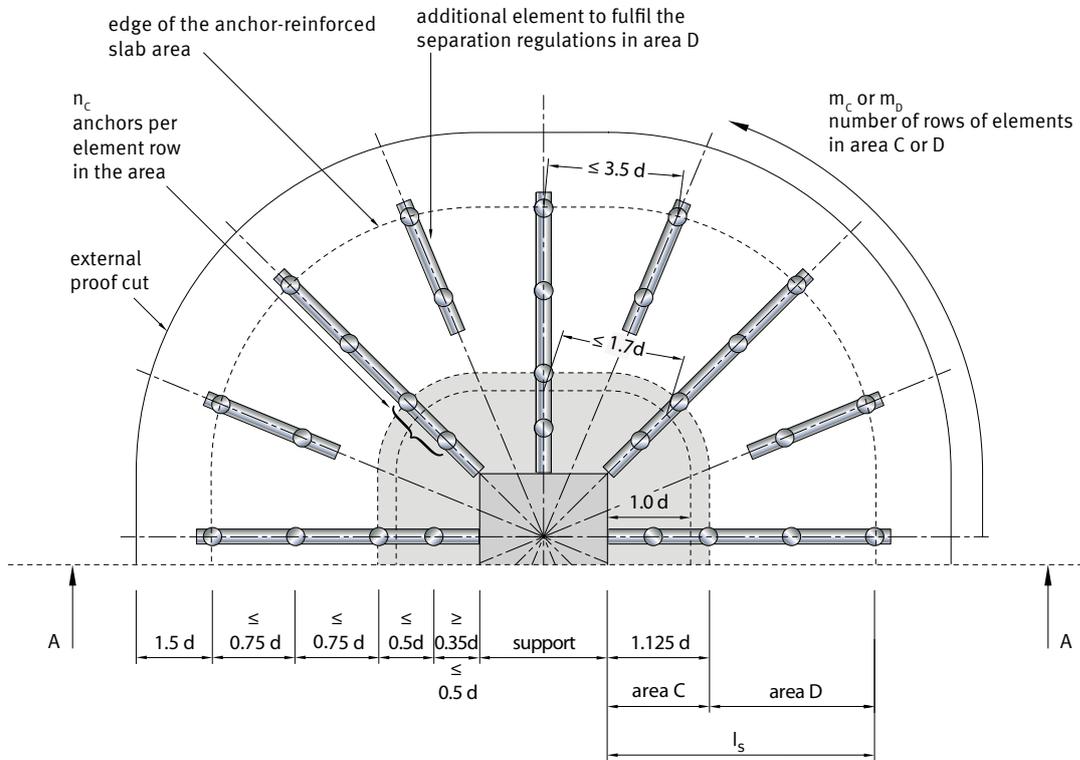- the tangential anchor spacing may not exceed 2.0 d
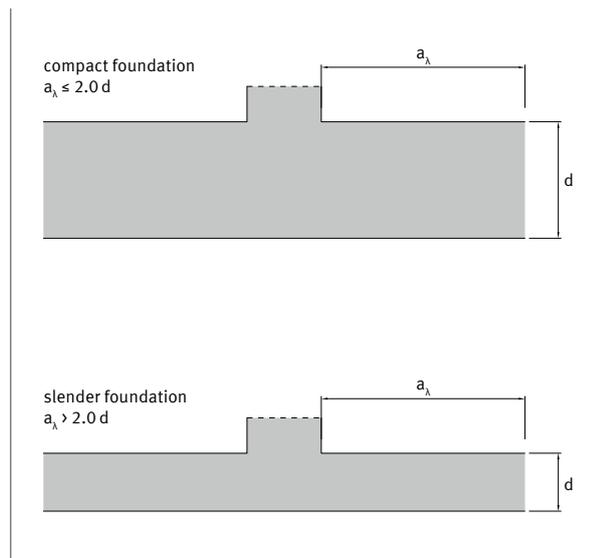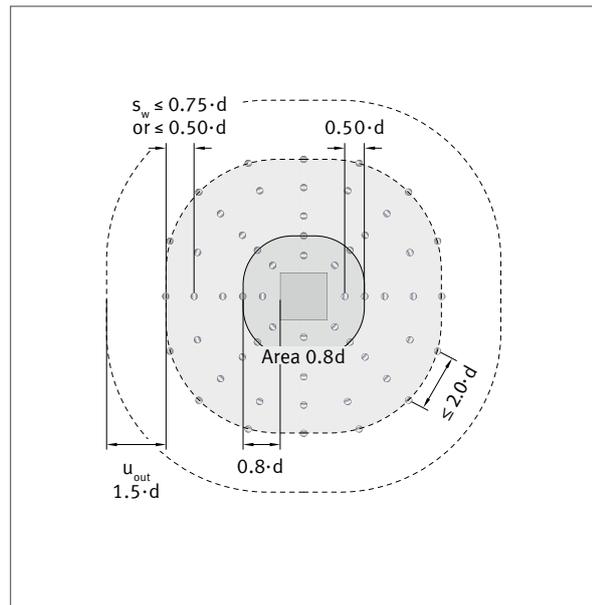
Schematic Layout

Shared Standard Elements in Flat Slabs

Piece-wise standard elements in flat slabs

edge of the anchor-reinforced slab area

additional element to fulfil the spacing regulations in area D

n_C anchors per element row in the area

m_C or m_D number of rows of elements in area C or D

external proof cut

≤ 3.5d

≤ 1.7d

1.0 d

A   1.5 d   ≤ 0.75d   ≤ 0.75d   ≤ 0.75d   ≤ 0.75d   ≥ 0.35d   support   ≤ 1.125 d   A

≤ 0.375 d

area C   area D

l_s

Section A-A

"installation from above"
strip above the upper reinforcement layer

"installation from below"
strip below the lower reinforcement layer

c_o

c_u

h   d

≤ 0.75d   ≤ 0.75d   ≤ 0.75d   ≤ 0.75d   ≥ 0.35d

≤ 0.375 d

s_w s_w s_w

l_s

effective depth

h   d

C_o

h_A

C_u

h: slab thickness
d: effective depth
c_o: upper concrete cover
c_u: lower concrete cover
h_A: anchor height
l_s: strip-reinforced area

Continuous Elements in Flat Slabs

edge of the anchor-reinforced slab area

additional element to fulfil the separation regulations in area D

n_C anchors per element row in the area

m_C or m_D number of rows of elements in area C or D

external proof cut

≤ 3.5 d

≤ 1.7 d

1.0 d

| A | 1.5 d | ≤ 0.75 d | ≤ 0.75 d | ≤ 0.5d | ≥ 0.35d ≤ 0.5 d | support | 1.125 d | A |

area C

area D

l_S

Section A-A

"installation from above" strip above the upper reinforcement layer

"installation from below" strip below the lower reinforcement layer

c_o

c_u

h   d

| ≤ 0.75 d | ≤ 0.75 d | ≤ 0.5 d | ≥ 0.35d ≤ 0.5d | l_S |

s_w s_w

Continuous Elements in Footings and Ground Slabs

compact foundation
$a_\lambda/d \leq 2.0$

slender foundation
$a_\lambda/d > 2.0$

edge of the anchor-reinforced slab area

$\leq 2.0\,d$

external proof cut

$\leq 2.0\,d$

A

1.5d　　l_s-0.8d　　0.8d　　support $c_x/2$ or $c_y/2$　　support $c_x/2$ or $c_y/2$　　0.8d　　l_s-0.8d　　1.5d　　A

Section A-A

"installation from above"
strip above the upper reinforcement layer

"installation from below"
strip below the lower reinforcement layer

c_o

c_o

h　d

c_u

c_u

$\leq$ 0.3d　$\leq$ 0.5d　$\leq$ 0.75d

l_s

support $c_x/2$ or $c_y/2$

$\leq$ 0.5d　$\leq$ 0.5d　0.3d

l_s

support $c_x/2$ or $c_y/2$

a_λ

d

Calculation Example

1. Given values:

Slab height h = 350 mm
Effective static depth d = 305 mm
Concrete C35/45
Reinforcement ratio ρ = 1.0%
Punching shear load V_{Ed} = 800 kN
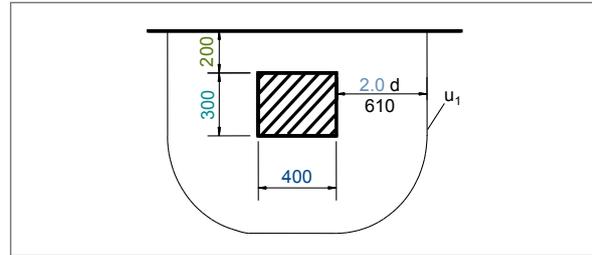
Round cut normal to the edge:

u_1 = 2 x 300 + 400 + 2 x 200 + 2.0 x π x 305 = 3316 mm < 5233 mm

Full round cut:

u_1 = 2 x 300 + 2 x 400 + 2 x 2.0 x π x 305 = 5233 mm

2. Punching shear verifications

2.1 Minimum resistance

v_{min} = 1 / 1.50 x √(1.81^3 x 35.00 N/mm^2) x 0.0525
= 0.50 N/mm^2

2.2 Critical round cut

v_{Ed} = 1.40 x 800.00 kN / (3316 mm x 305 mm)
= 1.11 N/mm^2

$v_{Rd,c}$ = max [0.12 x 1.81 x (100 x 0.0100 x 35.00 N/mm^2)$^{1/3}$; 0.50 N/mm^2]
= 0.71 N/mm^2

$v_{Rd,max}$ = 1.96 x 0.71 N/mm^2
= 1.39 N/mm^2

v_{Ed} / $v_{Rd,c}$ = 1.56 > 1   JDA required

v_{Ed} / $v_{Rd,max}$ = 0.80 ≤ 1   OK

2.3 Area C

$\beta \cdot V_{Ed}$ = 1120.00 kN

$V_{Rd,sy}$ = 4 x 2 x 490.87 mm^2 x 434.78 N/mm^2 / 1.11
= 1545.15 kN

$\beta \cdot V_{Ed}$ / $V_{Rd,sy}$ = 0.72 ≤ 1   OK

2.4 External round cut

l_s = 770 mm

v_{Ed} = 1.10 x 800.00 kN / (5256 mm x 305 mm)
= 0.55 N/mm^2

$v_{Rd,ca}$ = max [0.10 x 1.81 x (100 x 0.0100 x 35.00 N/mm^2)$^{1/3}$; 0.50 N/mm^2]
= 0.59 N/mm^2
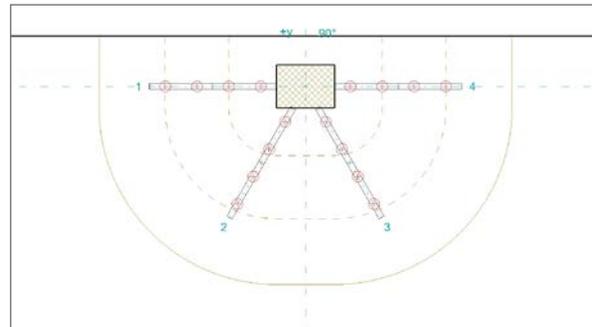
v_{Ed} / $v_{Rd,ca}$ = 0.93 ≤ 1   OK

3. Selected strip elements

8 x JDA-2/25/295-440 (110/220/110)
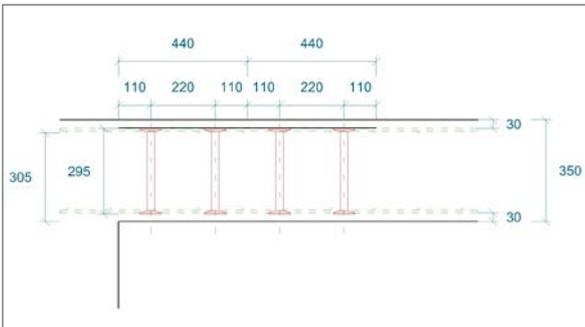
Section (from JORDAHL EXPERT® Software)

Plan view (from JORDAHL EXPERT® Software)

Dimensioning can be undertaken with the aid of the software JORDAHL® EXPERT Punching shear reinforcement JDA.

JORDAHL® EXPERT Punching Shear Reinforcement JDA

The basis for the program is the European Technical Assessment ETA-13/0136 based on the Eurocode 2 (EN 1992-1-1).

Advantages
- the most cost-effective solution is displayed first
- fast and clear entry of load specifications
- simple entry and structuring of projects
- printout of a verifiable structural calculation
- design load case earthquakes and fatigue
- 3D view of the support
- interactive insertion of edges
- influence of entered data is immediately visible and understandable
- for static calculation of site-placed concrete slabs, foundation slabs, precast planks/topping slabs and foundation blocks

Settings
Via Options / Settings users can define how the results of the calculations are determined:
- split standard elements
- piece-wise standard elements
- optimised separated elements
- continuous standard elements

Type of Support
- inner, edge and corner supports
- ends of walls and inner corners of walls

Load Increase
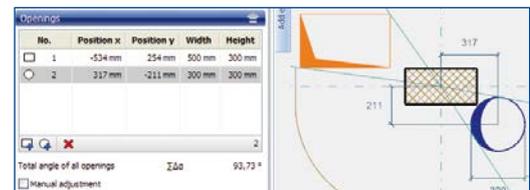For the load increase factor β three selection possibilities exist:
- constant factor according to ETA-13/0136
- fully plastic shear stress distribution
- user-defined entry

Earthquake
The minimum degree of reinforcement for transverse forces is calculated in accordance with DIN 4149, and a detailed and easy to follow proof is provided.

Recesses

- the effectiveness of the recess is checked automatically
- recesses can be easily inserted or moved at the click of a mouse
- the program automatically detects overlapping recesses
- manual entry of lengths to be subtracted for round cut
- direct correction of measured values within the drawing
- the locations of the opening are included on the printout of the recesses
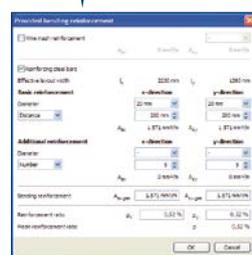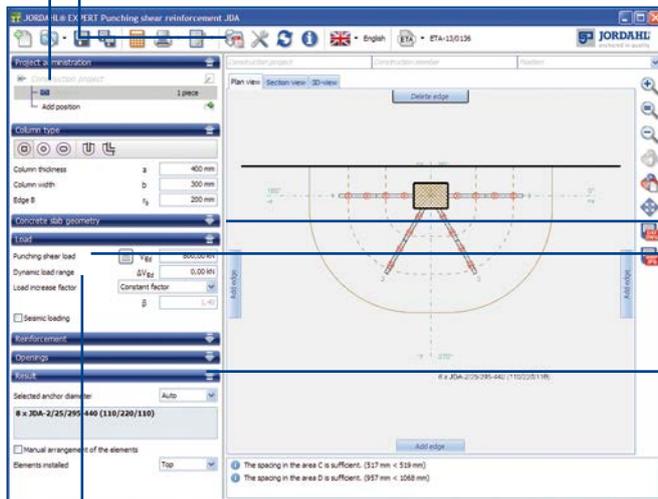
Reinforcement Ratio
Separate entry of the degree of reinforcement in the x and y directions for determination of the average degree of reinforcement ρ
- reinforcing bars
- reinforcement mesh with database of the most commonly used mesh types

Result

The presentation of the punching shear area in the plan view and the cross-sectional view provides an immediate overview of the arrangement of the JDA elements. Advantages:

- verifiable printout of result
- interim results, final results and proofs can be followed and understood very easily (punching shear, earthquake and bond proof)
- graphic result can be transmitted as *.DXF data file or *.DWG data file.

Printout of Result

Reproducible and comprehensive design printout with all of the information relevant to the test.
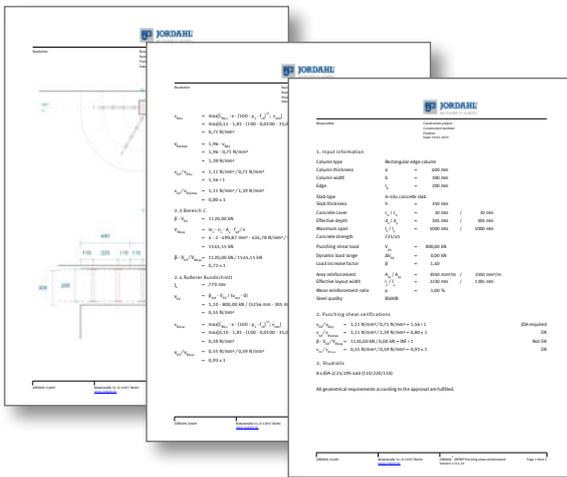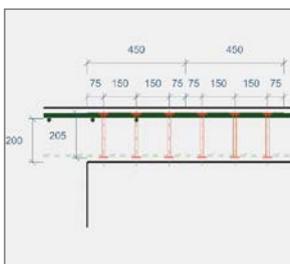

Manual Arrangement

JDA elements can be moved manually at the click of a mouse.
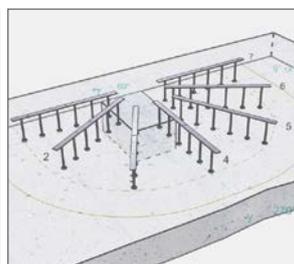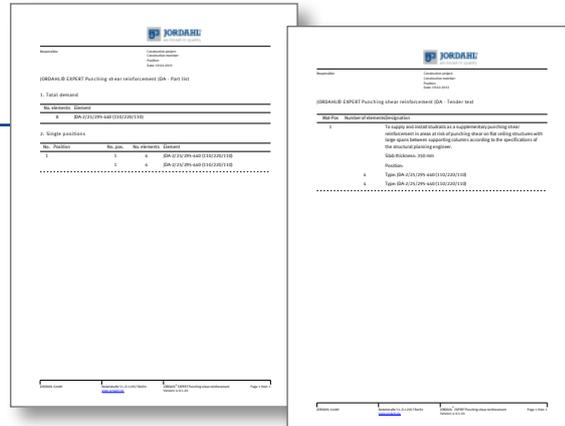

Views

Section   3D

Parts List / Invitation to Tender Form

All calculated items can be added to the parts list, which can also be called up as an ordering list. In addition, an invitation to tender form is automatically generated.


Bond Proof

The load-bearing capacity of the mounting and shear lattice girders can be calculated. The bond proof is carried out cost-effectively taking into account the double-headed anchors and lattice girders (expert report from RWTH Aachen). The provided output is a meaningful printout of the results.
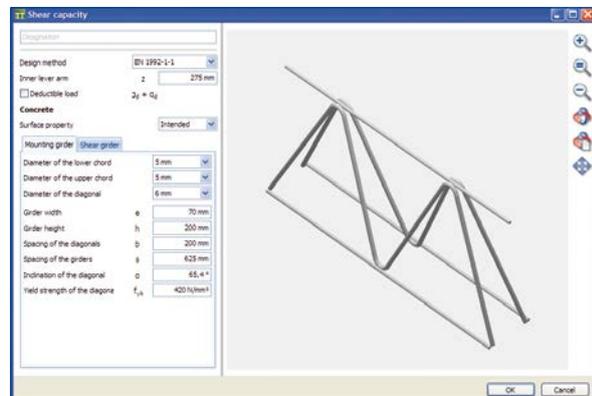
Determination of the Punching Shear Load

The punching shear load can be estimated with the aid of load collection surfaces.
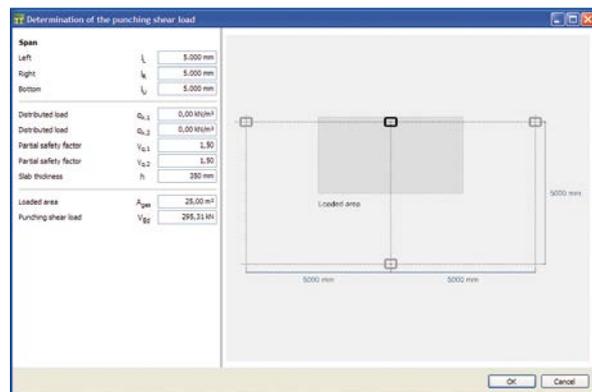
Installation

Layout in Practice

Positioning of the JDA Reinforcing Elements

For site-placed concrete ceilings we recommend installing the JDA elements from above. They can be positioned after completion of the entire reinforcement assembly.

Alignment of the Strip Overhang to the Edge of the Supporting Column

It is possible to check the position of the JDA elements and to correct them as required.

Safe Height Positioning

The double-headed anchors extend through the reinforcement layers.

Concreting the Slab

After alignment of the JDA elements the slab can be concreted.

Installation in Site-Placed Concrete

The JDA elements can be inserted in site-placed concrete optionally with the strips facing either up or down. In all cases the heads of the JDA anchors must extend through both layers of the bending reinforcement.

Pre-assembly with JDA-Q Installation Aids

1) Installation from above:

   If the JDA reinforcing elements are arranged parallel to the upper reinforcement layer, the JDA-Q installation aid should be used and fastened and with e.g. tying wire.

JDA-Q assembly aid
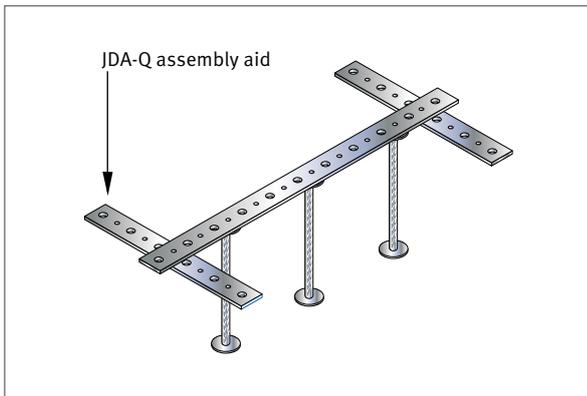
2) Installation from below:

   JDA-Q installation aids can also be used here in order to improve the stability of the elements. The AH-DA spacers must be used in order to achieve the required concrete cover.

JDA-Q assembly aid
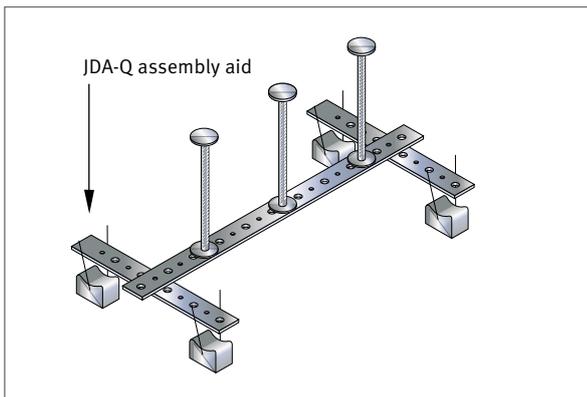
Note

Prior to installation, please compare the anchor diameters, anchor spacing and anchor height with the specifications in the formwork and reinforcement plans: the lower anchor heads must reach at least as far as the lower edge of the lowest reinforcement layer, the upper anchor heads at least as far as the upper rein-forcement layer. All of the anchors used in the punching shear area of a supporting column must have the same diameter.

Layout

The reinforcing elements should be positioned in accordance with the planning requirements. If asymmetrical elements are used, the section marked in blue must be positioned facing the support.

The first strip protrusion is positioned flush against the edge of the support. If several standard elements are arranged in a row, the strips must butt up flush.

marked in blue

joint between strips

first section is marked in blue
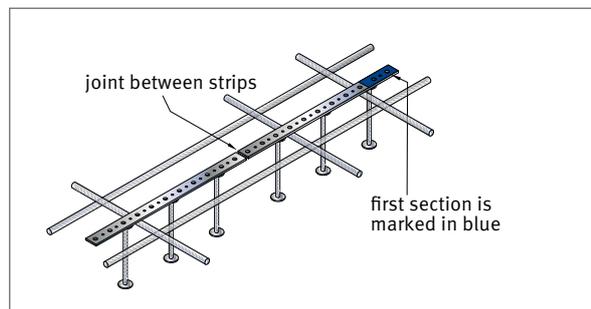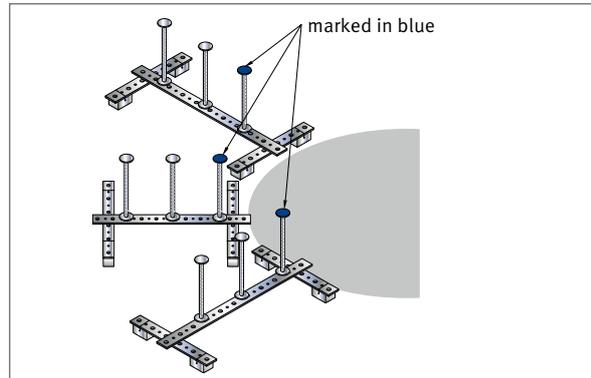
AH-DA Spacers

Suitable AH-DA spacers must be used for the installation of the JDA elements on the formwork. JORDAHL® offers spacers for concrete covers of 20, 25, 30 and 35 mm.

Installation in Precast Plank / Topping Slabs

The JDA-FT-KL system has been specially developed for precast plank / topping slabs: the JDA elements are supplied unmounted, i.e. together as a kit comprising the anchors + connecting strips + spacers. This avoids any disruption of the automatic manufacturing process and prevents any fouling between the bending reinforcement and lattice girder with the JDA elements. On the construction site, the upper reinforcing layer can be installed without additional work and without assembly strips which get in the way.

Advantages during Installation

- all parts of the element are supplied together as a kit
- colour coding is used to ensure clear assignment of components
- easy "click" installation even over longer distances
- anchor spacing always matches the quality requirements exactly
- no prohibited deviation in the anchor spacing
- spacers can be used universally
- the ceiling slab is ready for transport after concreting, no finishing is required
- perfect for keeping in storage
- technical training provided by JORDAHL employees, quality agreement

FBA Spacers

Suitable spacers have to be used for installation of the JDA elements in the prefabricating plant. JORDAHL offers fibre reinforced concrete spacers for concrete covers of 15, 20, 25 and 30 mm.

Installation

1) Assembly strips are positioned and secured according to the planning specifications on the spacers; these are required for subsequent mounting of the double-headed anchors.
2) Automatic arrangement of the grating supports and lower bending reinforcement.
3) The JDA double-headed anchors are clicked with the patented plastic connectors into the prepunched perforations in the assembly strip.

Connecting strip

Fastening of the connecting strips with spacers on the formwork

Double-headed anchors are snapped in place

AH-FT Spacers

Alternatively, plastic AH-FT spacers are available for installation of the JDA elements in the prefabricating plant. Each spacer can be used variably for four different thicknesses of concrete cover (c = 15, 20, 25 and 30 mm). These components offer maximum flexibility whilst minimizing storage space requirements.

Service

Ordering Examples

Standard Element (with 2 or 3 Anchors)

Type	Number of anchors	Anchor d_A	Anchor length h_A	Connecting strip length l_L
JDA –	2	/ 14	/ 255	– 360

Continuous Element

Type	Number of anchors	Anchor d_A	Anchor length h_A	Connecting strip length l_L
JDA –	4	/ 14	/ 255	– 760

JDA-FT-KL (for Semi-Prefabricated Slab)
(for precast planks/topping slabs)

Type	Version	Number of anchors	Anchor d_A	Anchor length h_A	Con.strip length l_L
JDA –	FT-KL –	2	/ 14	/ 255	– 380

Spacer AH-DA

Type	Concrete cover
AH-DA	20

Invitation to Tender Form for JORDAHL® Punching Shear Reinforcement

Supply JORDAHL® punching shear reinforcement JDA according to the European Technical Assessment (ETA-13/0136), also for dynamic loading, as a supplement for reinforcement of areas at risk of punching shear of punctiform set flat slabs/of punctiform loaded slab-type foundations, deliver and install according to the instruction from the structural engineer.

Number of double-headed anchors = ▢
Anchor height h_a = ▢ mm · Anchor diameter d_A = ▢ mm
Strip length l = ▢ mm
Anchor separation ▢ / ▢ / ▢ / ▢ mm
Unit: ▢ piece

All invitation to tender forms can be obtained at www.jordahl.de.

Installation Instructions/Videos
In order to obtain the best results when using JORDAHL products, various installation instructions and 3D videos are available at www.jordahl.de.

Invitation to Tender Forms
The pre-printed invitation to tender forms for all JORDAHL product ranges are available from www.jordahl.de with all of the relevant technical information on material, load-bearing capacity, sizes, as well as installation instructions.
The data can be exported, for example in GAEB format, and sent as an e-mail attachment or stored as a data file.
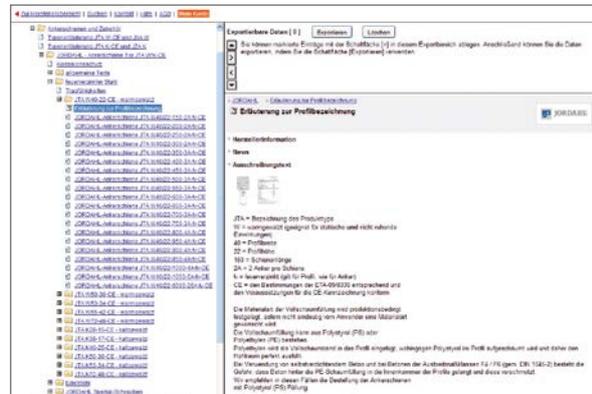
Catalogues
Are you interested in other JORDAHL products or would you like additional information on a specific product? Why not access our website?
There are numerous brochures available to download from www.jordahl.de ➔ download.

ETA
The JORDAHL® punching shear reinforcement JDA has the European Technical Assessment (ETA-13/0136). This is available to download from www.jordahl.de.

Fax enquiry

to +49 30 68283-498

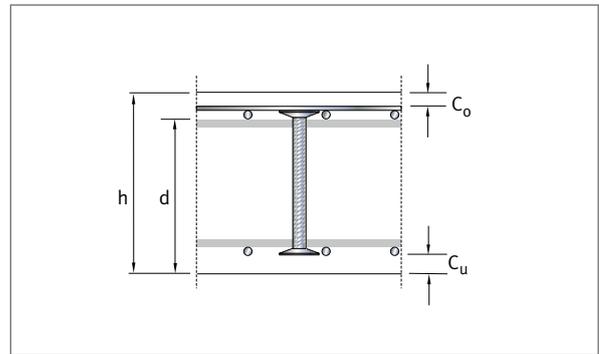## JDA Punching Shear Reinforcement

Sender: _____   Address: _____

Company: _____   _____

Contact Person: _____   _____

Tel/Fax: _____   _____

Construction Project: _____

Space for a Diagram of the Distances between Supporting Edges and the Type of Support

Request for a Design Proposal:

The following starting data are required in order
to perform a verifiable calculation:

Concrete Strength   C ____/_____

Supporting Column dim. a / b   = _____ cm

Slab Dimensions   h   = _____ cm   d   = _____ cm (where known)

          c_o/c_u = _____ cm

Punching Shear Load V_{Ed} = _____ kN   ☐   Site-placed Concrete Covering

Dynamic Load Range $V_{Ed, dyn}$ = _____ kN   ☐   Precast plank/topping slab

Reinforcement Ratio   ρ   = _____ %   ☐   Foundation Slab, Bearing Load _____ kN / m^2

or detailed reinforcement specifications: _____

Resulting moment load on the supporting column (where known): _____ kNm

Service

You can rely on our comprehensive service: we aim to assist you at every stage of your project - whether this is by telephone, email or personal meetings at your office. As your partner, we attach great importance to sharing your challenges and working with you to find the best solutions.

Technical Advice

In addition to the technical information in our brochures and on our website, our engineers will make static calculations and provide technical advice on request at: **contect@jordahl.de**

Tender Texts

For all JORDAHL® product ranges complete tender texts are available. These contain all of the relevant technical information with regard to material, bearing capacity and sizes together with notes on installation. The data can be exported, e. g. in GAEB-format, and sent as an e-mail attachment or stored as a data file.
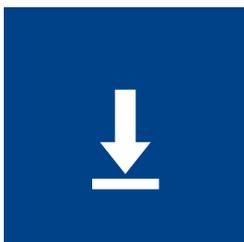
Software

Easy-to-use design software is available to help identify the best products for individual installation situations. This software is available free-of-charge at: **www.jordahl.de ➔ Download**.
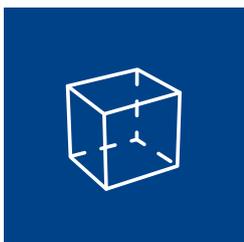
BIM Objects

The BIM (Building Information Modelling) method allows all parties involved in a design to work on the same 3D model. Making project management simpler, more economical and more reliable. Products must first be available as smart BIM Objects, containing product information and relations. The first JORDAHL products are now available as BIM Objects and can be downloaded for free at: **www.jordahl.de ➔ Download ➔ CAD & BIM library**.

Installation Instructions / Videos

In order to achieve optimum results from the use of JORDAHL® products, various installation instructions and videos are available at: **www.jordahl.de ➔ Download**.

General Terms and Conditions

Our General Terms and Conditions are available on our website at: **gtc.jordahl.de**
The digital Price List as well as the current valid surcharges are available on our website at: **www.jordahl.de ➔ Downloads ➔ Price List**.