PohlCon

KUNEX® Joint tapes

Technical information

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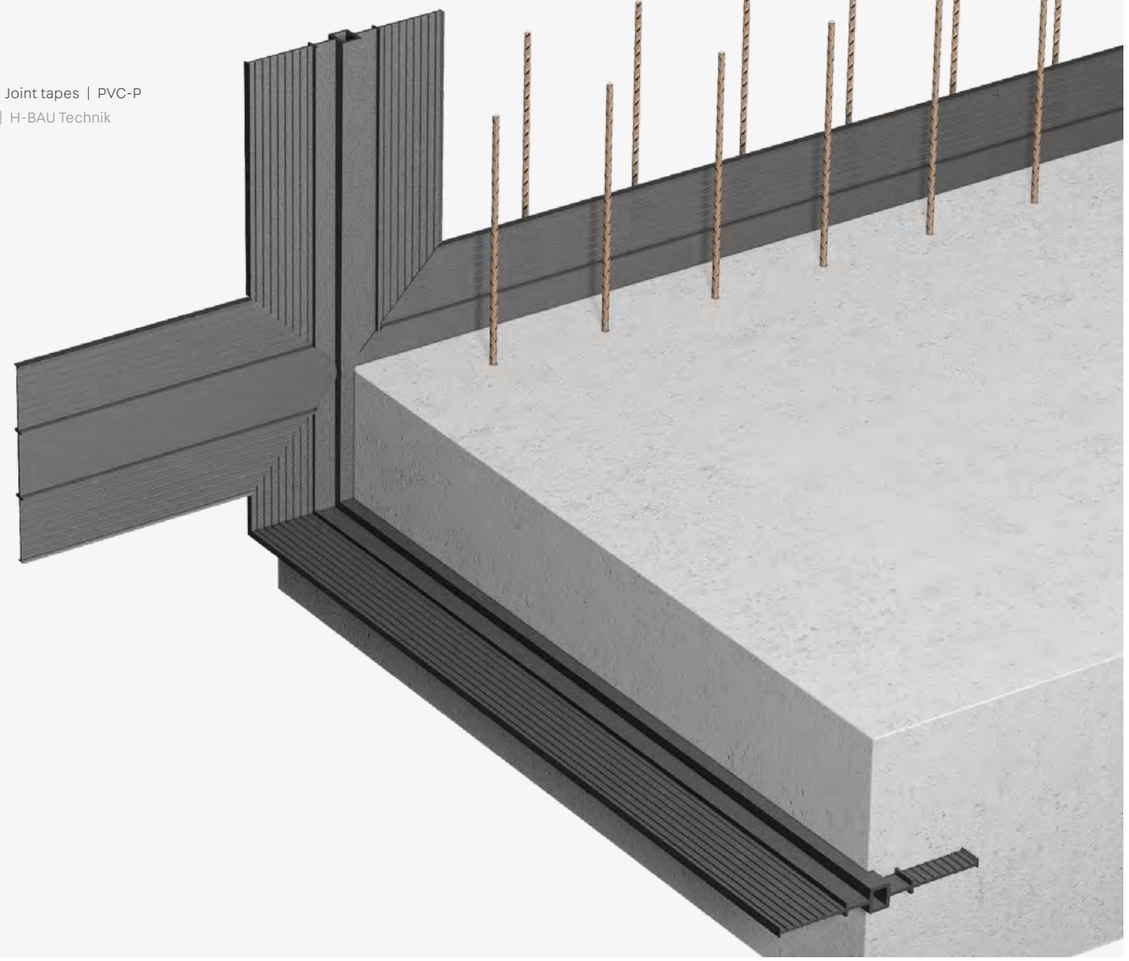


KUNEX® Joint tapes

For sealing construction joints and expansion joints in concrete

The product
KUNEX® interior or exterior thermoplastic joint tapes are used to seal construction and expansion joints in concrete. The tape profile is designed to extend the circulation path of standing water in the joint, thereby sealing the joint. Thermoplastic joint tapes can be welded together to ensure water-tightness.

Application
KUNEX® high-quality joint tapes are used in all horizontal or vertical construction and expansion joints to resist water under pressure, water not under pressure and soil moisture:

- Foundation slab/wall or wall/ceiling construction joint
- Floor/floor, wall/wall or ceiling/ceiling construction and expansion joints
- Dummy joints in in-situ concrete or element wall constructions

KUNEX® joint tapes are suitable for use in structures in accordance with the German watertight concrete guideline.

Benefits

- Joint tapes in line with DIN 18541
- Joint tapes in line with factory standard (with abP (German building code test certificate))
- Steel-reinforced joint tapes
- Joint tapes with eyelets
- Excellent welding properties

KUNEX® PVC-P joint tapes

Technical information

Materials
PVC-P raw material in the following quality classes:

- DIN 18541 compatible with bitumen (BV) or not compatible with bitumen (NB)
- Factory standard not compatible with bitumen (NB)

Compatibility with bitumen
Standard joint tapes correspond to quality class NB (not compatible with bitumen). The joint tapes are optionally available in the quality class BV (compatible with bitumen).

PVC-P in line with DIN 18541
Joint tapes made of soft PVC in the DIN quality class are ideal for use in structures subject to very high loads. These joint tapes comply with the high standards of DIN 18541. Continuous production inspections guarantee a consistently high level of quality. The special formula further improves the characteristic properties of these joint tapes. They are more elastic and have a higher elongation at break and tensile strength.

PVC-P in line with factory standard
Joint tapes made of soft PVC in the factory standard quality class are ideal for use in concrete structures subject to normal loads. The advantages of this material quality class are good workability, welding properties, resistance and optimised value for money.

Material parameters

Properties	DIN 18541	Factory standard
Tensile strength in line with DIN EN ISO 527	≥ 10 N / mm²	≥ 9 N / mm²
Elongation at break in line with DIN EN ISO 527	≥ 350%	≥ 230%
Hardness according to Shore A DIN 53505	67 ± 5	67 ± 5
Reaction to fire in line with DIN EN 13501	Normal flammability (building material class E)	Normal flammability (building material class E)
Temperature resistance	-20 to +60°C	-20 to +60°C

Transport and storage

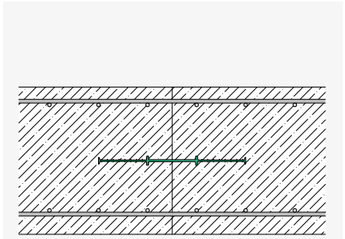
Transportation
The joint tape must be loaded and unloaded carefully and secured during transportation. It must be examined for damage and completeness after delivery. At high outside temperatures, joint tapes must be transported without being subjected to any tension and then laid out at the installation site.

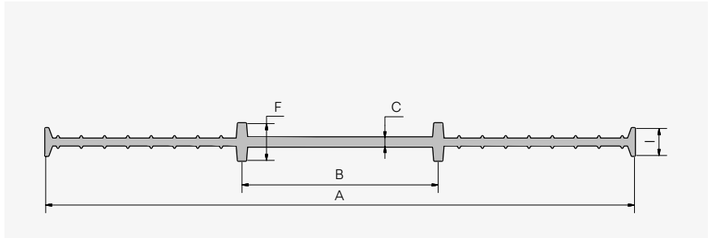
Storage in winter
In winter, joint tapes made from PVC-P must be stored in closed rooms and on a solid, dry base (transport pallet) where possible. We recommend storing the tapes in a heated room before use to make installation and processing easier.

Storage in summer
It is important to store joint tapes in a cool and dry place in summer. Joint tapes must also be protected from direct sunlight (e.g. by covering them).

KUNEX® construction joint tape, interior

Technical data





Type DIN 18541	Type Factory standard	A mm	F mm	B mm	C mm	I mm
–	A100	100	8	47	2.0	8
–	A150	150	15	55	3.0	11
–	A190	190	15	70	3.0	11
A240 DIN	A240	240	15	80	3.5	11
A320 DIN	A320	320	15	100	4.5	11
A500 DIN	A500	500	20	150	6.0	11

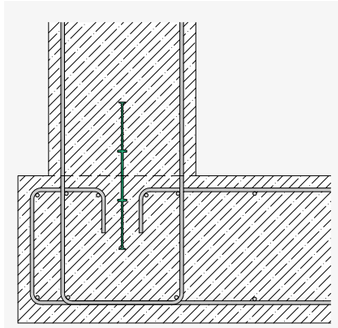
Joint tapes up to 320 mm wide can be supplied with eyelets on one (o) or both sides (o2) on request. The eyelets are spaced 200 mm apart.
The eyelets replace the joint tape clips that would otherwise be required to fix the joint tapes in place.

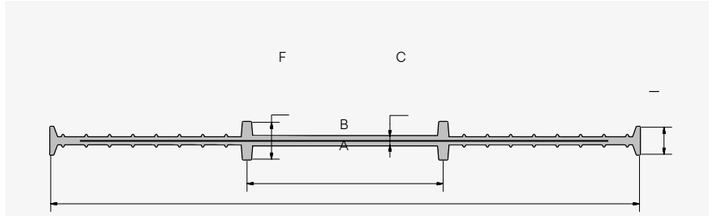
Example order KUNEX® construction joint tape, interior, A320 DIN

Type	A	Standard
A	**320**	**DIN**

KUNEX® Construction joint tape, interior, steel-reinforced

Technical data





Type Factory standard	A mm	F mm	B mm	C mm	I mm
A100S	100	15	40	3.5	11
A150S	150	15	58	3.5	11
A190S	190	15	78	4.0	11
A240S	240	15	85	4.0	11
A320S	320	15	100	4.5	11

Joint tapes up to 320 mm wide can be supplied with eyelets on one (o) or both sides (o2) on request. The eyelets are spaced 200 mm apart
The eyelets replace the joint tape clips that would otherwise be required to fix the joint tapes in place.

Bar spacing

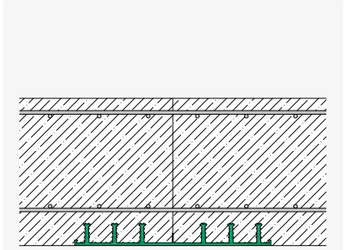
100 mm (S)	=	10 × spring steel insert/m	(Type example: A190 S)
125 mm (SL)	=	8 × spring steel insert/m	(Type example: A190 SL)
150 mm (SL7)	=	7 × spring steel insert/m	(Type example: A190 SL7)
175 mm (SL6)	=	6 × spring steel insert/m	(Type example: A190 SL6)
200 mm (SL5)	=	5 × spring steel insert/m	(Type example: A190 SL5)

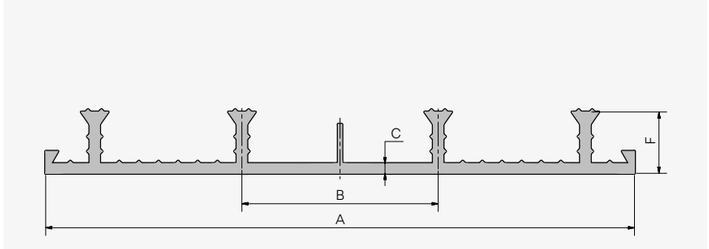
Example order KUNEX® construction joint tape steel-reinforced A320S

Type	A	Bar spacing
A	**320**	**S**

KUNEX® Construction joint tape, exterior

Technical data





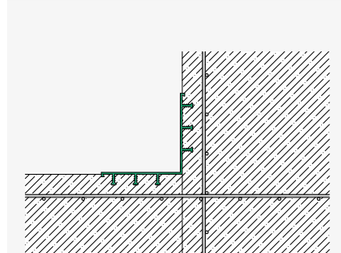
Type DIN 18541	Type Factory standard	A mm	F mm	B mm	C mm	No. of stop anchors
–	AA190/17	190	17	80	3.7	4
AA240/20 DIN	AA240/20	240	20	80	4.0	4
AA240/25 DIN	AA240/25	240	25	80	4.0	4
AA240/35 DIN	AA240/35	240	35	84	4.0	4
–	AA320/20	320	20	100	4.0	6
AA320/25 DIN	AA320/25	320	25	100	4.0	6
AA320/35 DIN	AA320/35	320	35	100	4.0	6
AA500/35 DIN	AA500/35	500	35	120	4.0	8

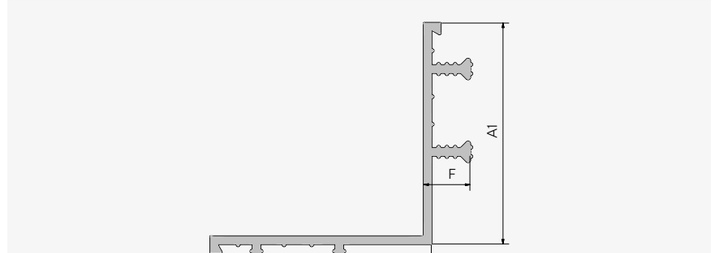
Example order KUNEX® construction joint tape, exterior, AA320/25 DIN

Type	A	/	F	Standard
AA	**320**	**/**	**25**	**DIN**

KUNEX® corner joint tape for construction joints

Technical data





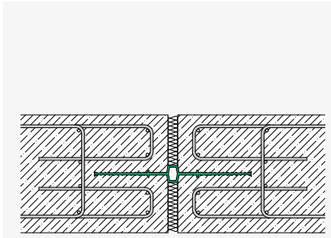
Type DIN 18541-2	Type Factory standard	A1 mm	A2 mm	F mm	No. of stop anchors
AA120/120 EA DIN	AA120/120 EA	120	120	25	4
AA165/165 EA DIN	AA165/165 EA	165	165	25	6

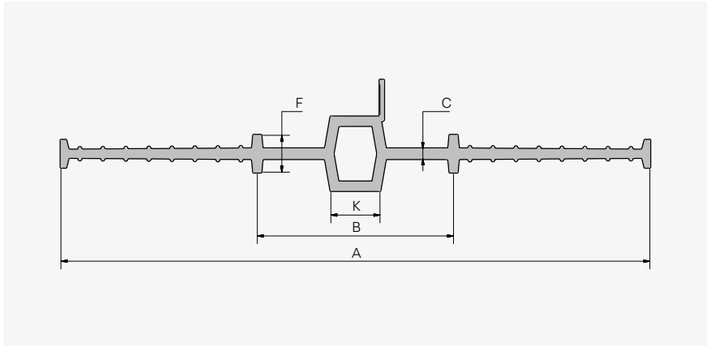
Example order KUNEX® corner joint tape for construction joints AA120/120 EA

Type	A1	/	A2	Construction	Standard
AA	**120**	**/**	**120**	**EA**	**-**

KUNEX® expansion joint tape, interior

Technical data





Type DIN 18541	Type Factory standard	A mm	K mm	F mm	B mm	C mm
–	D150	150	10	15	55	3.5
–	D190	190	10	15	70	3.5
D240 DIN	D240	240	20	15	80	4.0
D320 DIN	D320	320	20	15	100	5.0
D400 DIN	D400	400	20	16	125	5.2
D500 DIN	D500	500	20	20	150	6.0

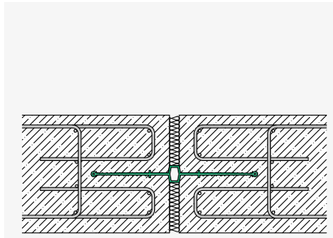
Joint tapes up to 320 mm wide can be supplied with eyelets on one (o) or both sides (o2) on request. The eyelets are spaced 200 mm apart.
The eyelets replace the joint tape clips that would otherwise be required to fix the joint tapes in place.

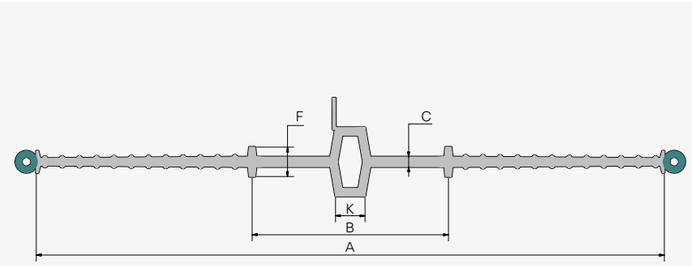
Example order KUNEX® expansion joint tape, interior, D320 DIN

Type	A	Standard
D	**320**	**DIN**

KUNEX® expansion joint tape, interior With injection hose

Technical data





Type DIN 18541	Type Factory standard	A mm	K mm	F mm	B mm	C mm
D240 C11 DIN	D240 C11	240	20	15	80	4.0
D320 C11 DIN	D320 C11	320	20	15	100	5.0
D500 C11 DIN	D500 C11	500	20	20	150	6.0

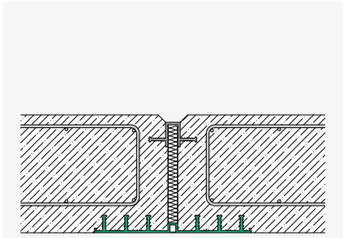
Injection hose dimensions: Outside 11 mm, inside 6 mm.

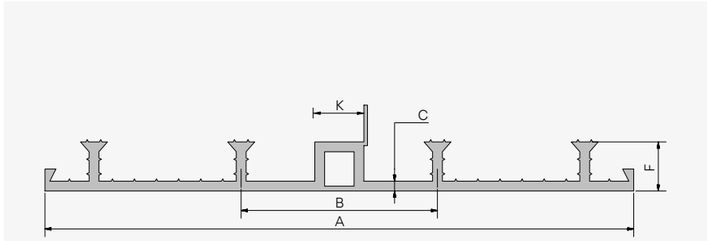
Example order KUNEX® expansion joint tape, interior, with injection hose D320 C11 DIN

Type	A	Injection hose	Standard
D	**320**	**C11**	**DIN**

KUNEX® Expansion joint tape, exterior

Technical data





Type DIN 18541	Type Factory standard	A mm	K mm	F mm	B mm	C mm	No. of stop anchors
–	DA190/17	190	20	17	80	3.7	4
DA240/20 DIN	DA240/20	240	20	20	80	4.0	4
DA240/35 DIN	DA240/35	240	20	35	84	4.0	4
–	DA320/20	320	20	20	100	4.0	6
DA320/25 DIN	DA320/25	320	20	25	100	4.0	6
DA320/35 DIN	DA320/35	320	20	35	100	4.0	6
DA500/35 DIN	DA500/35	500	20	35	120	4.0	8

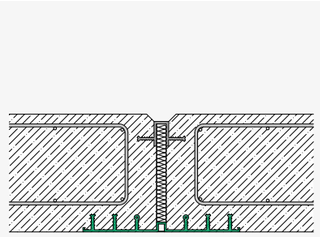
Joint tapes up to 320 mm wide can be supplied with eyelets on one (o) or both sides (o2) on request. The eyelets are spaced 200 mm apart.
The eyelets replace the joint tape clips that would otherwise be required to fix the joint tapes in place.

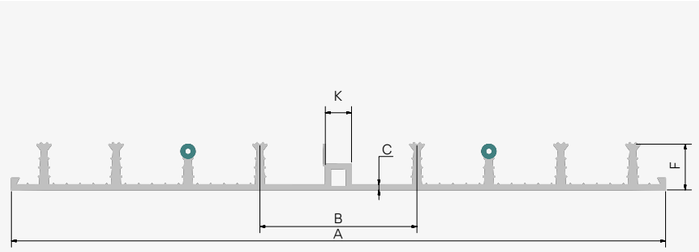
Example order KUNEX® expansion joint tape, exterior, DA320/25 DIN

Type	A	/	F	Standard
DA	**320**	**/**	**25**	**DIN**

KUNEX® Expansion joint tape, exterior With injection hose

Technical data





Type DIN 18541	Type Factory standard	A mm	K mm	F mm	B mm	C mm	No. of stop anchors
DA240/20 C11 DIN	DA240/20 C11	240	20	20	80	4.0	4
DA240/35 C11 DIN	DA240/35 C11	240	20	35	84	4.0	4
DA320/25 C11 DIN	DA320/25 C11	320	20	25	100	4.0	6
DA320/35 C11 DIN	DA320/35 C11	320	20	35	100	4.0	6
DA500/35 C11 DIN	DA500/35 C11	500	20	35	120	4.0	8

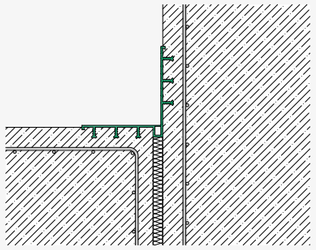
Injection hose dimensions: Outside 11 mm, inside 6 mm. The number and position of the injection hoses can be varied.

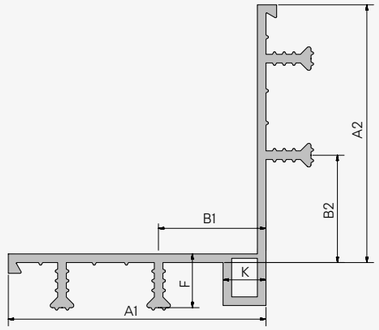
Example order KUNEX® expansion joint tape, exterior, with injection hose DA320/25 C11 DIN

Type	A	/	F	Injection hose	Standard
DA	**320**	**/**	**25**	**C11**	**DIN**

KUNEX® corner joint tape for expansion joints

Technical data





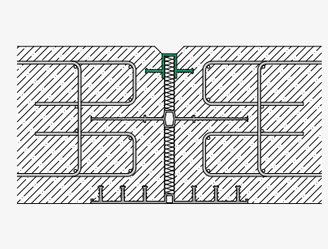
Type DIN 18541-2	Type Factory standard	A1 / A2 mm	K mm	F mm	B 1 / B2 mm	No. of stop anchors
DA120/120 EA DIN	DA 120/120 EA	120/120	20	25	50/50	4
DA165/165 EA DIN	DA 165/165 EA	165/165	20	25	50/50	6

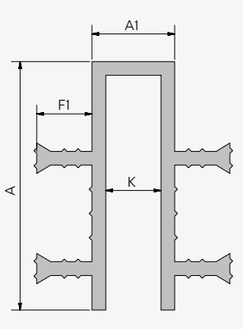
Example order KUNEX® corner joint tape for expansion joints DA 165/165 EA

Type	A1	/	A2	Construction	Standard
DA	**165**	**/**	**165**	**EA**	**-**

KUNEX® joint end tape

Technical data





Type DIN 18541	Type Factory standard	A mm	F1 mm	B mm	K mm	No. of stop anchors
FA50/20 DIN	FA50/20	50	20	30	20	2
FA50/30 DIN	FA50/30	50	30	30	20	2
FA70/40 DIN	FA70/40	70	40	30	20	2
FA90/20 DIN	FA90/20	90	20	30	20	4
FA95/30 DIN	FA95/30	95	30	30	20	4
FA130/20 DIN	FA130/20	130	20	30	20	6

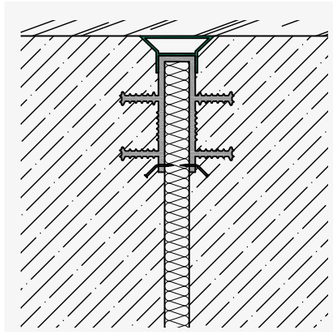
KUNEX® joint end tape in grey PVC-P for closing the surfaces of movement joints.

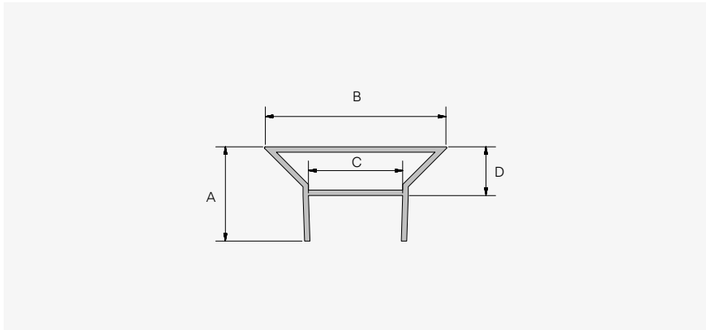
Example order KUNEX® joint end tape FA130/20 DIN

Type	A	/	F1	Standard
FA	**130**	**/**	**20**	**DIN**

KUNEX® joint end strip

Technical information





Type	A mm	B mm	C mm	D mm	Length m
FL30/60	30	60	30	15	2.50

KUNEX® joint end strip made from hard PVC is a suitable assembly aid for joint end tapes.

Example order KUNEX® joint end strip FL30/60

Type	A	/	B
FL	**30**	**/**	**60**

KUNEX® TPE joint tapes

Technical information

Materials
TPE raw material in the following quality class:
- Factory standard compatible with bitumen (BV)

Compatibility with bitumen
Joint tapes correspond as standard to the quality class BV (compatible with bitumen)

TPE in line with factory standard
Joint tapes made of thermoplastic elastomer (TPE) combine the simple processing method of a plastic and the positive qualities of an elastomer (such as durability, flexibility at low temperatures, elongation at break and tensile strength). TPE joint tapes are PVC-free and completely recyclable. Their usability is governed by a German building code test certificate (abP), indicated by the Ü compliance mark and monitored accordingly.

Stimmt diese Schreibweise?

Benefits
- Joint tapes in line with factory standard (with German building code test certificate (abP))
- Steel-reinforced joint tapes
- Joint tapes with eyelets
- Better properties than PVC
- PVC- and halogen- free
- Completely recycleable
- Excellent resistance (e.g. liquid manure, slurry, silage effluent) with inspection report

Material parameters

Properties	Factory standard
Tensile strength in line with DIN EN ISO 527	≥ 11 N / mm²
Elongation at break in line with DIN EN ISO 527	≥ 500%
Hardness according to Shore A DIN 53505	74 ± 5
Reaction to fire in line with DIN EN 13501	Normal flammability (building material class E)
Temperature resistance	-40 to +80°C

*NEW with German building code test certificate (abP)

Transport and storage

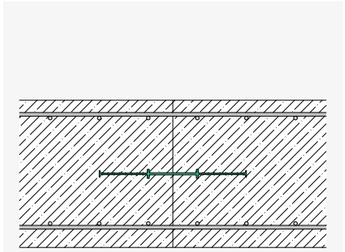
Transportation
The joint tape must be loaded and unloaded carefully and secured during transportation. It must be examined for damage and completeness after delivery. At high outside temperatures, joint tapes must be transported without being subjected to any tension and then laid out at the installation site.

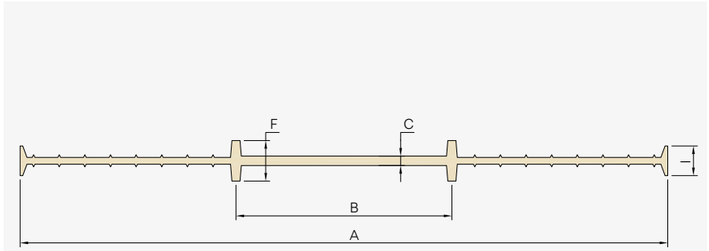
Storage in winter
In winter, joint tapes made from PVC-P must be stored in closed rooms and on a solid, dry base (transport pallet) where possible. We recommend storing the tapes in a heated room before use to make installation and processing easier.

Storage in summer
It is important to store joint tapes in a cool and dry place in summer. Joint tapes must also be protected from direct sunlight (e.g. by covering them).

KUNEX® TPE construction joint tape, interior

Technical data





Type Factory standard	A mm	F mm	B mm	C mm	I mm
A240 TPE	240	14	80	3.5	11
A320 TPE	320	14	100	4.5	11
A500 TPE	500	20	150	6.0	11

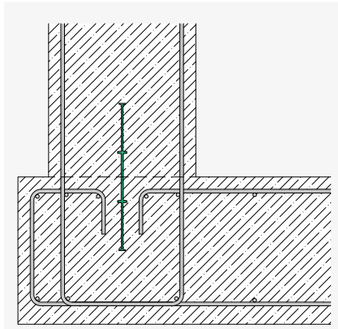
Joint tapes up to 320 mm wide can be supplied with eyelets on one (o) or both sides (o2) on request. The eyelets are spaced 200 mm apart.
The eyelets replace the joint tape clips that would otherwise be required to fix the joint tapes in place.

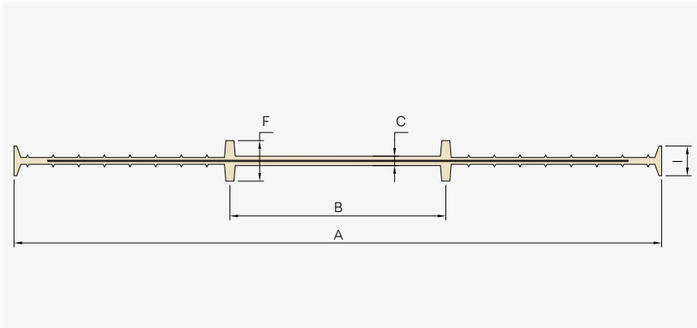
Example order KUNEX® Construction joint tape, interior, A320 TPE

Type	A	Construction
A	**320**	**TPE**

KUNEX® TPE construction joint tape, interior, steel-reinforced

Technical data





Type Factory standard	A mm	F mm	B mm	C mm	I mm
A240SL7 TPE	240	15	85	4.0	11
A320SL7 TPE	320	15	100	4.0	11

Joint tapes up to 320 mm wide can be supplied with eyelets on one (o) or both sides (o2) on request. The eyelets are spaced 200 mm apart
The eyelets replace the joint tape clips that would otherwise be required to fix the joint tapes in place.

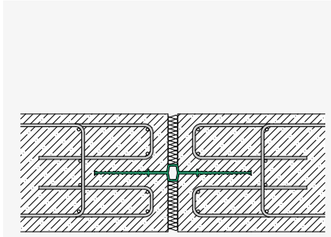
Bar spacing
150 mm (SL7) = 7 × spring steel insert/m (Type example: A240 SL7)

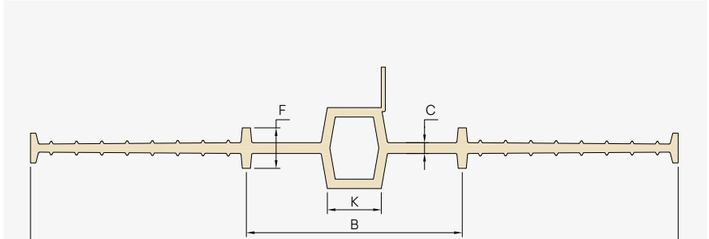
Example order KUNEX® Construction joint tape, interior, steel-reinforced A320SL7 TPE

Type	A	Bar spacing	Construction
A	**320**	**SL7**	**TPE**

KUNEX® TPE expansion joint tape, interior

Technical data





Type Factory standard	A mm	K mm	F mm	B mm	C mm
D240 TPE	240	20	15	80	4.0
D320 TPE	320	20	15	100	5.0
D500 TPE	500	20	20	150	6.0

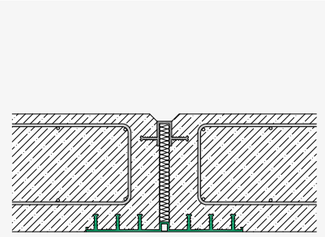
Joint tapes up to 320 mm wide can be supplied with eyelets on one (o) or both sides (o2) on request. The eyelets are spaced 200 mm apart.
The eyelets replace the joint tape clips that would otherwise be required to fix the joint tapes in place.

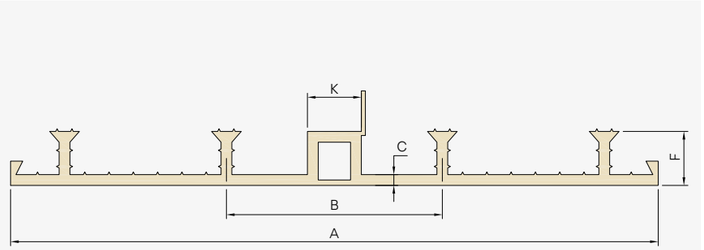
Example order KUNEX® expansion joint tape, interior, A320 TPE

Type	A	Construction
D	**320**	**TPE**

KUNEX® TPE expansion joint tape, exterior

Technical data





Type Factory standard	A mm	K mm	F mm	B mm	C mm	No. of stop anchors
DA240/20 TPE	240	20	20	80	4.0	4
DA240/35 TPE	240	20	35	84	4.0	4
DA320/25 TPE	320	20	25	100	4.0	6
DA320/35 TPE	320	20	35	100	4.0	6
DA500/35 TPE	500	20	35	120	4.0	8

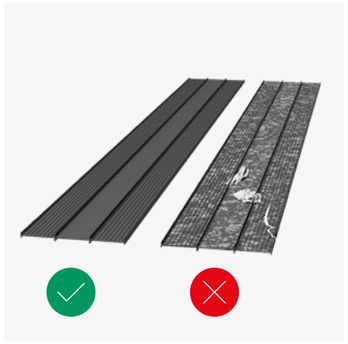
Joint tapes up to 320 mm wide can be supplied with eyelets on one (o) or both sides (o2) on request. The eyelets are spaced 200 mm apart.
The eyelets replace the joint tape clips that would otherwise be required to fix the joint tapes in place.

Example order KUNEX® expansion joint tape, exterior, DA320/25 TPE

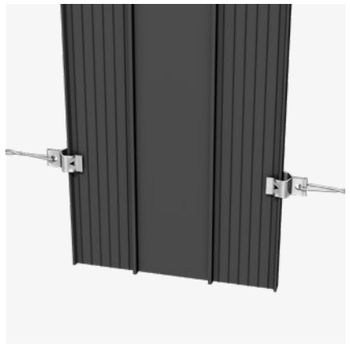
Type	A	/	F	Construction
DA	**320**	/	**25**	**TPE**

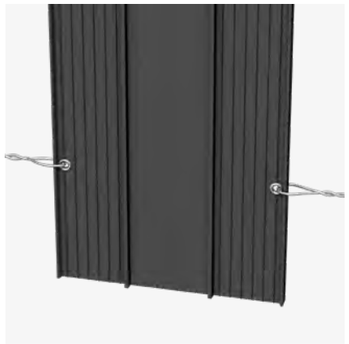
Installation instructions

Installation and processing



Before installation
Check the joint tapes
- for damage, contamination and deformation.
- Install without folds or distortions.
- Only process at material temperatures > 0°C.
- Ensure that the concrete is free of ice when casting.



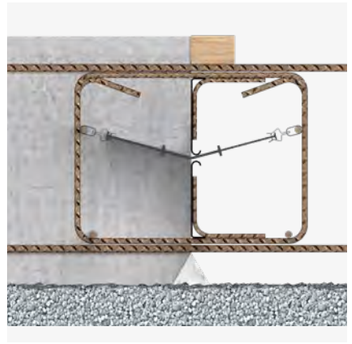


Attachment
Fixed in place with eyes or clips.
The maximum spacing must not exceed 250 mm.

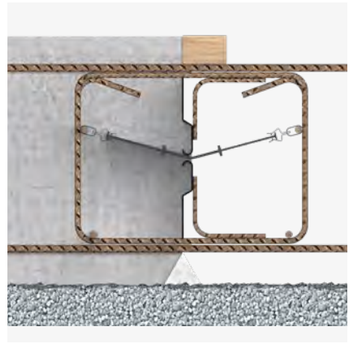
Installation instructions

H2 hier entfernen?

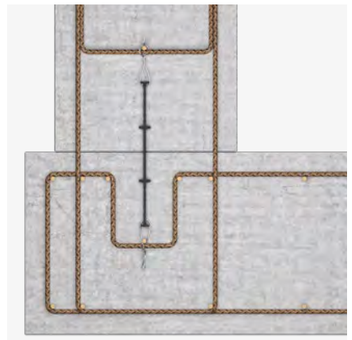
Positional stability



Floor/floor construction joint: Shuttering with ABS R for rough joints.

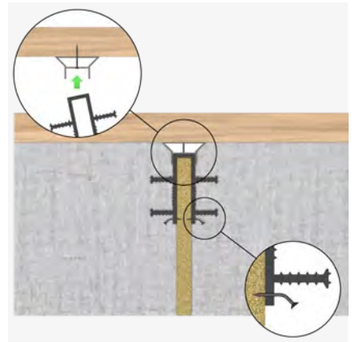


Floor/floor construction joint: Shuttering with ABS V for interlocking joints.



Floor/wall construction joint: Fixed to reinforcement.

Wall/wall construction joint: Fixed to the formwork.



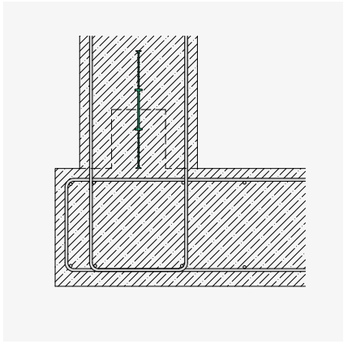
Wall/wall expansion joint: Fixed to the joint end tape using the joint end strip on the formwork.

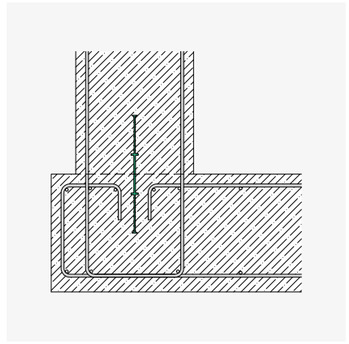
Bend horizontal joints into a V shape at an angle of ~15°. Only use nails in the outer edge area of the joint tapes.

Installation instructions

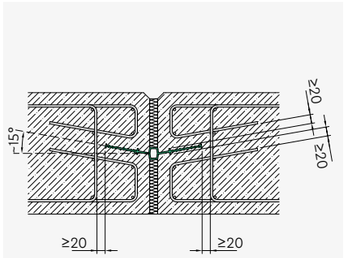
H2 hier entfernen?

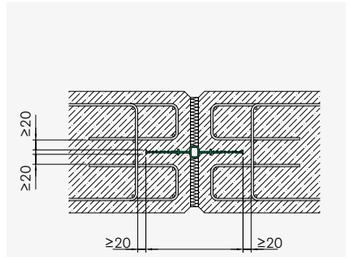
Positional stability



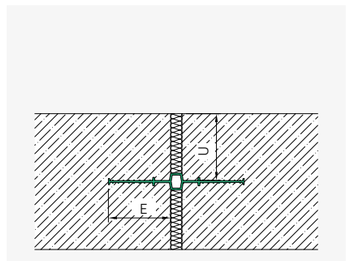


Floor slab/wall connection
Version with concrete upstand or without upstand for corresponding reinforcement layout.





Distance to reinforcement
The distance between the joint tape and the reinforcement must be at least 20 mm.



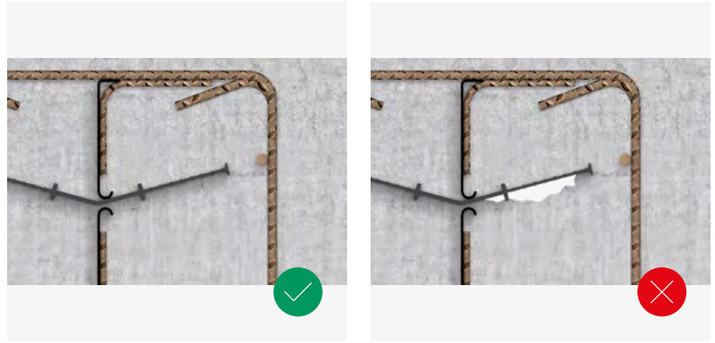
Concrete cover and anchoring depth
Interior joint tapes should roughly correspond to the component thickness and be positioned centrally in the component. The anchoring depth (E) must not exceed the cover (U).

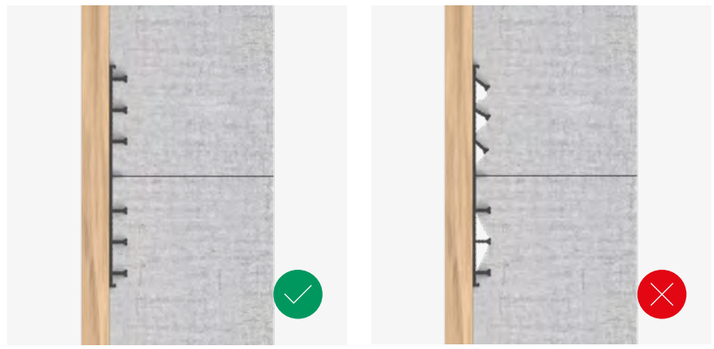
Minimum component thicknesses in accordance with the German watertight concrete guideline must be observed.

Installation instructions

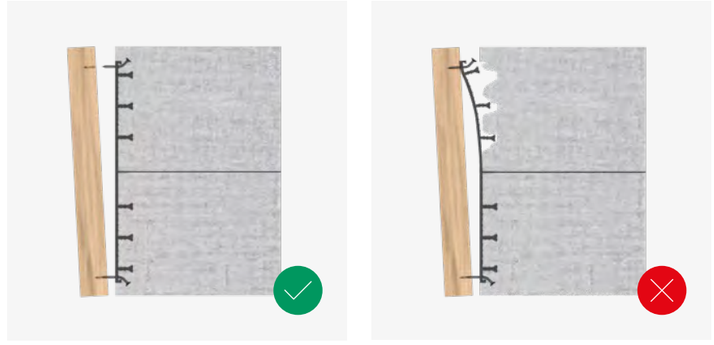
H2 hier entfernen?

Casting





Removal



Installation instructions

H2 hier entfernen?

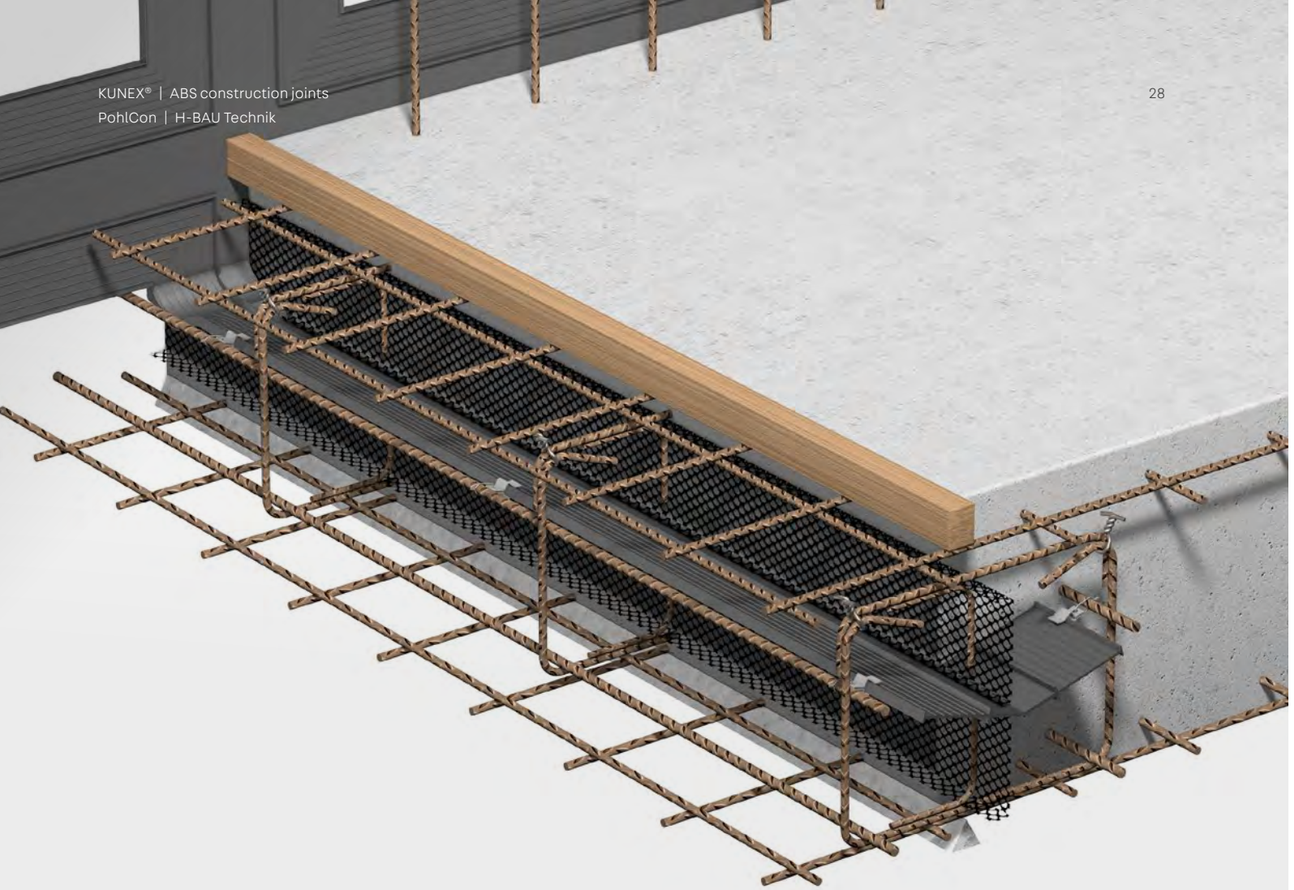
Care

Inspection
After removing the shuttering, inspect the visible areas of the joint tapes for damage. Rectify any defects immediately.

Documentation
The handling, processing and installation of the joint tapes on the construction site must be monitored and documented in line with the specific quality assurance procedures applicable to the property. Our CAD drawings of the joint tape systems and the test report for construction site joints in DIN 18197 can be used as a basis for this documentation.

Our Application Technology department will be happy to assist you with further solutions.

T +49 7742 9215-300
technik@h-bau.de



KUNEX® ABS construction joints

Shuttering element for interior construction joint tapes

The product

The KUNEX® shuttering element is a combination of construction joint tape and profiled formwork. The joint is reliably sealed by the joint tape. The shuttering is created using dimensionally stable expanded metal elements reinforced using a special stirrup construction. The ABS element can be supplied for rough or interlocking joints (ABS A-R, ABS A-V).

Area of application

KUNEX® ABS is a shuttering element for construction joints in reinforced concrete components that are exposed to water (floors, walls and ceilings), particularly for applications that require bond joints with a high shear strength.

Benefits

- High shear strength in the bond joint
- For continuous reinforcement
- Two-part cage for quick joint tape installation
- Distance to reinforcement in line with DIN

Technical information

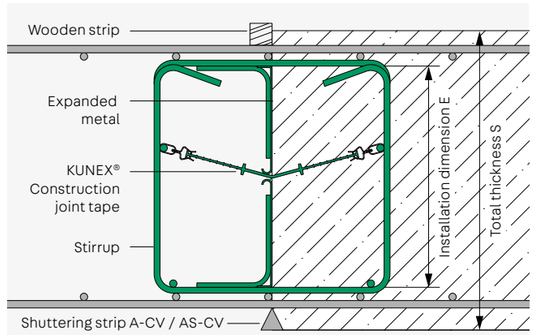
Basic information

- Two-part shuttering element for watertight construction joints in reinforced concrete construction
- Top and bottom parts consisting of expanded metal and steel stirrups
- Standard length of shuttering element: L = 2.4 m
- Special lengths and special forms available on request
- Installation dimension E = 150 – 500 mm

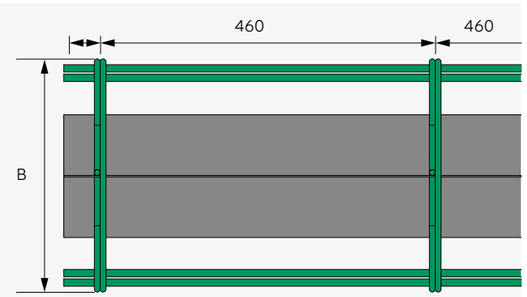
Accessories

- KUNEX® Construction joint tape A240 or A320
- Shuttering strip A-CV/AS-CV for reducing loss of fine particles, see page 34 and 35

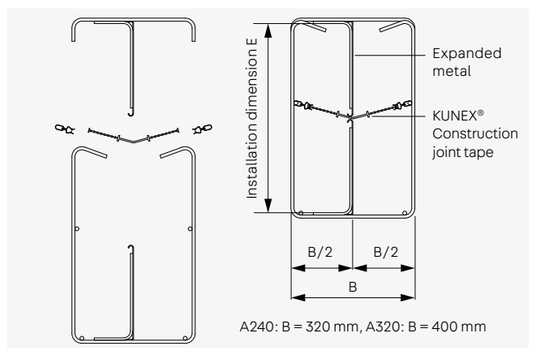
System cross section



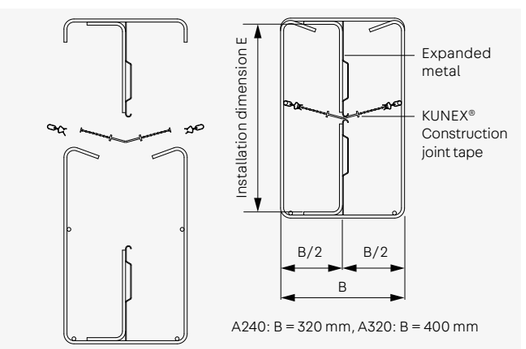
Top view



Versions



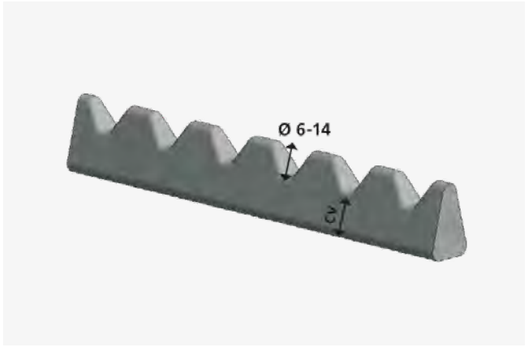
KUNEX® ABS A-R
Rough joint in line with EC2 | Installation dimension: 150 – 500 mm

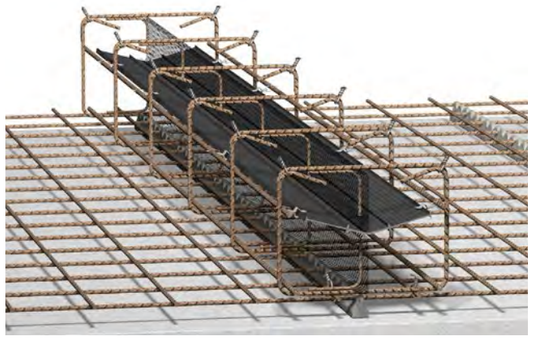


KUNEX® ABS A-V
Interlocking joint in line with EC2 | Installation dimension: 150 – 500 mm

Accessories

A-CV fibre concrete shuttering strip





The product
This spacer is made from fibre-reinforced concrete with a 50 mm reinforcement grid. It is an ideal complement to the KUNEX® ABS shuttering element with either a rough or interlocking design. The A-CV shuttering strip reliably reduces the leakage of concrete and the associated loss of fine particles to a minimum.

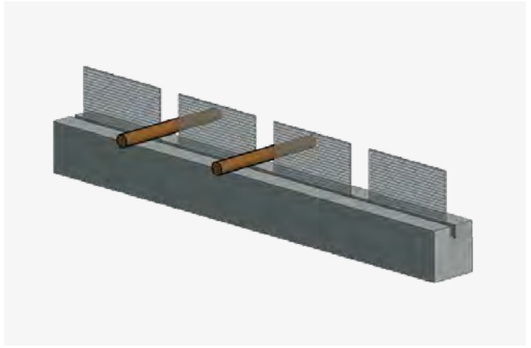
It can accommodate bar diameters from 6 to 14 mm and is available for concrete coverages from 20 to 60 mm thick.

Area of application
The A-CV shuttering strip also serves as a gauge when installing steel bars, eliminating the need to measure and mark a grid on the subbase. The A-CV shuttering strip is used for a range of concrete covering thicknesses when laying longitudinal and transverse reinforcements.

Type	Concrete cover mm	Height/length mm
A-CV 20	20	40/1000
A-CV 25	25	45/1000
A-CV 30	30	50/1000
A-CV 35	35	55/1000
A-CV 40	40	60/1000
A-CV 45	45	65/1000
A-CV 50	50	70/1000
A-CV 60	60	80/1000

Benefits
- No seepage from construction joints
- Saves time
- Improves quality
- Universal use
- Simplifies on-site monitoring and rebar inspection

AS-CV fibre concrete shuttering strip



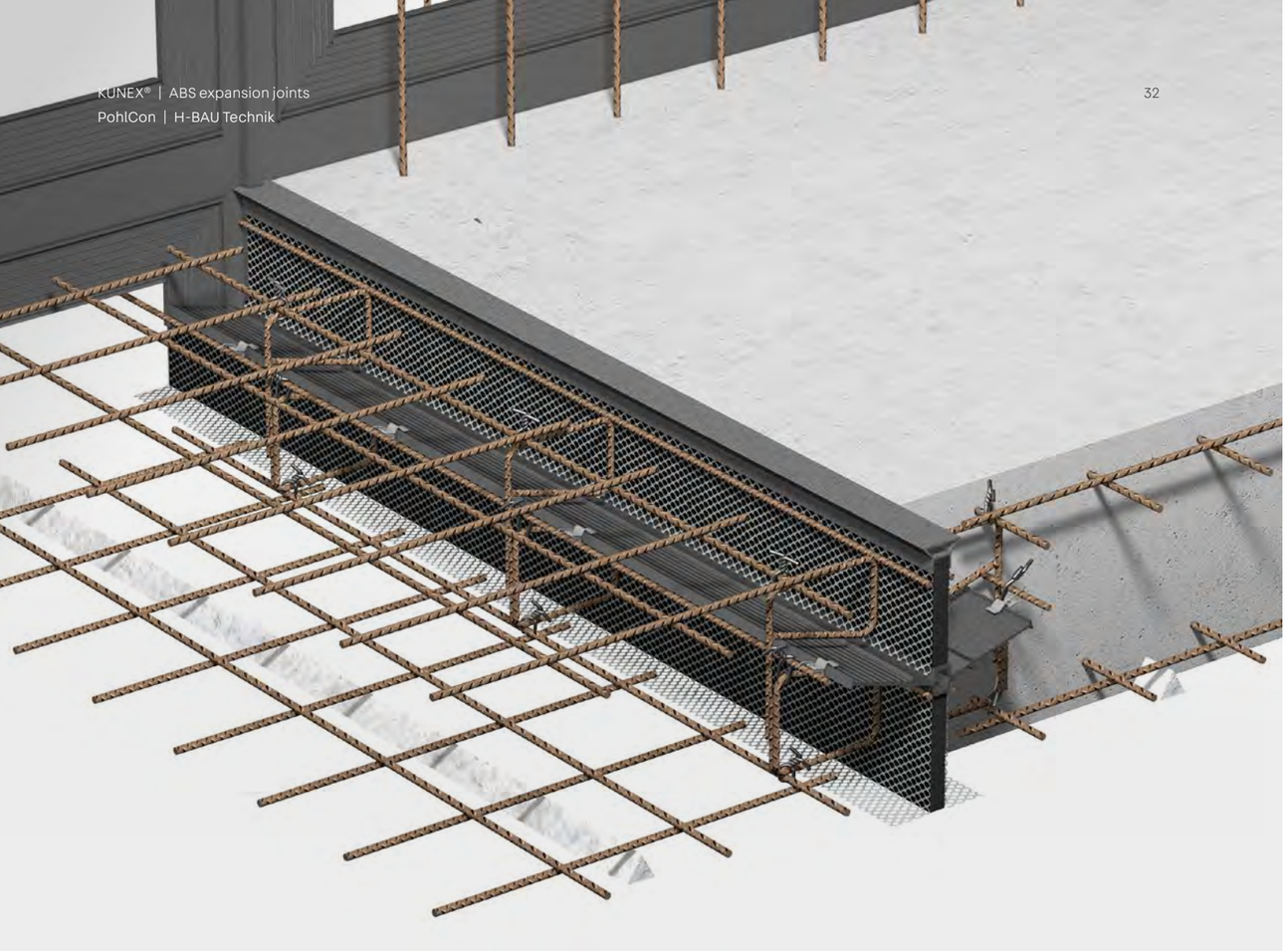
The product
Spacers ensure that the reinforcements are covered with concrete and shuttering elements provide a simple and economical way of making construction joints watertight. However, these sections of the construction joint shuttering are not normally closed. This allows concrete to leak out, something which is not conducive to achieving a geometrically perfect joint. These sections of the construction joint shuttering are not normally closed. This allows concrete to leak out, something which is not conducive to achieving a geometrically perfect joint. A huge number of fine particles are washed out. This not only impacts the watertightness of the concrete in the barrier layer, but also affects the quality of the next casting section The fibre concrete shuttering strip prevents fine particles from leaking out and also ensures a homogeneous watertight concrete quality in the area of the joint.

It can accommodate rebar of any diameter.
This makes it the perfect installation aid for steel-bar reinforcements.

Benefits
- Perfectly geometric formation of construction joints
- Ensures that the watertight concrete is homogeneous
- Unhindered cross-sectional formation in the second casting section over the entire slab thickness
- Perfect rebar spacing without measurement

Type	Concrete cover mm	Height/length mm
AS-CV 30/100	30	100
AS-CV 30/150	30	150
AS-CV 30/200	30	200
AS-CV 35/100	35	100
AS-CV 35/150	35	150
AS-CV 35/200	35	200
AS-CV 40/100	40	100
AS-CV 40/150	40	150
AS-CV 40/200	40	200
AS-CV 50/100	50	100
AS-CV 50/150	50	150
AS-CV 50/200	50	200

Please state the diameter of the rebar being used.



KUNEX® ABS expansion joints

Shuttering element for interior expansion joint tapes

The product

Two-part shuttering element for the easy installation of interior KUNEX® expansion joint tapes in watertight reinforced concrete constructions with a joint width of 20 mm. KUNEX® shuttering elements for expansion joints are available in many different heights and are suitable as standard for floor slabs up to 500 mm thick.

Area of application

KUNEX® ABS D is used in any application where the plans must take expansion joints caused by deformation into consideration, such as floor slabs in terraced houses. KUNEX® ABS D elements are used especially for watertight reinforced concrete components that have high requirements for both impermeability and deformability.

Benefits

- Reliably seals straight expansion joints in floor slabs
- Two-part cage for quick joint tape installation
- Distance to reinforcement in line with DIN

Technical information

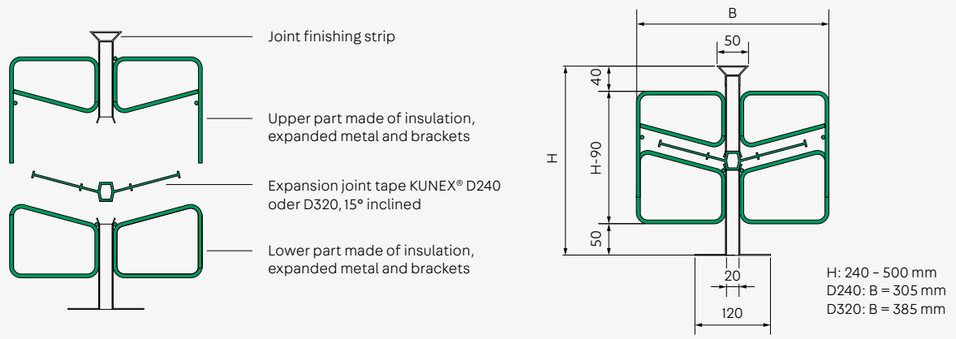
Basic information

- Self-supporting, two-part element for shuttering and sealing straight expansion joints in floor slabs and ceilings
- Top and bottom parts consisting of expanded metal, steel stirrups and insulation (EPP)
- PVC-U joint end strip
- Standard length of shuttering element: L = 2.4 m
- Special lengths available on request
- Possible slab thicknesses H = 240 – 500 mm

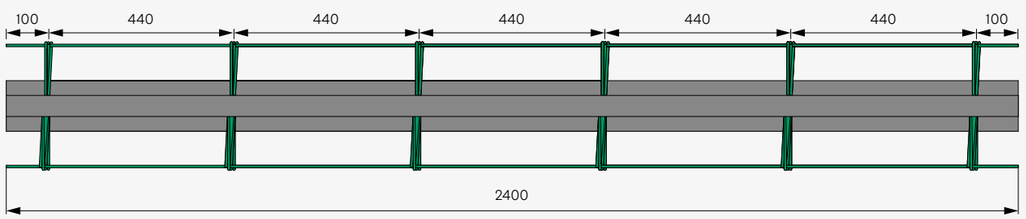
Accessories

- KUNEX® D240 or D320 expansion joint tape

System cross section

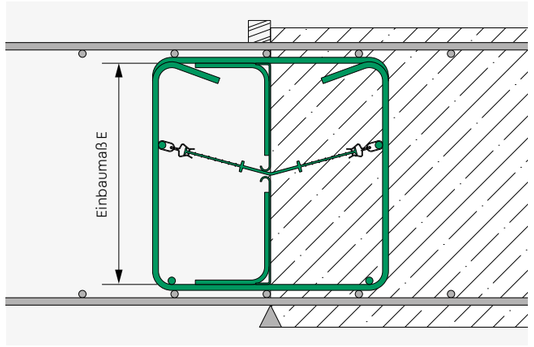


Top view



Example orders

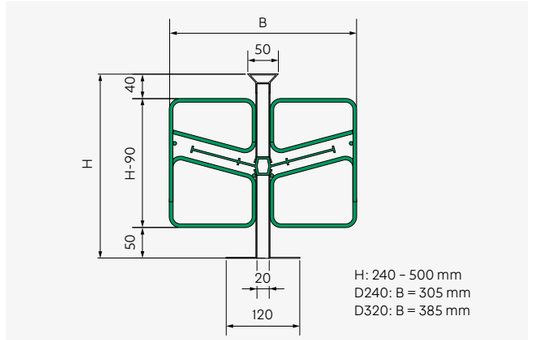
KUNEX® ABS for construction joints



Example order for floor slab thickness 30 cm, interlocking joint in line with EC 2:

KUNEX® ABS A-V with KUNEX® A240 DIN BV	Type ABS Type KUNEX
E = 220 mm	E dimension
Total joint length L = 12 m	Joint length
12 A-CV 30 shuttering strips	Shuttering strip as required

KUNEX® ABS for expansion joints



Example order for floor slab thickness 30 cm:

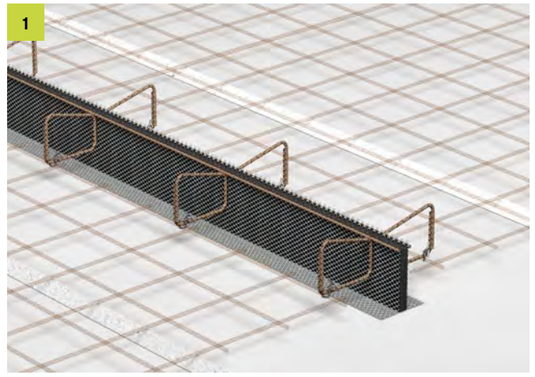
KUNEX® ABS D with KUNEX® D240 DIN NB	Type ABS Type KUNEX
Order size H = 300 mm	Height=order size
Total joint length L = 4.8 m	Joint length

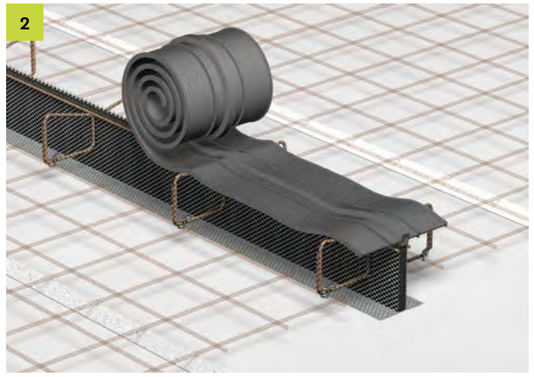
Order size H	240	250	260	270	280	290	300	310	320	330	340	350	360	370
H-90	150	160	170	180	190	200	210	220	230	240	250	260	270	280
B (KUNEX D240)	305	305	305	305	305	305	305	305	305	305	305	305	305	305
B (KUNEX D320)	385	385	385	385	385	385	385	385	385	385	385	385	385	385

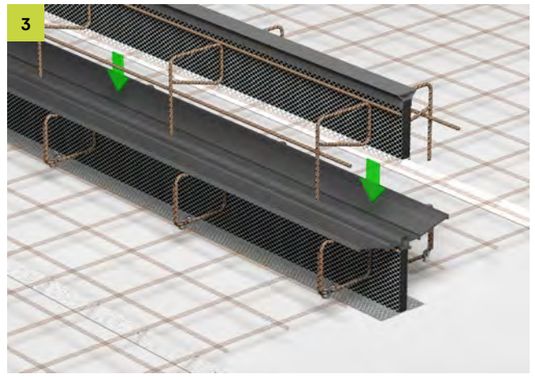
Order size H	380	390	400	410	420	430	440	450	460	470	480	490	500
H-90	290	300	310	320	330	340	350	360	370	380	390	400	410
B (KUNEX D240)	305	305	305	305	305	305	305	305	305	305	305	305	305
B (KUNEX D320)	385	385	385	385	385	385	385	385	385	385	385	385	385

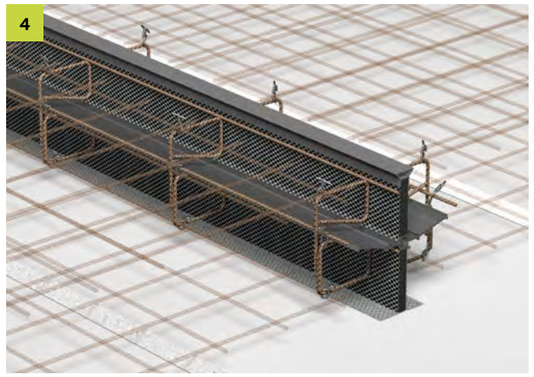
Installation instructions

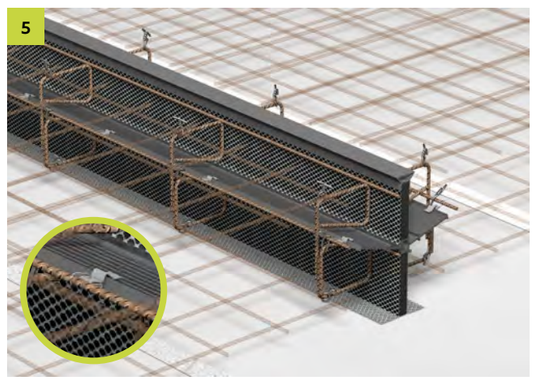
Floor/floor and ceiling/ceiling

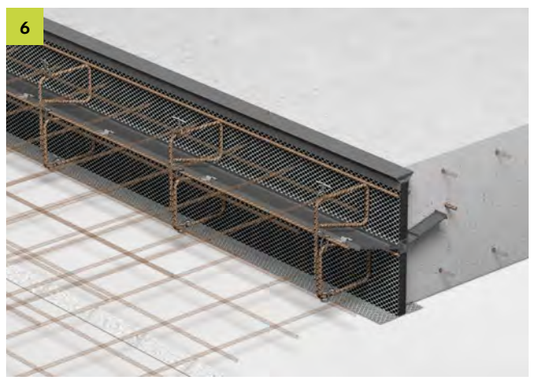


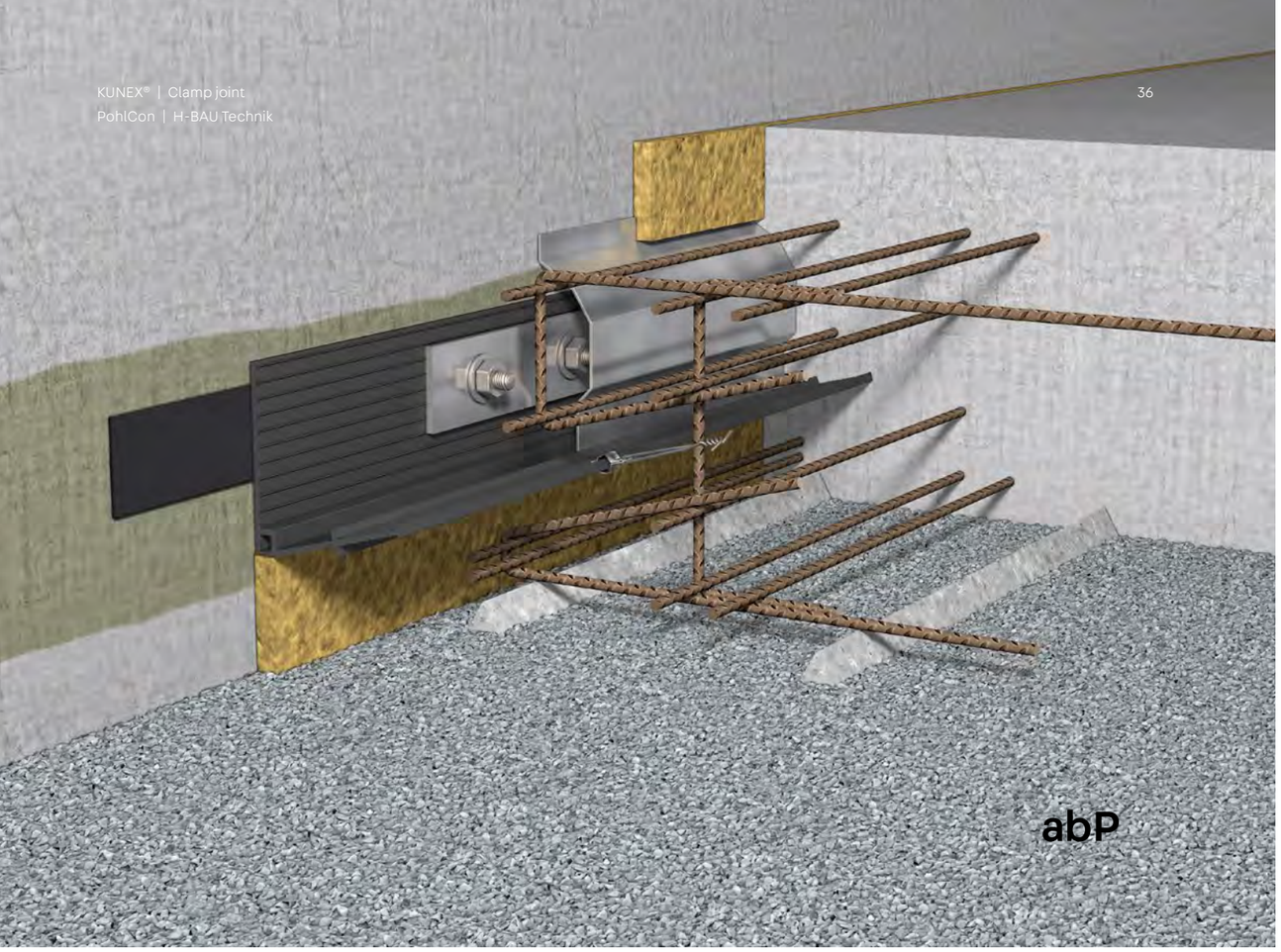












KUNEX® Clamp joint

Connections between new and existing components

The product

KUNEX® clamp joints are the ideal solution to the complex problems posed by joining a new building to an old building. The system consists of primer, joint tapes according to DIN 18541-2, steel profiles, anchors and a crepe rubber strip. The clamp joint works by pressing the joint tape onto the existing stock using clamp profiles and integrating the joint tape into the newly cast concrete components.

Application

The KUNEX® clamp joint is used to create watertight movement joints in building connections. The movement joint can be up to 30 mm wide and the resulting deformation (vr) can be up to 20 mm. The system is suitable for zones subject to repeated wet and dry cycles and meets the requirements of usage class ***A for stress classes 1 and 2 in accordance with the German*** watertight concrete guideline.

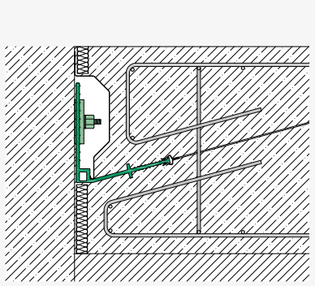
Benefits

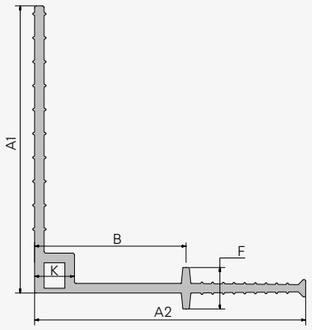
- With German building code test certificate (abP)
- Tested system solution with German building code test certificate (abP)*
- Components from a single source
- Joint tapes with excellent welding properties
- Special custom solutions

*Tested up to 2.5 bar; 0.5 bar permitted in accordance with the German building code test certificate (abP) (safety factor of 5.0).

KUNEX® interior clamp joint tape

Technical data

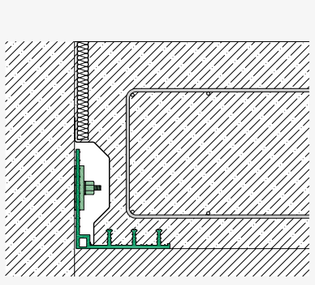


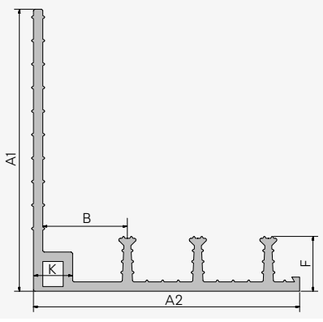


Type DIN 18541-2	A1/A2 mm	K mm	F mm	B mm
D 180/170K DIN	180/170	20	26	95

KUNEX® exterior clamp joint tape

Technical data

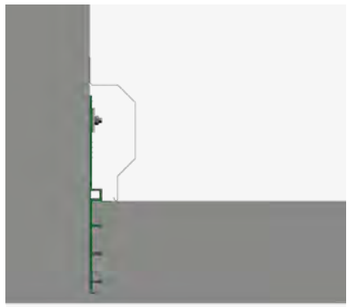


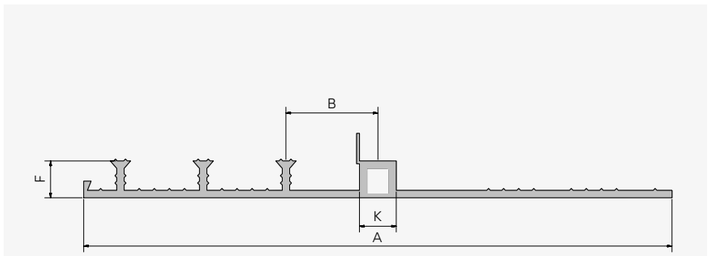


Type DIN 18541-2	A1/A2 mm	K mm	F mm	B mm	No. of stop anchors
DA 180/170K DIN	180/170	20	35	60	3

KUNEX® exterior clamp joint tape

Technical data



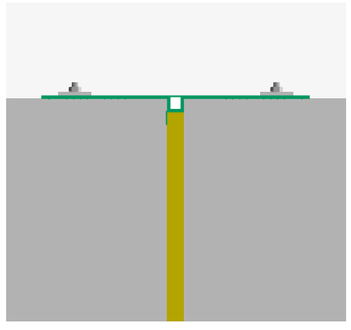


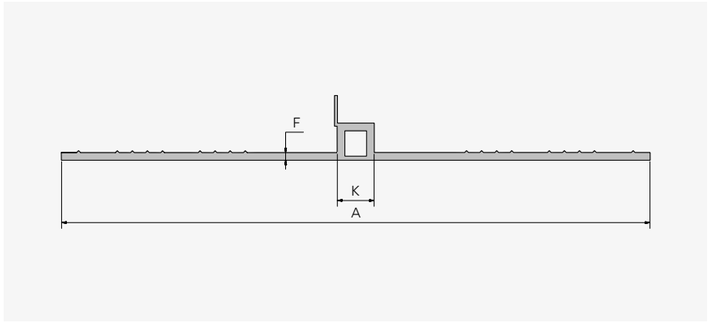
Type DIN 18541-2	A mm	K mm	F mm	B mm	Number of stop anchors
DA 320 KE DIN	320	20	20	50	3

KUNEX® PVC-P clamp joint tape for sealing joints between new concrete components and existing buildings.

KUNEX® exterior clamp joint tape

Technical data





Type DIN 18541-2	A mm	K mm	F mm
DA 320 KB DIN	320	20	4

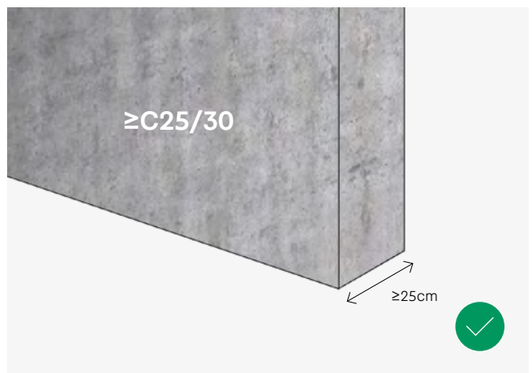
KUNEX® PVC-P clamp joint tape for sealing joints between two existing components.

Installation instructions

Installation notes

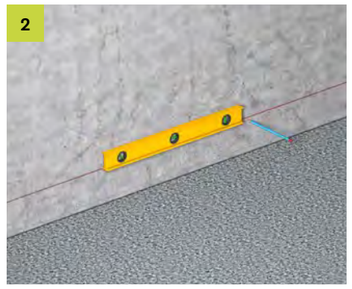
The surface of the existing building must be in the following condition:

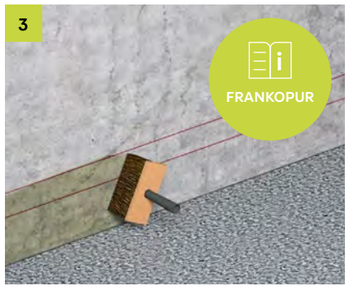
- ≥ 25 cm wide
- Clean, smooth, level and free from ripples and recesses
- Free from cavities, cracks and loose parts
- Watertight
- Load-bearing, surface tensile strength min. 1.5 N/mm², concrete quality ≥ C25/30 (previously: B25 watertight)

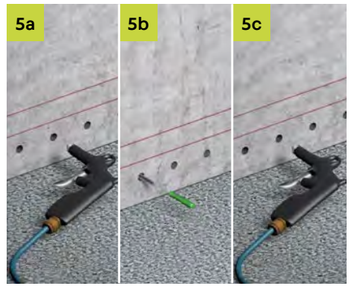


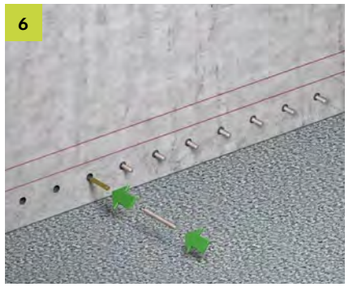
Installation instructions

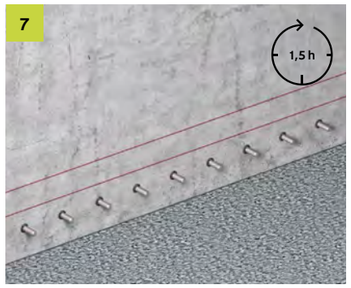
Installation notes

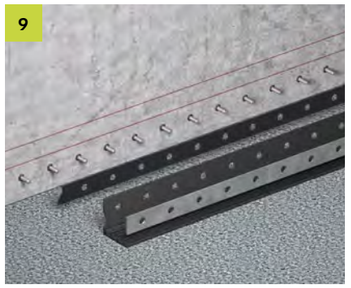


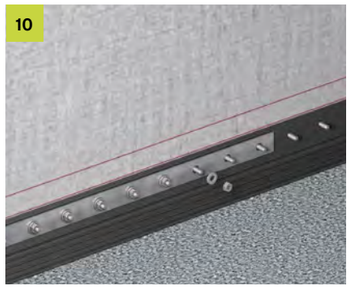


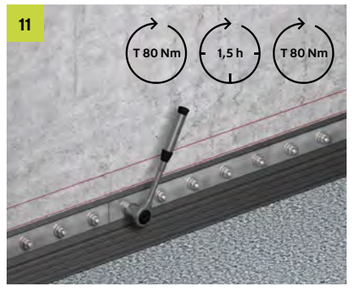


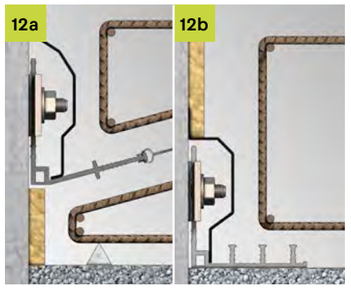












Accessories

KUNEX® Clamp joint

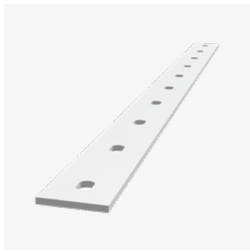
Primer
For preparing the concrete surface.*

Shear connector
Type: M12, M16*, M20.
For bonding the anchor rod in place.

Anchor rod
Type: M12/160, M16/190*, M20/230. Galvanised or V4A with nut and U washer.

Concrete bolt
Type: TSM 14M16* galvanised or TSM10M12* V4A with nut and U washer. Alternative fastening option to the shear connector system.

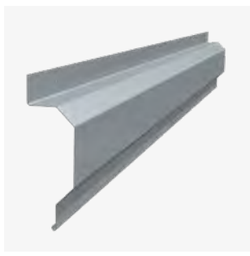
Crepe rubber strip
Type: 80×4*, 100×4*.
For sealing the building connection joint.



Clamping rail
Type: 80×8* (16/30, 20/30*), 100×10 (24/38). Slotted every 150 mm, galvanised (L=1450 mm) or V4A (L=1300 mm).

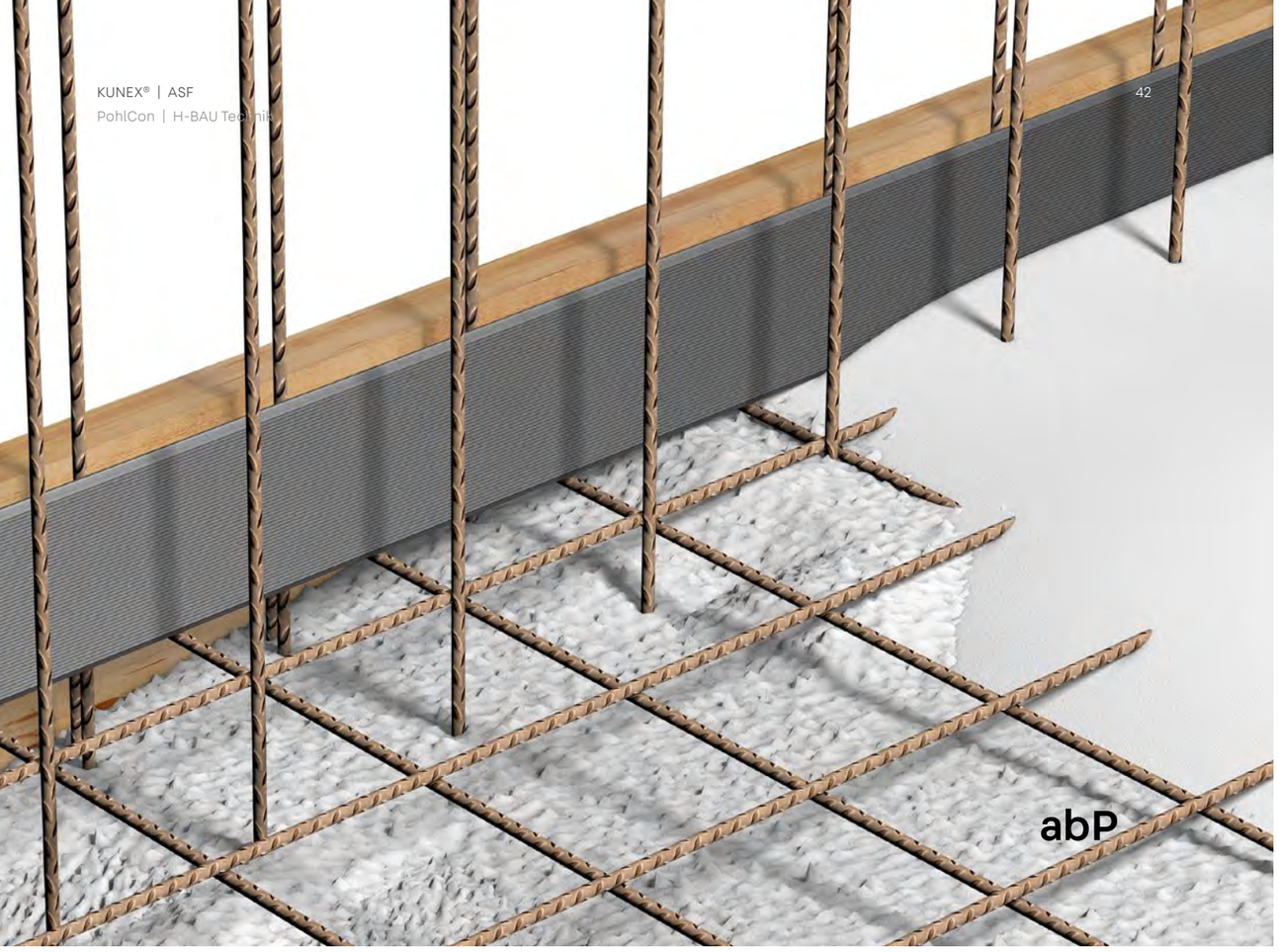
Outer corner
Special profile 80×10×200 mm. Galvanised or V4A.

Inner corner
Special profile 80×10×100 mm. Galvanised or V4A.



Clamping protection profile
Made of galvanised sheet metal, comes with knock-in anchors. Ensures the joint can move and protects the structure.

*If you are creating a KUNEX® clamp joint in accordance with the German building code test certificate P-5316/053/14 MPA-BS, the components followed by an asterisk must be used.



KUNEX® ASF

For construction joints subject to minor loads

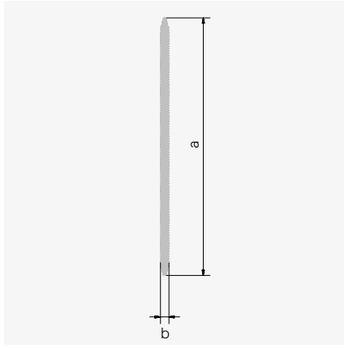
The product
KUNEX® ASF thermoplastic joint tapes are used to seal construction joints that are subject to minor loads. The special profile design means they achieve an excellent sealing effect with an anchoring depth of just 30 mm.

Application
KUNEX® joint tapes are used as interior joint seals for forming watertight construction joints. The system is suitable for use in zones subject to repeated wet and dry cycles and meets the requirements of usage class A for stress classes 1 and 2 in accordance with the German watertight concrete guideline.

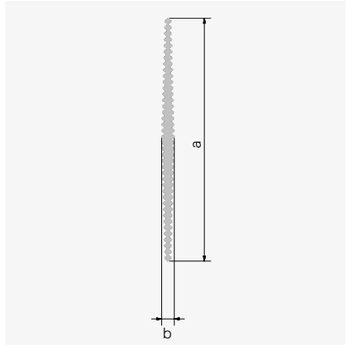
Benefits
- With German building code test certificate (abP)
- Anchoring depth of only 30 mm
- Joint tapes with excellent welding properties

*Tested up to 1.0 bar; 0.4 bar permitted in accordance with the German building code test certificate (abP) (safety factor of 2.5).

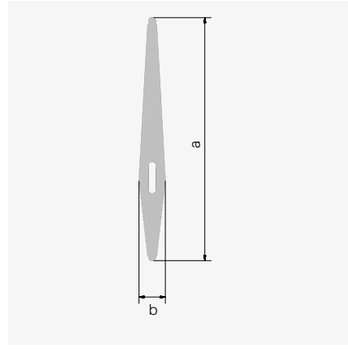
Technical information



Type ASF 80/5 a = 80 mm, b = 5 mm
Type ASF 100/5 a = 100 mm, b = 5 mm
Type ASF 120/4 a = 120 mm, b = 4 mm
Type ASF 120/6 a = 120 mm, b = 6 mm
Type ASF 150/5* a = 150 mm, b = 5 mm



Type ASF 120/8 a = 120 mm, b = 8 mm



Type ASF 120/12 a = 120 mm, b = 12 mm

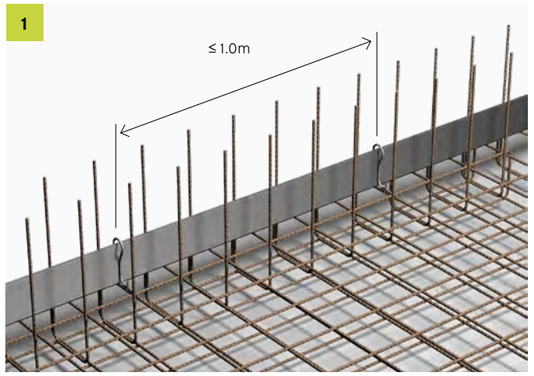
Material parameters

Properties	PVC-P factory standard
Tensile strength in line with DIN EN ISO 527	≥ 8 N / mm²
Elongation at break in line with DIN EN ISO 527	≥ 150%
Hardness according to Shore A DIN 53505	≥ 89 ± 7
Reaction to fire in line with DIN EN 13501	Normal flammability (building material class E)
Temperature resistance	-20 to +60°C

Images are for illustration purposes only

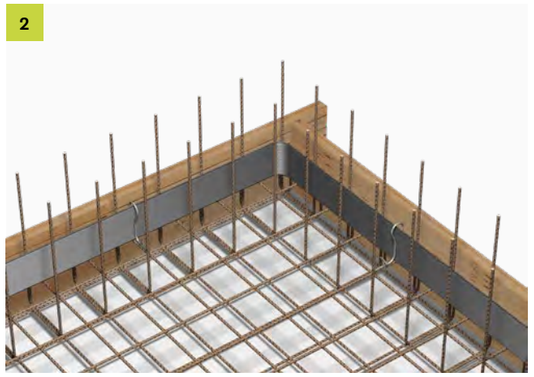
Installation instructions

1



- Check the joint tapes for damage or deformation before use
- The ASF joint tape must be free from contamination and ice
- Unroll the joint tape and lay it on the top layer of reinforcement without exerting any tension
- The tape is usually installed in the middle of the construction joint
- Butt joints are connected by butt joint welding
- It must be prevented from shifting or floating upwards while pouring the concrete
- The joint tape must be embedded without any voids
- The anchoring depth is ≥ 30 mm

2



- Corners are formed with a ≥ 150 mm bending radius
- It must be prevented from shifting or floating upwards while pouring the concrete

Our Application Technology department will be happy to assist you with further solutions.

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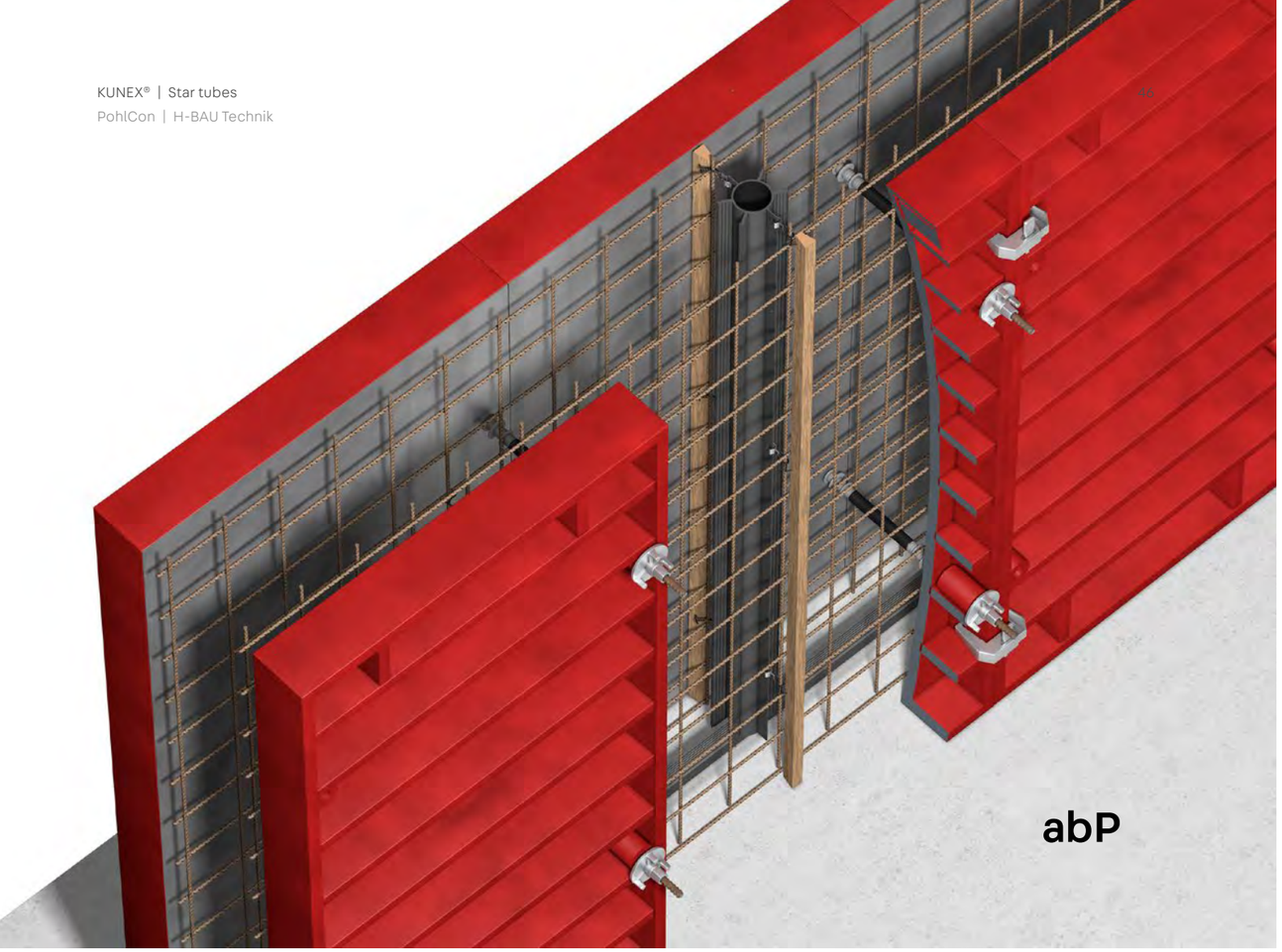


KUNEX® star tubes

For sealing crack control joints in concrete

The product

KUNEX® thermoplastic (PVC-P) star tubes are used to seal dummy joints and crack control joints in concrete. Star tubes consist of a soft PVC casing with four stop anchors and two crack-formation lips. The casing is stabilised by a hard PVC interior tube. The two crack-formation lips are used to form the crack at a predetermined point. The crack is simultaneously sealed again by the four stop anchors.

Application

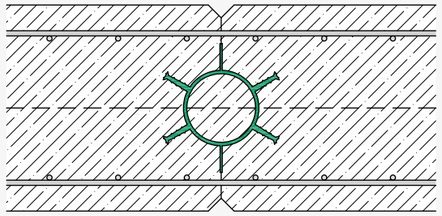
KUNEX® star tubes are used as interior seals for forming dummy joints and crack control joints. The system is suitable for zones subject to repeated wet and dry cycles and meets the requirements of usage class A for stress classes 1 and 2 in accordance with the German watertight concrete guideline.

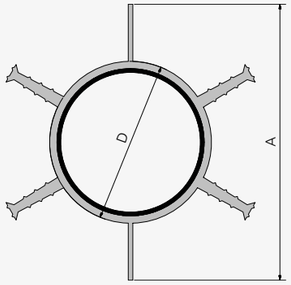
Benefits

- With German building code test certificate (abP)*
- PVC-P raw material
- PVC-U interior tube for stabilisation
- Star tubes also available with cutouts and eyelets
- For use with KUNEX® joint tapes and PENTAFLEX KB® seam sheets in line with German building code test certificate (abP)

*Tested up to 5.0 bar; 2.0 bar permitted in accordance with the German building code test certificate (abP) (safety factor of 2.5).

Technical information

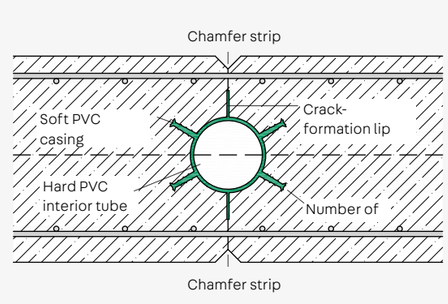




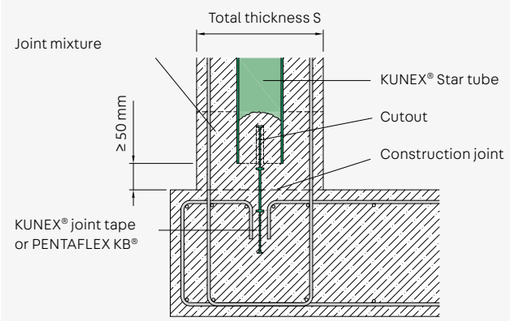
Type	D mm	A mm	For wall thickness mm	Standard lengths m
Q60	60	100	≤ 240	2.50; 3.00; 4.00
Q88	88	150	≤ 350	2.50; 3.00; 4.00
Q175	175	235	> 350–500	2.50; 3.00; 4.00

Upon request, star tubes can be delivered with a cutout for attachment to the joint seal and/or with fastening eyelets on both sides (O2).
The eyelets are spaced 200 mm apart. The following applies to selecting the appropriate star tube for element walls: In-situ concrete core = wall thickness
Other lengths available on request.

System cross section

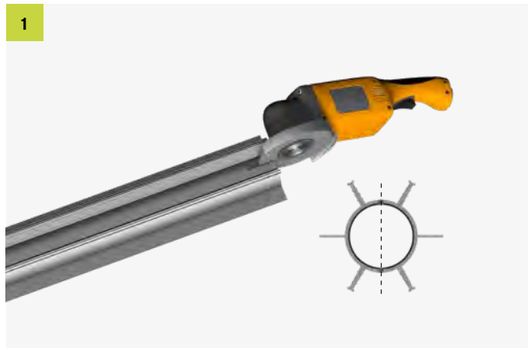


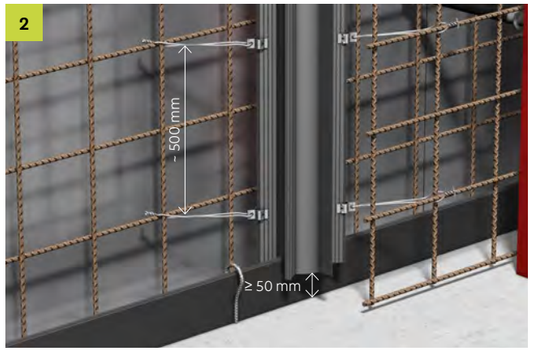
Top view of wall/wall star tube

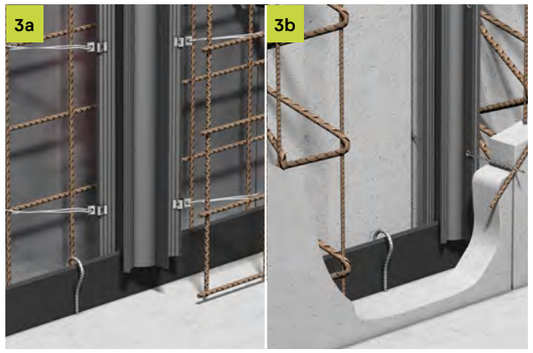


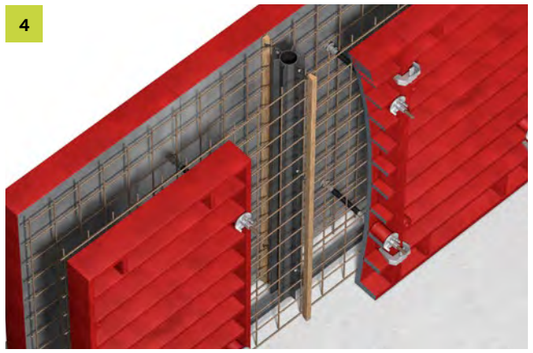
Connection between star tube and joint seal

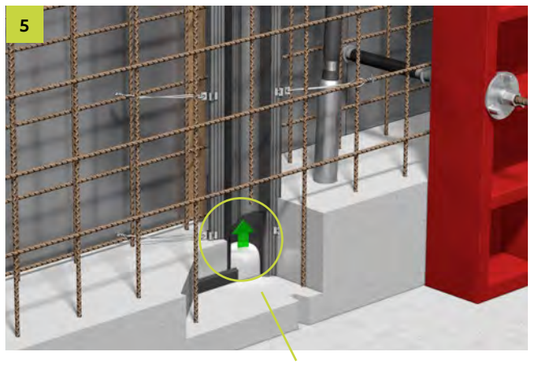
Installation instructions

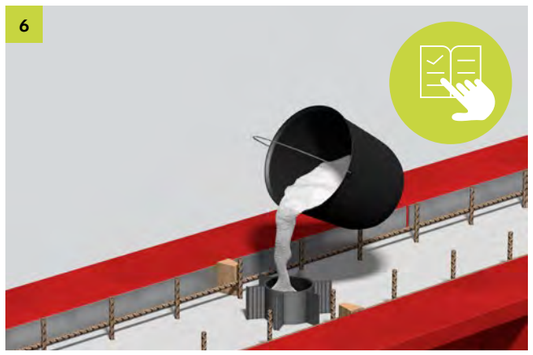












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KUNEX® puddle flange

For sealing pipelines and earthing strips

The product

The KUNEX® MK puddle flange is used to seal pipelines that are laid through watertight concrete components. This high-quality puddle flange is made of TPE, is tested to ensure tightness against water pressure up to 5.0 bar (50 m hydrostatic head) and is resistant to a variety of chemical substances. Types EF and ER are used to seal flat and round earthing strips.

Application

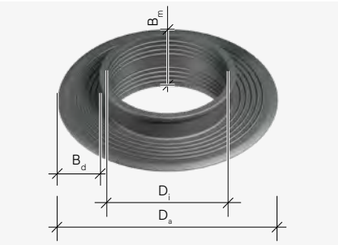
The fact that the system is easy to install and use with all common pipe materials and diameters makes it a flexible, safe and cost-effective solution. All that is needed on the construction site is a smooth, clean and damage-free surface for the underground pipe or earthing strip. The system comes ready to install with all the required materials.

Benefits

- Easy to assemble and use
- Material: Black TPE
- Tested for watertightness up to 5.0 bar water pressure (does not apply to the types EF/ER)

KUNEX® MK

Technical data



Type	Outer pipe diameter mm	D_i mm	D_a mm	Sleeve width B_m mm	Sealing ring B_d mm
MK 40	38 - 42	38.50	134.00	57	40
MK 50	48 - 53	48.50	144.80	57	40
MK 63	60 - 64	62.30	157.20	57	40
MK 75	71 - 80	73.80	169.50	57	40
MK 90	84 - 92	87.20	183.70	57	40
MK 110	105 - 116	108.4	203.5	57	40
MK 125	120 - 130	123.3	219.2	57	40
MK 160	154 - 166	157.7	253.1	57	40
MK 200	195 - 210	199.8	290.4	57	40

KUNEX® MK EF/ER

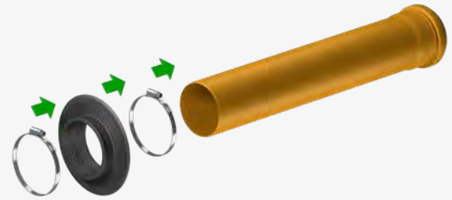
Technical data

Type	Outer pipe diameter mm	D_i mm	D_a mm	Sleeve width b_m mm	Sealing ring b_d mm
MK EF	30 × 3 - 3.5	30.5 × 6.0 mm	120.80	39.80	40
MK ER	8 - 10	9.50	106.20	39	40

Installation instructions

1

2



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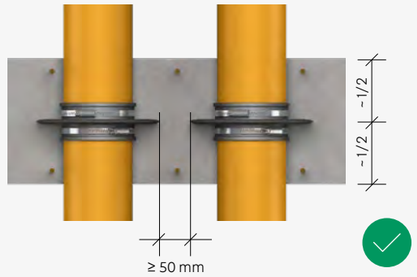

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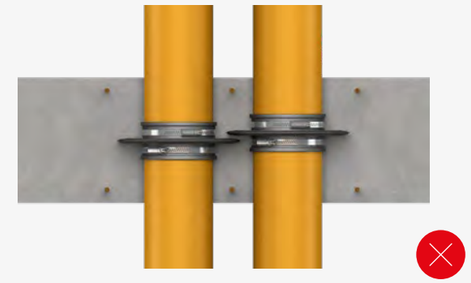

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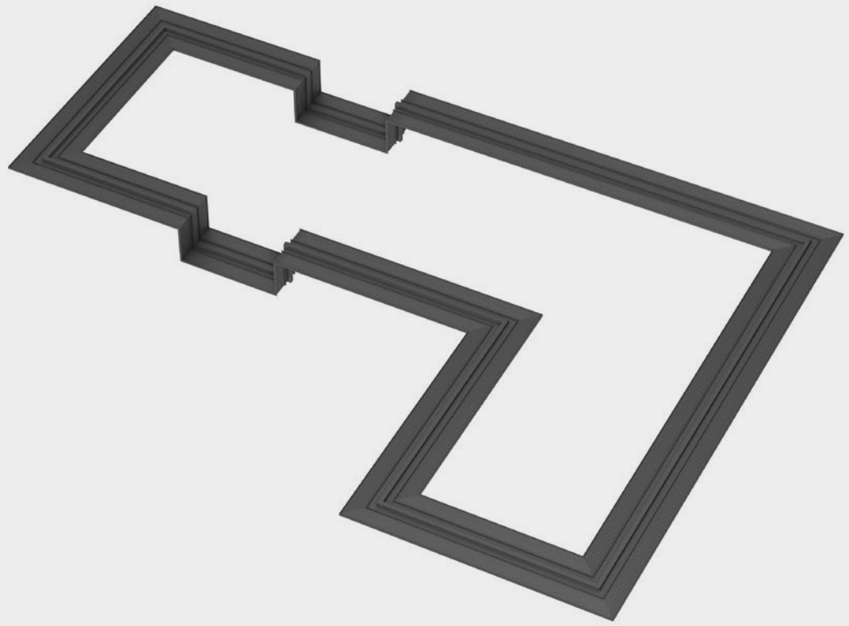


KUNEX® formed parts and accessories

Joint tape systems with corners, crossovers and T shapes

KUNEX® joint tapes and formed parts are used to create closed joint tape systems for sealing watertight concrete structures. These are prefabricated in the factory in sections of up to 25 m so that only a few minor butt joint welds need to be made on the building site.

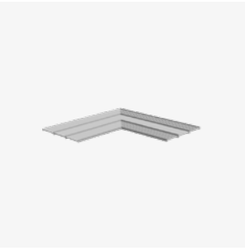
Application
KUNEX® formed parts are used as interior or exterior joint seals for forming watertight construction or movement joints. The systems are suitable for zones subject to repeated wet and dry cycles and meet the requirements of usage class A for stress classes 1 and 2 in accordance with the German watertight concrete guideline. KUNEX® accessories are used when handling joint tapes on construction sites.

Benefits
- Factory-welded connections
- Standard formed parts
- Welded structures in accordance with customer requirements
- Welding training courses
- Welding equipment for the building site

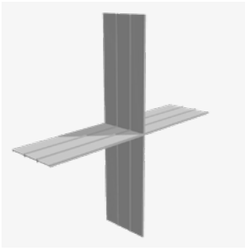
Standard formed parts

Form 1
Flat crossover

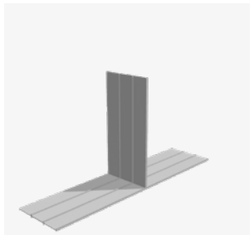
Form 2
Flat T



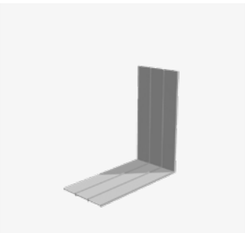
Form 3
Flat corner



Form 4
Vertical crossover



Form 5
Vertical T



Form 6
Vertical corner

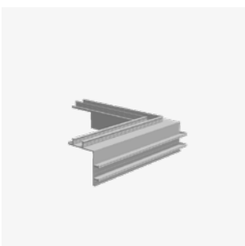
Form 7
Vertical crossover

Form 8
Vertical T

Form 9
Vertical corner

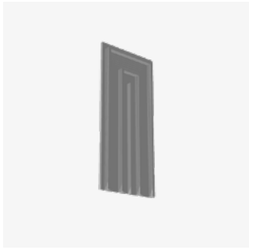
Form 10
Flat corner

Form 11
Mirrored corner

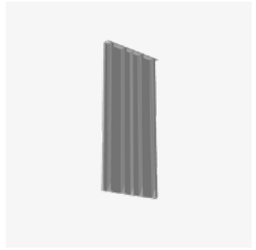


Form 12
Double-angled corner

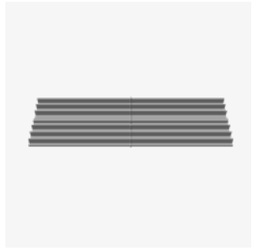
Standard formed parts



Form 13
Joint tape lock

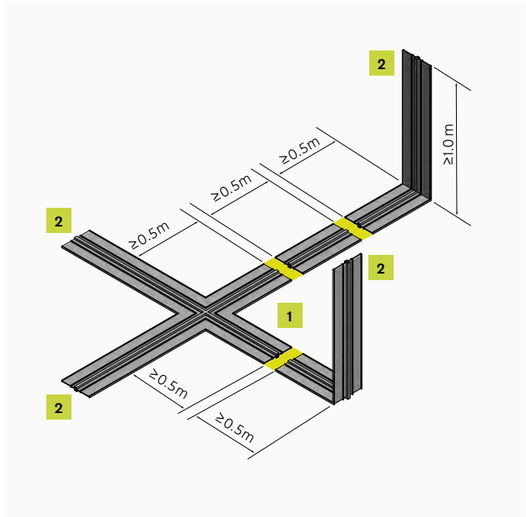


Form 14
Joint tape closure

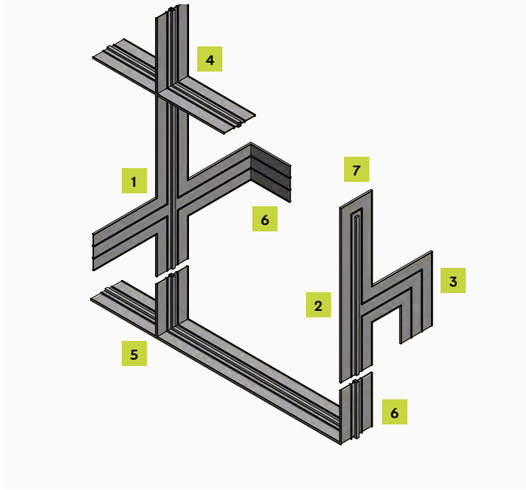


Form 15
Butt joint

Joint tape designs



1 First casting section
2 Free joint tape end
Joint on building site



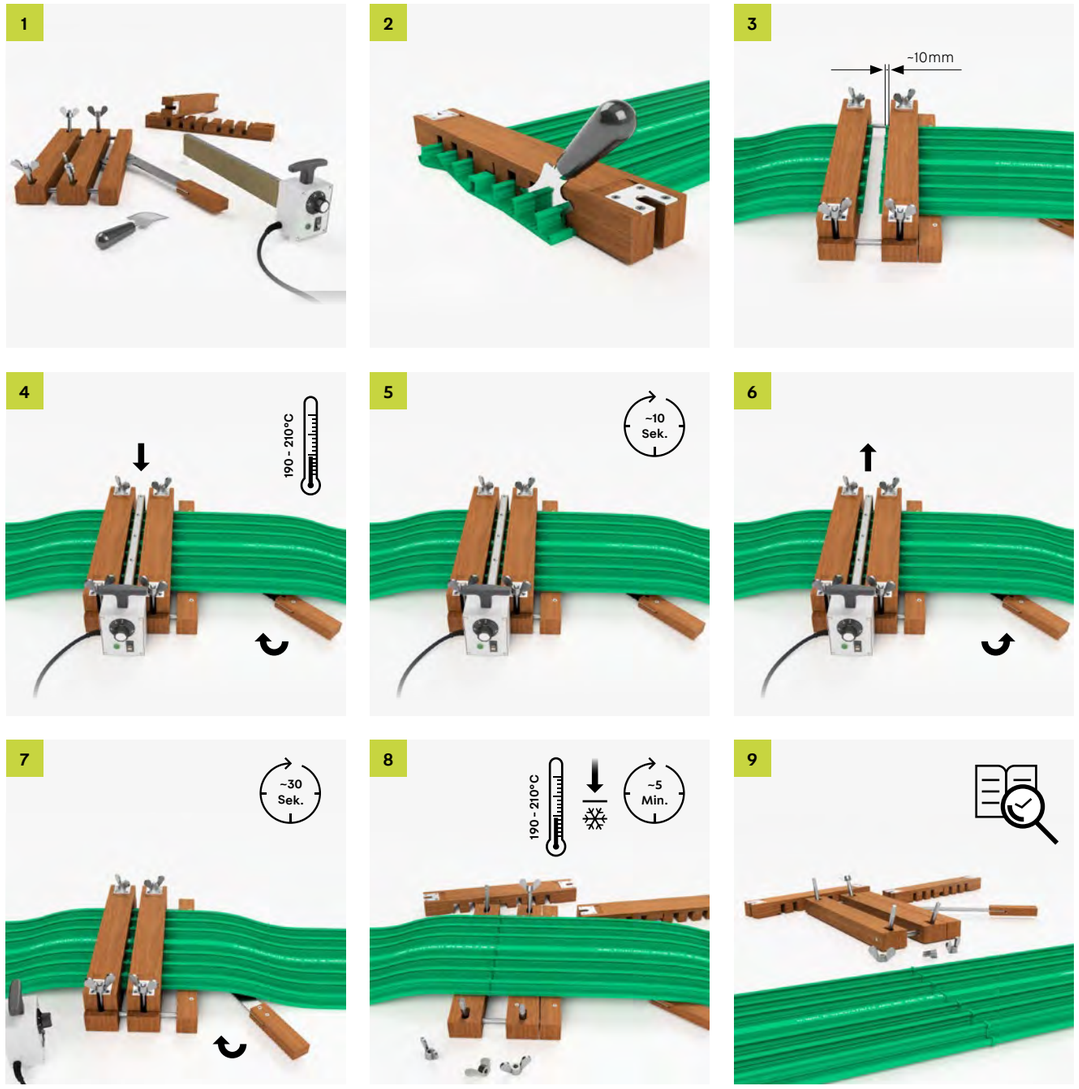
1 Flat crossover
2 Flat T
3 Flat corner
4 Vertical crossover
5 Vertical T
6 Vertical corner
7 Joint tape lock

Alongside standard formed parts made of construction joint tapes, expansion joint tapes or joint end tapes, we also produce joint tape designs in accordance with customer requests.

Our Application Technology department will be happy to assist you with further solutions.

T +49 7742 9215-300
technik@h-bau.de

Butt joint welding on the building site



Joints on building sites must only be created by qualified personnel.
Visit www.h-bau.de for more information regarding qualifications

Accessories

Welding gauge
Type: SL320.
This basic element is used to hold KUNEX® templates.

Template
Type: A-D 190, 240, 320.
Type: AA-DA 190, 240, 320.
Used to guide the KUNEX® joint tapes when cutting and welding.

Welding plate
Type: SSP 400.
For joining thermoplastic joint tapes.

Joint tape knife
For cutting joint tapes.

Spark tester
230 V, 50/60Hz.
Test voltage: Adjustable from 10 - 55 kV, flexible rod electrode, 150 mm long.

Welding tape
Type: 25/3 or 30/2 - also available in BV quality class.
For reinforcing joint tape welds.

Hot air gun
Hot air welder,
1600 watts / 230 V.

Tubular nozzle
Dia. 5 mm as accessory for hot air gun.

Wide slot nozzle
20 mm wide as accessory for hot air gun.

Joint tape clip
For fastening joint tapes in place.
Consumption: 4 units per running metre and side.

Joint tape connector
The FBV joint tape connector in a clamping device for connecting construction joint tapes.
Type: FBV 100, 150, 190, 240, 320

Joint tape connection
The joint tape connection FBA is a clamping device for connecting PENTAFLEX® elements with joint tapes of all kinds.

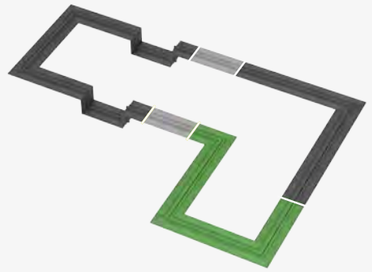
Images are for illustration purposes only

General information

Guidelines
The most suitable joint tape must be determined on the basis of the anticipated loads. Ensure that the tape is properly applied to the structure.

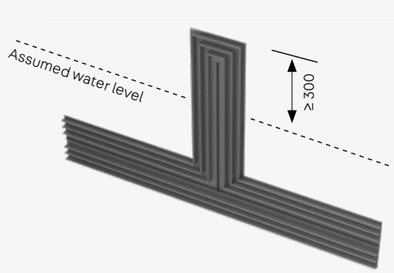
- Joints should be as straight as possible, clearly visible and without any differences in elevation
- Any changes necessary in the direction of the joint profile should run at right angles where possible
- Concise drawings of the joint tapes, the joint profile, connections and crossovers are required

1



Joint tapes must create a closed sealing system

2



Joint tapes should be laid at least 300 mm above the assumed water level and sealed at the ends with a joint tape lock

Selecting a joint tape
Joint tapes should be selected depending on the following conditions:

- Type of joint: Construction joint or movement joint
- Interior or exterior sealing level
- Compatible with bitumen (BV) or not compatible with bitumen (NB)
- Joint tape width depending on the assumed water level, thickness of the component and, if applicable, the resulting deformation of the joint
- Joint tape in line with DIN or factory standard (German building code test certificate (abP))

Regulations

- DIN 18197 – Planning, design, handling, processing and installation of joint tapes
- DIN 18541-1 – Shape, dimensions and markings of PVC-P joint tapes in accordance with DIN
- DIN 18541-2 – Material properties of PVC-P joint tapes in accordance with DIN
- German building code test certificate (abP) – Shape, dimensions, markings and material properties of PVC-P joint tapes in accordance with factory standard
- DAfStb guideline on watertight concrete structures (Wasserundurchlässige Bauwerke aus Beton) – general regulations dealing with watertight concrete structures

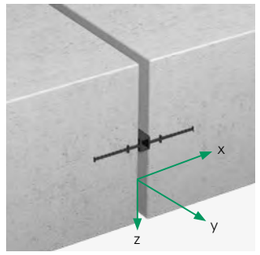
Determining the correct joint tape

Assumed water level
The highest ground/artesian water level or flood level to be expected during the planned duration of use taking into account many years of observations and expected future conditions: the highest assumed water level.
(Source: German watertight concrete guideline)

Joint type
The type of joint tape is determined on the basis of the type of joint:

- Construction joint – Interior or exterior construction joint tape
- Movement joint – Interior or exterior expansion joint tape
- Joint end tape for sealing the surface of the joint at the same time

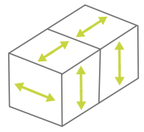
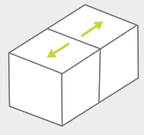
Deformation stress
The deformation in movement joints affects the maximum water pressure that the joint tapes can withstand.
The resulting deformation can be determined as follows:



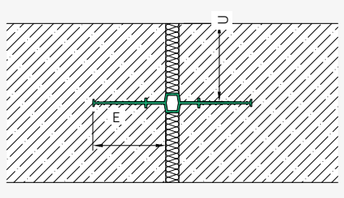
$$v_r = \sqrt{v_x^2 + v_y^2 + v_z^2}$$

v_r = resulting deformation
v_x = deformation in x axis
v_y = deformation in y axis
v_z = deformation in z axis

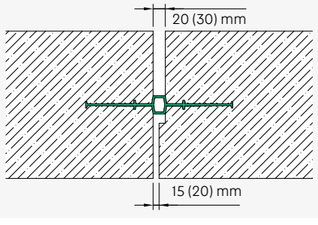
Calculation example on p. 67

Joint type		Usage	Type
Construction joints		No planned deformation	A, AA
Movement joints		$v_r \leq 30$ mm	D, DA, FA
		$v_r \leq 35$ mm	DA, FA
		$v_r \leq 40$ mm	FA
Compression joints		No shear deformation	D, DA

Joint tape width and compression limit



Interior joint tapes should roughly correspond to the component thickness and be positioned centrally in the component. The anchoring depth (E) must not exceed the cover (U).



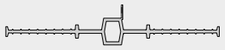
Stepped joints prevent the expansion chamber in joint tapes from being compressed when the joint undergoes extreme deformation.

Construction notes

Nominal joint width

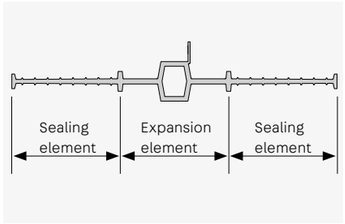
This table shows the following maximum permitted joint widths for standard joint tapes:

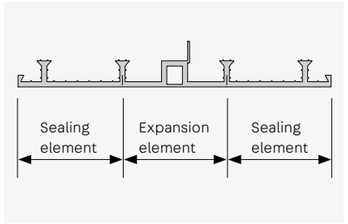
Special joint tapes are also available in coordination with our Application Technology department.

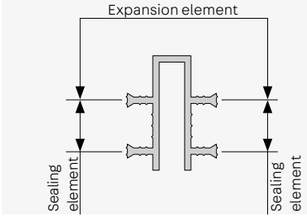
Joint tape	Type	Joint width
	D	20 - 30 mm
	FA	20 - 30 mm
	DA	20 mm

Functional areas

In terms of function, joint tapes are divided into sealing elements and expansion elements.

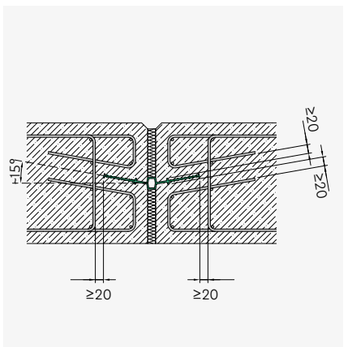




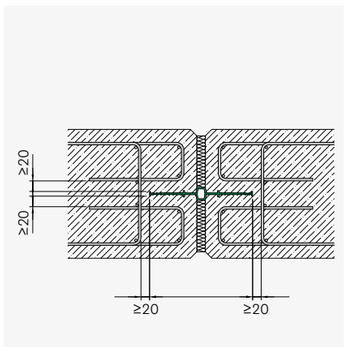


Edge clearances

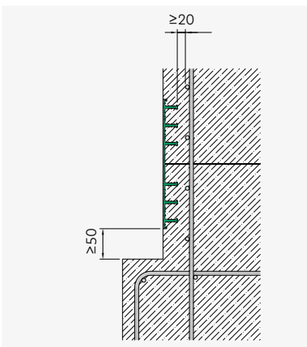
- Distance from edge to static reinforcement ≥ 20 mm
- Distance from edge to grooves and borders ≥ 50 mm



Interior expansion joint tape in a floor slab bent at an angle of 15° – distance to static reinforcement.



Interior expansion joint tape in a wall – distance to static reinforcement.

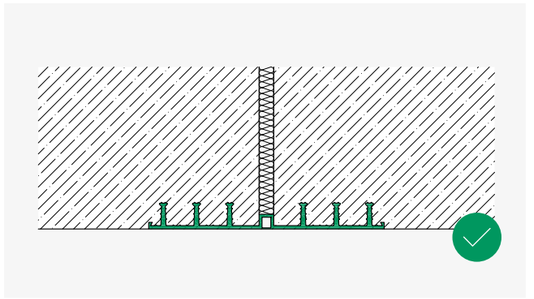


Exterior construction joint tape in a wall – distance to offset ≥ 50 mm.

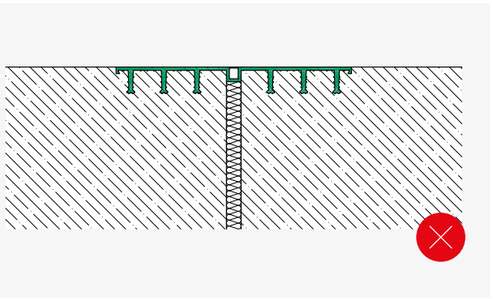
Construction notes

H2 hier entfernen?

Arrangement of exterior joint tapes



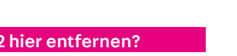
In general, exterior joint tapes should be placed on the positive side of the component (facing the water under pressure). In floor/floor joints, exterior joint tapes must always be positioned on the underside.



Casting concrete below the tape is not permitted.

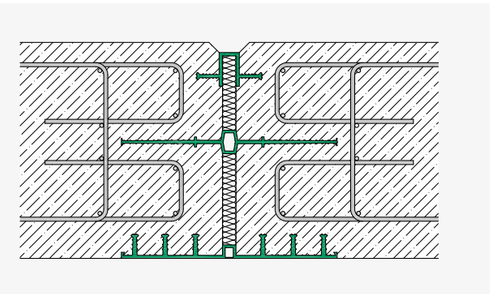
Changing the direction of the joint

As a rule, corners should be created by using formed parts (see p. 56). Alternatively, they can be formed by bending the joint tape, but always observing the following bending radii.

Joint tape type			Bending radius
Interior	Construction joint tapes (type A)		≥ 15 cm
Interior	Expansion joint tapes (type D)		≥ 25 cm
Exterior	Construction joint tapes (type AA)		≥ 50 x stop anchor height
Exterior	Expansion joint tapes (type DA)		≥ 50 x stop anchor height
Joint end tapes	Joint closing tapes (type FA)		≥ 30 x stop anchor height (bend around the x axis)
Joint end tapes	Joint closing tapes (type FA)		≥ 30 x profile width (bend around the y axis)

Protecting the joint

Joint filler plates are used to protect the movement joint and the joint tape centre hose during casting. The joint is protected against contamination by the joint end tape.



Joint tape selection

In line with DIN 18197

Interior expansion joint tapes

p bar	p m	v_r mm						
		0	5	10	15	20	25	30
0.000	**0.00**	D240 DIN	D240 DIN	D240 DIN	D240 DIN	D240 DIN	D320 DIN	D500 DIN
0.100	**1.00**	D240 DIN	D240 DIN	D240 DIN	D240 DIN	D320 DIN	D500 DIN	
0.200	**2.00**	D240 DIN	D240 DIN	D240 DIN	D240 DIN	D320 DIN	D500 DIN	
0.300	**3.00**	D240 DIN	D240 DIN	D240 DIN	D320 DIN	D320 DIN	D500 DIN	
0.400	**4.00**	D320 DIN	D320 DIN	D320 DIN	D320 DIN	D320 DIN	D500 DIN	
0.500	**5.00**	D320 DIN	D320 DIN	D320 DIN	D320 DIN	D320 DIN		
0.600	**6.00**	D320 DIN	D320 DIN	D320 DIN	D320 DIN	D500 DIN		
0.700	**7.00**	D320 DIN	D320 DIN	D320 DIN	D320 DIN	D500 DIN		
0.800	**8.00**	D320 DIN	D320 DIN	D320 DIN	D320 DIN	D500 DIN		
0.900	**9.00**	D320 DIN	D320 DIN	D320 DIN	D320 DIN			
1.000	**10.00**	D320 DIN	D320 DIN	D320 DIN	D320 DIN			
1.100	**11.00**	D500 DIN	D500 DIN	D500 DIN	D500 DIN			
1.200	**12.00**	D500 DIN	D500 DIN	D500 DIN	D500 DIN			

V_r = resulting deformation, P = water pressure

Joint tape selection

H1 und H3 hier entfernen?

In line with DIN 18197

Interior construction joint tapes

p bar	p m	v_r mm
		0
0.540	**5.40**	A240 DIN
1.800	**18.00**	A320 DIN
2.160	**21.60**	A500 DIN

V_r = resulting deformation, P = water pressure

Example of dimensions D320 DIN

Requirements

- 300 mm component thickness
- 20 mm interior expansion joint
- 4 m standing water
- 8 mm deformation in x direction
- 1 mm deformation in Y direction
- 5 mm deformation in z direction

Calculation

$$v_r = \sqrt{v_x^2 + v_y^2 + v_z^2}$$
$$= \sqrt{8^2 + 1^2 + 5^2}$$
$$= 10 \text{ mm}$$

Calculate for the selection diagrams:

- Interior joint tapes: joint tape width < component thickness (exception: 320 mm joint tape width with 300 mm component thickness)
- v_r = 10 mm boundary condition
- $v_r \leq 30$ mm for interior expansion joint tapes

Condition met ✔

Joint tape selection

H1 und H3 hier entfernen?

In line with DIN 18197

Exterior construction and expansion joint tapes

p bar	p m	v_r mm					
		0	0	5	10	15	20
0.000	**0.00**	AA240/20 DIN	DA240/20 DIN	DA240/20 DIN	DA240/20 DIN	DA240/20 DIN	DA240/20 DIN
0.100	**1.00**	AA240/35 DIN	DA240/35 DIN	DA240/35 DIN	DA240/35 DIN	DA240/35 DIN	DA240/35 DIN
0.200	**2.00**	AA240/35 DIN	DA240/35 DIN	DA240/35 DIN	DA240/35 DIN	DA240/35 DIN	DA240/35 DIN
0.300	**3.00**	AA320/25 DIN	DA320/25 DIN	DA320/25 DIN	DA320/25 DIN	DA320/25 DIN	DA320/25 DIN
0.400	**4.00**	AA320/35 DIN	DA320/35 DIN	DA320/35 DIN	DA320/35 DIN	DA320/35 DIN	DA320/35 DIN
0.500	**5.00**	AA320/35 DIN	DA320/35 DIN	DA320/35 DIN	DA320/35 DIN	DA320/35 DIN	DA320/35 DIN
0.600	**6.00**	AA320/35 DIN	DA320/35 DIN	DA320/35 DIN	DA320/35 DIN	DA320/35 DIN	DA320/35 DIN
0.700	**7.00**	AA320/35 DIN	DA320/35 DIN	DA320/35 DIN	DA320/35 DIN	DA320/35 DIN	DA320/35 DIN
0.800	**8.00**	AA500/35 DIN	DA500/35 DIN	DA500/35 DIN	DA500/35 DIN	DA500/35 DIN	DA500/35 DIN
0.900	**9.00**	AA500/35 DIN	DA500/35 DIN	DA500/35 DIN	DA500/35 DIN	DA500/35 DIN	DA500/35 DIN
1.000	**10.00**	AA500/35 DIN	DA500/35 DIN	DA500/35 DIN	DA500/35 DIN	DA500/35 DIN	DA500/35 DIN

V_r = resulting deformation, P = water pressure | Continued on next page

Joint tape selection

H1 und H3 hier entfernen?

In line with DIN 18197

Exterior construction and expansion joint tapes

p bar	p m	v_r mm		
		25	30	35
0.000	**0.00**	DA240/35 DIN	DA320/35 DIN	DA500/35 DIN
0.100	**1.00**	DA320/25 DIN	DA500/35 DIN	
0.200	**2.00**	DA320/35 DIN	DA500/35 DIN	
0.300	**3.00**	DA320/35 DIN	DA500/35 DIN	
0.400	**4.00**	DA500/35 DIN		
0.500	**5.00**	DA500/35 DIN		
0.600	**6.00**	DA500/35 DIN		

V_r = resulting deformation, P = water pressure

Joint tape selection

H1 und H3 hier entfernen?

In line with DIN 18197

Joint end tapes

p bar	p m	v_r mm					
		0	5	10	15	20	25/30/35/40
0.000	**0.00**	FA70/40 DIN	FA70/40 DIN	FA70/40 DIN	FA70/40 DIN	FA70/40 DIN	FA70/40 DIN
0.100	**1.00**	FA90/20 DIN	FA90/20 DIN	FA90/20 DIN	FA90/20 DIN	FA90/20 DIN	
0.200	**2.00**	FA130/20 DIN	FA130/20 DIN	FA130/20 DIN	FA130/20 DIN	FA130/20 DIN	
0.300	**3.00**	FA130/20 DIN	FA130/20 DIN	FA130/20 DIN	FA130/20 DIN	FA130/20 DIN	

V_r = resulting deformation, P = water pressure

Joint tape selection

H1 hier entfernen?

In line with factory standard

Interior expansion joint tapes

p bar	p m	v_r mm						
		0	5	10	15	20	25	30
0.000	**0.00**	D150	D150	D150	D190	D240	D320	D500
0.010	**0.10**	D150	D150	D150	D190	D320	D500	
0.100	**1.00**	D150	D150	D150	D190	D320	D500	
0.140	**1.40**	D190	D190	D190	D240	D320	D500	
0.255	**2.55**	D240	D240	D240	D320	D320	D500	
0.850	**8.50**	D320	D320	D320	D320			
1.020	**10.20**	D500	D500	D500	D500			

V_r = resulting deformation, P = water pressure

Interior construction joint tapes

p bar	p m	v_r mm
		0
0.010	**0.10**	A100
0.100	**1.00**	A150
0.140	**1.40**	A190
0.459	**4.59**	A240
1.530	**15.30**	A320
1.836	**18.36**	A500

V_r = resulting deformation, P = water pressure

Joint tape selection

H1 und H3 hier entfernen?

In line with factory standard

Exterior construction and expansion joint tapes

p bar	p m	v_r mm								
		0	0	5	10	15	20	25	30	35
0.000	0.00	AA190/17	DA190/17	DA190/17	DA190/17	DA190/17	DA240/20	DA240/35	DA320/35	DA500/35
0.140	1.40	AA190/17	DA190/17	DA240/35	DA240/35	DA240/35	DA240/35	DA320/35	DA500/35	
0.150	1.50	AA240/20	DA240/20	DA240/35	DA240/35	DA240/35	DA240/35	DA320/35	DA500/35	
0.170	1.70	AA240/35	DA240/35	DA240/35	DA240/35	DA240/35	DA240/35	DA320/35	DA500/35	
0.200	2.00	AA320/20	DA320/20	DA320/25	DA320/25	DA320/25	DA320/25	DA320/35	DA500/35	
0.255	2.55	AA320/25	DA320/25	DA320/25	DA320/25	DA320/25	DA320/25	DA320/35	DA500/35	
0.595	5.95	AA320/35	DA320/35	DA320/35	DA320/35	DA320/35	DA320/35			
0.850	8.50	AA500/35	DA500/35	DA500/35	DA500/35	DA500/35	DA500/35			

V_r = resulting deformation, P = water pressure

Joint tape selection

H1 und H3 hier entfernen?

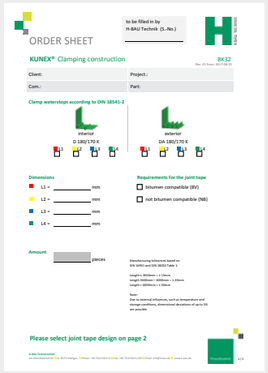
In line with factory standard

Joint end tapes

p bar	p m	v_r mm								
		0	5	10	15	20	25	30	35	40
0.000	0.00	FA50/20	FA50/20	FA50/20	FA50/20	FA50/20				
0.000	0.00	FA50/30	FA50/30	FA50/30	FA50/30	FA50/30	FA50/30	FA50/30		
0.000	0.00	FA70/40	FA70/40	FA70/40	FA70/40	FA70/40	FA70/40	FA70/40	FA70/40	FA70/40
0.085	0.85	FA90/20	FA90/20	FA90/20	FA90/20	FA90/20				
0.085	0.85	FA95/30	FA95/30	FA95/30	FA95/30	FA95/30				
0.255	2.55	FA130/20	FA130/20	FA130/20	FA130/20	FA130/20				

V_r = resulting deformation, P = water pressure

Order sheets


ORDER SHEET

to be filled in by H-BAU Technik (S.-No.)

KUNEX® Clamping construction BK32

Client: Project.:

Com.: Part:

Clamp waterstops according to DIN 18541-2

interior D 180/170 K

exterior DA 180/170 K

Dimensions

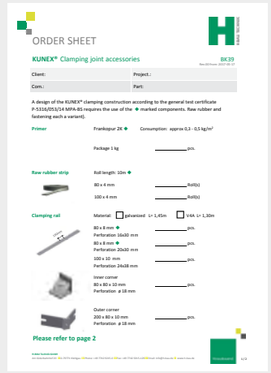
L1 = mm
L2 = mm
L3 = mm
L4 = mm

Requirements for the joint tape

bitumen compatible (BV)
not bitumen compatible (NB)

Amount pieces

Please select joint tape design on page 2


ORDER SHEET

KUNEX® Clamping joint accessories BK39

Client: Project.:

Com.: Part:

A design of the KUNEX® clamping construction according to the general test certificate P-5316/055/14-MPA-BS requires the use of the ◆ marked components. Raw rubber and fastening each a variant).

Primer

Frankopur 2K ◆ Consumption approx 0,3 - 0,5 kg/m²

Package 1 kg pcs.

Raw rubber strip

Roll length: 10m ◆

80 x 4 mm Roll(s)

100 x 4 mm Roll(s)

Clamping rail

Material: galvanized Lr: 1,45m V4A Lr: 1,30m

80 x 8 mm ◆ Perforation 10x30 mm pcs.

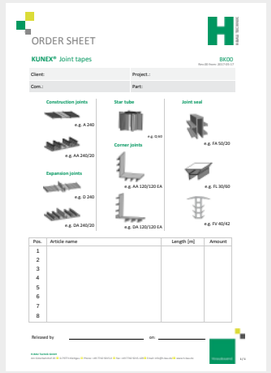
80 x 8 mm ◆ Perforation 20x30 mm pcs.

100 x 10 mm Perforation 24x38 mm pcs.

Inner corner 80 x 80 x 10 mm Perforation ø 18 mm pcs.

Outer corner 200 x 80 x 10 mm Perforation ø 18 mm pcs.

Please refer to page 2


ORDER SHEET

KUNEX® Joint tapes BK00

Client: Project.:

Com.: Part:

Construction joints

e.g. A 240

e.g. AA 240/20

Expansion joints

e.g. D 240

e.g. DA 240/20

Star tube

e.g. SI 60

Corner joints

e.g. AA 120/120 EA

e.g. DA 120/120 EA

Joint seal

e.g. FA 50/20

e.g. FL 30/60

e.g. FV 40/42

Pos.	Article name	Length [m]	Amount
1			
2			
3			
4			
5			
6			
7			
8			

Reinsed by pcs.

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Our Application Technology department will be happy to assist you with further solutions.

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technik@h-bau.de

Our intuitive **Online-Tool FLEXSELECT** helps you to find the perfect sealing solution in just a few minutes.

www.h-bau.de/digitale-loesungen/software

Step by step, it asks for the basic parameters of your project and gives you an overview of suitable products.

Images are for illustration purposes only

Our synergy concept for your benefit

With us, you benefit from the collective experience of three established manufacturers, who combine products and expertise in a comprehensive range. That is the PohlCon synergy concept.

Full-service consulting
Our extensive network of consultants is available to answer all your questions about our products on site. From planning to use, you can enjoy personal support from our qualified employees.

Digital solutions
Our digital solutions provide targeted support in planning with our products. From tender texts to CAD details and BIM data, right through to modern software solutions, we offer customized support for your planning process.

7 fields of application
We think in terms of holistic solutions. This is why we have combined our products into seven fields of application, where you can benefit from their synergy and the overall PohlCon product portfolio.

10 product categories
In order to find the right product in our extensive range even faster, we have divided our products into ten product categories. This way you can navigate unerringly between our products.

Individual solutions
No series product on the market is suitable for your project? We realize unique construction projects and exceptional challenges with the many years of expertise of the three manufacturing brands.

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