

# Sandwich Anchor System

For connecting the load bearing and facing layers of three-layer concrete elements



## Always the best solution – technically and economically.





### Process advantages

- All usual anchor systems available
- Low additional effort for the professional installation of insulating materials
- No pre-drilling of insulating boards necessary
- Insulating layer thicknesses up to 400 mm possible
- Load-bearing system with low deformations minimal shifts between load bearing and facing layer during transport and assembly



## **Planning benefits**

 Approvals of the Deutsches Institut f
ür Bautechnik (DIBt) [German Institute of Building Technology]



- Free of charge
- No additional proofs of the connector pins necessary due to prespecified grid
- Type-tested dimensioning tables that take into consideration wind, temperature, creeping and shrinkage
- Complete product range covering all usual insulation thicknesses and common anchor types







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## **Delta Anchors**





The Delta anchor is used as a bearing or retaining anchor. As a bearing anchor it transmits the dead weight of the facing layer as well as proporti- • Simple installation because onal horizontal forces from wind and temperature influences. As a retaining anchor it prevents the horizontal shifting of the facing layer with respect to the load bearing layer. In general, the

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anchor is arranged in pairs in different vertical axes.

#### Advantages:

- non directional
- Flaw and thermal
- bridge-free insulation
- High-quality stainless steel





#### Table 1: Delta Anchors

| Туре        | Colour coding  |                    | Dimensions |                     |     |     |     |     |     |     |     |     |     |  |  |  |  |
|-------------|----------------|--------------------|------------|---------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|--|--|--|--|
|             | Banderole      | <b>Ø d</b><br>[mm] | b<br>[mm]  | <b>h</b> ¹<br>[mm]  |     |     |     |     |     |     |     |     |     |  |  |  |  |
| DTA-6-h-80  | Strawberry red | 6,0                | 80         | 180 200 220 240 260 |     |     |     |     |     |     |     |     |     |  |  |  |  |
| DTA-8-h-80  | White          | 8,0                | 80         | 180                 | 200 | 220 | 240 | 260 | 280 | 300 | 320 | -   | -   |  |  |  |  |
| DTA-10-h-80 | Yellow/green   | 10,0               | 80         | -                   | -   | 220 | 240 | 260 | 280 | 300 | 320 | 340 | 360 |  |  |  |  |

<sup>1</sup> Anchor heights h > 360 mm are available on enquiry.

Material: Stainless steel

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## SPA Sandwich Panel Anchor





The SPA sandwich panel anchor is used as a bearing or retaining anchor. As a bearing anchor it transmits the dead weight of the facing layer as well as proportional horizontal forces from wind and temperature influences. As a retaining anchor it prevents the horizontal shifting of the facing layer with respect to the load PFEIFER

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bearing layer. In general, the anchor is arranged in pairs in different vertical axes.

#### Advantages:

- Simple installation because non directional
- Flaw and thermal bridge-free insulation
- High-quality stainless steel

#### Material: Stainless steel





Table 2:SPA-1 sandwich panel anchor

| Туре       | Colour<br>coding<br>Banderole | <b>Ø d</b><br>[mm] |         |         |         |         |         | Dime    | nsions<br>h/l<br>[mm] |         |         |         |         |         |         |
|------------|-------------------------------|--------------------|---------|---------|---------|---------|---------|---------|-----------------------|---------|---------|---------|---------|---------|---------|
| SPA-1-05-h | Sulphur yellow                | 5,0                | 160/265 | 180/305 | 200/264 | -       | -       | -       | -                     | -       | -       | -       | -       | -       | -       |
| SPA-1-07-h | Light pink                    | 6,5                | 160/261 | 180/301 | 200/340 | 220/380 | 240/421 | 260/460 | -                     | -       | -       | -       | -       | -       | -       |
| SPA-1-08-h | White                         | 8,0                | -       | -       | -       | 220/378 | 240/418 | 260/458 | 280/499               | 300/538 | 320/578 | -       | -       | -       | -       |
| SPA-1-09-h | Light blue                    | 8,5                | -       | -       | -       | 220/376 | 240/416 | 260/455 | 280/496               | 300/536 | 320/576 | 340/615 | 360/655 | 380/694 | 400/735 |
| SPA-1-10-h | Yellow/green                  | 10,0               | -       | -       | -       | -       | -       | -       | -                     | -       | 320/570 | 340/610 | 360/649 | 380/689 | 400/730 |

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#### Table 3: SPA-2 sandwich panel anchor

| Туре       | Colour              |      |         | Dimensions |         |         |         |         |             |         |         |         |         |         |         |  |  |  |
|------------|---------------------|------|---------|------------|---------|---------|---------|---------|-------------|---------|---------|---------|---------|---------|---------|--|--|--|
|            | coding<br>Banderole | Ød   |         |            |         |         |         |         | h/l<br>[mm] |         |         |         |         |         |         |  |  |  |
|            |                     | []   |         |            |         |         |         |         | [IIIII]     |         |         |         |         |         |         |  |  |  |
| SPA-2-05-h | Sulphur yellow      | 5,0  | 160/265 | 180/305    | 200/264 | -       | -       | -       | -           | -       | -       | -       | -       | -       | -       |  |  |  |
| SPA-2-07-h | Light pink          | 6,5  | 160/261 | 180/301    | 200/340 | 220/380 | 240/421 | 260/460 | -           | -       | -       | -       | -       | -       | -       |  |  |  |
| SPA-2-08-h | White               | 8,0  | -       | -          | -       | 220/378 | 240/418 | 260/458 | 280/499     | 300/538 | 320/578 | -       | -       | -       | -       |  |  |  |
| SPA-2-09-h | Light blue          | 8,5  | -       | -          | -       | 220/376 | 240/416 | 260/455 | 280/496     | 300/536 | 320/576 | 340/615 | 360/655 | 380/694 | 400/735 |  |  |  |
| SPA-2-10-h | Yellow/green        | 10,0 | -       | -          | -       | -       | -       | -       | -           | -       | 320/569 | 340/610 | 360/649 | 380/689 | 400/730 |  |  |  |

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## **Cylinder Anchor**





The cylinder anchor is used as a bearing or retaining anchor. Thanks to its cylindrical shape it can be used as a bearing anchor and transfer forces in every direction safely and equably, even when the wall elements are rotating. As a retaining anchor it prevents the horizontal shifting of the facing layer with respect to the • High-quality stainless steel load bearing layer.

Façade Sandwich Anchor System

#### Advantages:

- Thanks to its rotationally symmetrical shape, the anchor permits rotation of the sandwich element
- Simple installation because non directional
- Flaw and thermal bridge-free insulation

#### Material: Stainless steel





#### Table 4: Cylinder Anchors

| Туре         | Sheet metal thickness |      |     |     | Dimer | nsions |     |     |            |
|--------------|-----------------------|------|-----|-----|-------|--------|-----|-----|------------|
|              | t                     | Ød   |     |     |       | h      |     |     |            |
|              | [mm]                  | [mm] |     |     |       | [mm]   |     |     |            |
| ZA-51-1,5-h  | 1,50                  | 51   | 150 | 175 | 200   | 225    | 260 | 300 | -          |
| ZA-76-1,5-h  | 1,50                  | 76   | 150 | 175 | 200   | 225    | 260 | 300 | -          |
| ZA-102-1,5-h | 1,50                  | 102  | 150 | 175 | 200   | 225    | 260 | 300 | -          |
| ZA-127-1,5-h | 1,50                  | 127  | 150 | 175 | 200   | 225    | 260 | 300 | 340        |
| ZA-153-1,5-h | 1,50                  | 153  | 150 | 175 | 200   | 225    | 260 | 300 | 340        |
| ZA-178-1,5-h | 1,50                  | 178  | 150 | 175 | 200   | 225    | 260 | 300 | 340        |
| ZA-204-1,5-h | 1,50                  | 204  | -   | 175 | 200   | 225    | 260 | 300 | 340        |
| ZA-229-1,5-h | 1,50                  | 229  | _   | 175 | 200   | 225    | 260 | 300 | 340        |
| ZA-255-1,5-h | 1,50                  | 255  | -   | 175 | 200   | 225    | 260 | 300 | 340        |
| ZA-280-1,5-h | 1,50                  | 280  | _   | 175 | 200   | 225    | 260 | 300 | 340        |
|              |                       |      |     |     |       |        |     |     | EDELETANLE |

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## **Flat Anchors**





The flat anchor is used as a bearing or retaining anchor. As a bearing anchor it transmits the dead weight of the facing layer as well as proportional horizontal forces from wind and temperature influences via its longitudinal axis. As a retaining anchor it prevents the horizontal shifting of the facing layer with respect to the load bearing layer.

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#### Advantages:

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- Simple installation direct in the joint area without cutting the insulation boards
- Flaw and thermal bridge-free insulation
- High-quality stainless steel

**Material:** Stainless steel





#### Table 5: Flat Anchors

| Туре          | Sheet metal thickness |      |     |     |     | Dimer | sions |     |     |     |      |
|---------------|-----------------------|------|-----|-----|-----|-------|-------|-----|-----|-----|------|
|               | t                     | I    |     |     |     | h     |       |     |     |     |      |
|               | [mm]                  | [mm] |     |     |     | [mm]  |       |     |     |     |      |
| FLA-80-1,5-h  | 1,5                   | 80   | 150 | 175 | 200 | 225   | -     | -   | -   | -   | -    |
| FLA-80-2,0-h  | 2,0                   | 80   | -   | -   | 200 | 225   | 260   | 280 | 300 | 340 | 360  |
| FLA-120-1,5-h | 1,5                   | 120  | 150 | 175 | 200 | 225   | -     | -   | -   | -   | -    |
| FLA-120-2,0-h | 2,0                   | 120  | -   | -   | 200 | 225   | 260   | 280 | 300 | 340 | 360  |
| FLA-160-1,5-h | 1,5                   | 160  | 150 | 175 | 200 | 225   | -     | -   | -   | -   | -    |
| FLA-160-2,0-h | 2,0                   | 160  | -   | -   | 200 | 225   | 260   | 280 | 300 | 340 | 360  |
| FLA-200-1,5-h | 1,1,5                 | 200  | 150 | 175 | 200 | 225   | -     | -   | -   | -   | -    |
| FLA-200-2,0-h | 2,0                   | 200  | -   | -   | 200 | 225   | 260   | 280 | 300 | 340 | 360  |
| FLA-240-1,5-h | 1,5                   | 240  | 150 | 175 | 200 | 225   | -     | -   | -   | -   | -    |
| FLA-240-2,0-h | 2,0                   | 240  | -   | -   | 200 | 225   | 260   | 280 | 300 | 340 | 360  |
| FLA-280-1,5-h | 1,5                   | 280  | 150 | 175 | 200 | 225   | -     | -   | -   | -   | -    |
| FLA-280-2,0-h | 2,0                   | 280  | -   | -   | 200 | 225   | 260   | 280 | 300 | 340 | 360  |
| FLA-320-1,5-h | 1,5                   | 320  | 150 | 175 | 200 | 225   | -     | -   | -   | -   | -    |
| FLA-320-2,0-h | 2,0                   | 320  | -   | -   | 200 | 225   | 260   | 280 | 300 | 340 | 360  |
| FLA-360-1,5-h | 1,5                   | 360  | 150 | 175 | 200 | 225   | -     | -   | -   | -   | -    |
| FLA-360-2,0-h | 2,0                   | 360  | -   | -   | 200 | 225   | 260   | 280 | 300 | 340 | 360  |
| FLA-400-1,5-h | 1,5                   | 400  | 150 | 175 | 200 | 225   | -     | -   | -   | -   | -    |
| FLA-400-2,0-h | 2,0                   | 400  | -   | -   | 200 | 225   | 260   | 280 | 300 | 340 | 360  |
|               |                       |      |     |     |     |       |       |     |     |     | Rost |

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## **Anchor Pins**



Material: Stainless steel



The anchor pins made of high-quality stainless steel serve • Simple installation – pins can as shear connectors in the sandwich anchor system and are used in combination with bearing anchors. As a rule, the pins are distributed in an even grid over the entire area of the sandwich panel. The VN connector pins can alternatively be used as retaining and bearing anchors in the connector pin cross.

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#### Advantages:

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- be pushed through the insulation
- Easy fastening to existing reinforcement
- Flaw and thermal bridge-free insulation
- High-quality stainless steel

Ød Clip-on stirrups Ød h h Ød b b h Connector pin Clip-on pin



Table 6: Connector pin

| Туре     |      |      |     |      |                                |     |     |     |     | Dime | nsions | ;   |     |     |     |     |     |     |     |      |
|----------|------|------|-----|------|--------------------------------|-----|-----|-----|-----|------|--------|-----|-----|-----|-----|-----|-----|-----|-----|------|
|          | b    | Ød   |     |      |                                |     |     |     |     |      | h      |     |     |     |     |     |     |     |     |      |
|          | [mm] | [mm] |     | [mm] |                                |     |     |     |     |      |        |     |     |     |     |     |     |     |     |      |
| VN-4,0-h | 43   | 4,0  | 160 | 180  | 80 200 220 240 260 280 300 320 |     |     |     |     |      |        |     |     |     |     |     |     |     | _   |      |
| VN-5,0-h | 45   | 5,0  | 200 | 220  | 240                            | 260 | 280 | 300 | 320 | 340  | 360    | 380 | 400 | -   | -   | _   | -   | _   | -   | _    |
| VN-6,0-h | 47   | 6,0  | 220 | 240  | 260                            | 280 | 300 | 340 | 340 | 360  | 380    | 400 | 420 | 440 | 460 | 480 | 500 | 520 | 540 | 560  |
|          |      |      |     |      |                                |     |     |     |     |      |        |     |     |     |     |     |     |     |     | Bost |

| Table 7: Cl | ip-on | pin    |     |     |     |     |     |     |     |      |        |   |   |   |   |   |   |   |   | frei         |
|-------------|-------|--------|-----|-----|-----|-----|-----|-----|-----|------|--------|---|---|---|---|---|---|---|---|--------------|
| Туре        |       |        |     |     |     |     |     |     |     | Dime | nsions |   |   |   |   |   |   |   |   |              |
|             | b     | Ød     |     |     |     |     |     |     |     |      | h      |   |   |   |   |   |   |   |   |              |
|             | [mm]  | [mm]   |     |     |     |     |     |     |     |      | [mm]   |   |   |   |   |   |   |   |   |              |
| AN-4,0-h    | 43    | 4,0    | 160 | 200 | 240 | 280 | _   | _   | _   | -    | _      | - | - | _ | - | - | - | _ | _ | _            |
| AN-5,0-h    | 45    | 5,0    | 160 | 200 | 240 | 280 | 320 | 360 | 380 | 400  | 420    | - | - | - | - | - | - | - | - | -            |
| AN-6,0-h    | 47    | 6,0    | 200 | 240 | 280 | 320 | 360 | 380 | 400 | 420  | -      | - | - | - | - | - | - | - | - | -            |
| Table 8. (1 | in-on | stirru | ns  |     |     |     |     |     |     |      |        |   |   |   |   |   |   |   |   | Rost<br>frei |

#### Table 8: Clip-on stirrups

| Туре     |      |      |     |      |             |     |     |     |     | Dime | nsions |   |   |   |   |   |   |   |   |   |
|----------|------|------|-----|------|-------------|-----|-----|-----|-----|------|--------|---|---|---|---|---|---|---|---|---|
|          | b    | Ød   |     |      | h<br>farmal |     |     |     |     |      |        |   |   |   |   |   |   |   |   |   |
|          | [mm] | [mm] |     | [mm] |             |     |     |     |     |      |        |   |   |   |   |   |   |   |   |   |
| AB-4,0-h | 48   | 4,0  | 160 | 200  | 240         | 280 | -   | -   | -   | -    | _      | - | - | - | - | - | - | - | - | - |
| AB-5,0-h | 55   | 5,0  | 160 | 200  | 240         | 280 | 320 | 360 | 380 | 400  | 420    | - | - | - | - | - | - | - | - | - |
| AB-6,0-h | 72   | 6,0  | 200 | 240  | 280         | 320 | 360 | 380 | 400 | 420  | -      | - | - | - | - | - | - | - | - | - |

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